

SAMSUNG

VRF

Technical Data Book

DVM S2 for America
(R410A, 60Hz, HR)



Model : AM***BXVGFR/AA, AM***BXVGJR/AA

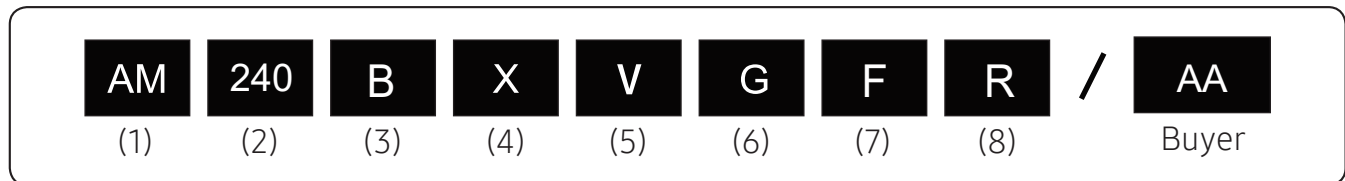
History

Version	Modification	Date	Remark
Ver.1.0	Release DVM S2 HR TDB for America	22.02.23	
Ver.1.1	Modified some errors	22.09.26	

Nomenclature

Outdoor Unit

Model Name



(1) Classification

AM	DVM
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(5) Feature 1

V	Inverter
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(2) Capacity

kBtu/h (3 digits)

(6) Feature 2

A	Standard + General Temp.+ Module
H	High EER + Low Temp. + Module
G	High EER + General Temp. + Module
D	Standard + General Temp. + Non-Module

(3) Version

B	2022
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(7) Rating Voltage

F	3Ø, 3#, 208~230V, 60Hz
J	3Ø, 3#, 460V, 60Hz

(4) Product Type

X	Outdoor Unit
N	Indoor Unit

(8) Mode

H	Heat Pump
R	Heat Recovery

Features & Benefits

Rebuilt on all new innovations

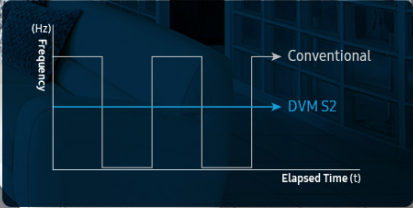
Rethink your approach to air conditioning with the Samsung DVM S2. It delivers outstanding comfort and energy efficiency, even in extreme climates. Its intelligent features make installation and maintenance easier and more cost-effective.



Perfectly compatible with WindFree™

Active Frequency Drive 10Hz

Enjoy continuous comfort and avoid wasting energy. Active Frequency Drive 10Hz technology enables the compressor to precisely control a small amount of refrigerant. So it maintains a more consistent temperature and is compatible with Samsung's WindFree™ Cooling.

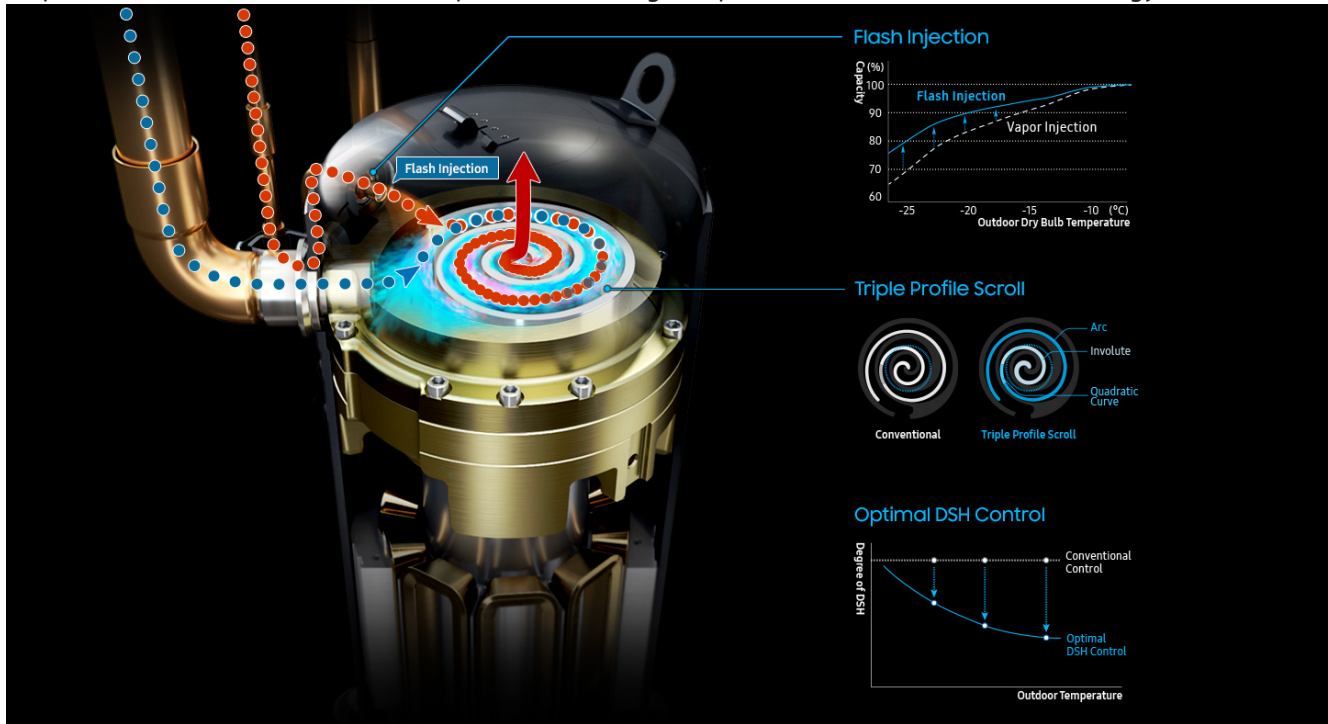


Features & Benefits

Enabling a new era of consistent comfort

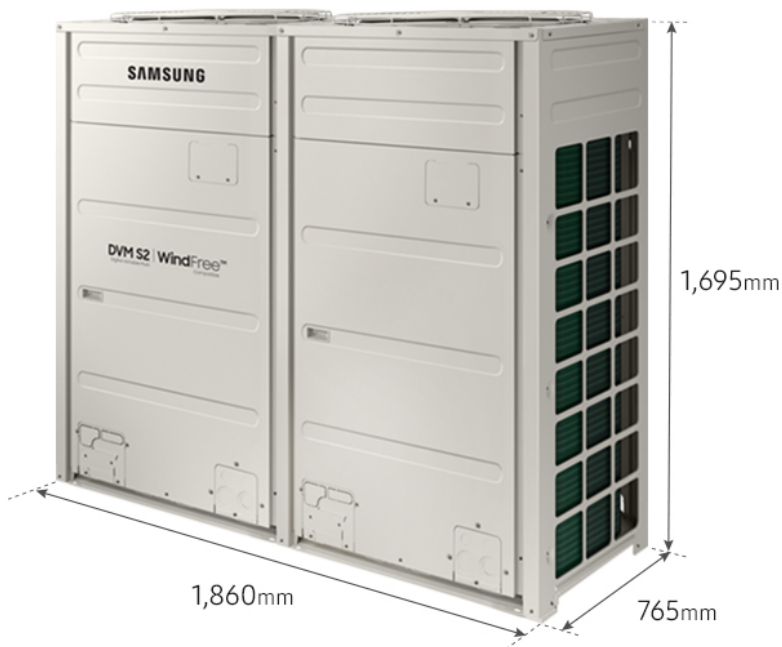
Advanced Flash Injection Compressor

Enter a new era of non-stop comfort and efficiency. The Advanced Flash Injection Compressor provides the world's largest capacity*. It combines Flash Injection technology with a strengthened Triple Profile Scroll and efficient Optimal Discharge Superheat (DSH) Control technology.



* Samsung circulates 14,400cc/sec refrigerant (= 90cc (displacement volume) x 160rps (revolutions per second)), while Company A circulates 12,480cc/sec (= 96cc x 130rps), Company B circulates 14,080cc/sec (= 88cc x 160rps) and Company C circulates 12,320cc/sec (= 88cc x 140rps).

More powerful performance, less space









* Based on internal testing compared to both Samsung conventional outdoor units and those of other brands.

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1. Combination Table : Outdoor units

DVM S2 HR (208~230V)




System Model			Capacity (Ton)							
Capa (Ton)	Model Name	Number of individual outdoor units								
			6	8	10	12	14	16	18	20
6	AM072BXVGFR/AA	1	1							
8	AM096BXVGFR/AA	1		1						
10	AM120BXVGFR/AA	1			1					
12	AM144BXVGFR/AA	1				1				
14	AM168BXVGFR/AA	1					1			
16	AM192BXVGFR/AA	1						1		
18	AM216BXVGFR/AA	1							1	
20	AM240BXVGFR/AA	1								1
22	AM264BXVGFR/AA	2		1			1			
24	AM288BXVGFR/AA	2		1				1		
26	AM312BXVGFR/AA	2		1					1	
28	AM336BXVGFR/AA	2		1						1
30	AM360BXVGFR/AA	2			1					1
32	AM384BXVGFR/AA	2						2		
34	AM408BXVGFR/AA	2						1	1	
36	AM432BXVGFR/AA	2							2	
38	AM456BXVGFR/AA	3			1	1		1		
40	AM480BXVGFR/AA	3			1		1	1		

NOTE

- Make sure to use an indoor unit that is compatible with DVM S2.
- Indoor units can be connected within the range indicated in following table.
- If the total capacity of the connected indoor units exceeds the indicated maximum capacity, cooling and heating capacity of the indoor unit may decrease.
- The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%.
Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the “Design Procedure & Combination Ratio” section of this document for details
- ※ You can connect maximum 64 indoor units to the outdoor unit. Maximum quantity of connectable indoor unit is set to 64 since outdoor unit only support up to 64 communication address. Indoor unit address can be assigned from 0~63. If the indoor unit address was assigned from 64~79, E201 error will occur.
- ※ Maximum 32 Wall-mount type indoor units with EEV (AM***NQD***, AM***NVD***) can be connected.

1. Combination Table : Outdoor units

DVM S2 HR (460V)

System Model			Capacity (Ton)							
Capa (Ton)	Model Name	Number of individual outdoor units								
			6	8	10	12	14	16	18	20
6	AM072BXVGJR/AA	1	1							
8	AM096BXVGJR/AA	1		1						
10	AM120BXVGJR/AA	1			1					
12	AM144BXVGJR/AA	1				1				
14	AM168BXVGJR/AA	1					1			
16	AM192BXVGJR/AA	1						1		
18	AM216BXVGJR/AA	1							1	
20	AM240BXVGJR/AA	1								1
22	AM264BXVGJR/AA	2		1			1			
24	AM288BXVGJR/AA	2		1				1		
26	AM312BXVGJR/AA	2		1					1	
28	AM336BXVGJR/AA	2		1						1
30	AM360BXVGJR/AA	2			1					1
32	AM384BXVGJR/AA	2						2		
34	AM408BXVGJR/AA	2						1	1	
36	AM432BXVGJR/AA	2							2	
38	AM456BXVGJR/AA	3			1	1		1		
40	AM480BXVGJR/AA	3			1		1	1		









NOTE

- Make sure to use an indoor unit that is compatible with DVM S2.
- Indoor units can be connected within the range indicated in following table.
- If the total capacity of the connected indoor units exceeds the indicated maximum capacity, cooling and heating capacity of the indoor unit may decrease.
- The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%.
Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the “Design Procedure & Combination Ratio” section of this document for details
- ※ You can connect maximum 64 indoor units to the outdoor unit. Maximum quantity of connectable indoor unit is set to 64 since outdoor unit only support up to 64 communication address. Indoor unit address can be assigned from 0~63. If the indoor unit address was assigned from 64~79, E201 error will occur.
- ※ Maximum 32 Wall-mount type indoor units with EEV (AM***NVD***, AM***NVD***) can be connected.

1. Combination Table : Outdoor units

External Appearance







DVM S2 HR (208~230V)

Capa [TON]	Model Name	Model	Capa [TON]	Model Name	Model
6	AM072BXVGFR/AA		24	AM288BXVGFR/AA AM312BXVGFR/AA AM336BXVGFR/AA AM360BXVGFR/AA	
			26		
28					
30					
8	AM096BXVGFR/AA		32	AM384BXVGFR/AA AM408BXVGFR/AA AM432BXVGFR/AA	
10					
12	AM144BXVGFR/AA				
14	AM168BXVGFR/AA				
16	AM192BXVGFR/AA		38	AM456BXVGFR/AA AM480BXVGFR/AA	
18					
20	AM240BXVGFR/AA				
22	AM264BXVGFR/AA		40		

1. Combination Table : Outdoor units

External Appearance

DVM S2 HR (460V)

Capa [TON]	Model Name	Model	Capa [TON]	Model Name	Model												
6	AM072BXVGJR/AA		24 26 28 30	AM288BXVGJR/AA AM312BXVGJR/AA AM336BXVGJR/AA AM360BXVGJR/AA													
						8 10 12 14	AM096BXVGJR/AA AM120BXVGJR/AA AM144BXVGJR/AA AM168BXVGJR/AA		32 34 36	AM384BXVGJR/AA AM408BXVGJR/AA AM432BXVGJR/AA							
												16 18 20	AM192BXVGJR/AA AM216BXVGJR/AA AM240BXVGJR/AA		38 40	AM456BXVGJR/AA AM480BXVGJR/AA	

Design Procedure & Combination Ratio

Combination Ratio (Connection Ratio)

Definition of Combination Ratio, CR

$$CR = \frac{\text{Sum of Nominal Cooling Capacity of Indoor units}}{\text{Nominal Cooling Capacity of Outdoor unit}} * 100\%$$

Constraints of Allowable Combination Ratio

DVM S systems are normally designed to utilize a CR 50% to 130% to ensure effective load balancing between indoor units and outdoor unit. As buildings have become more insulated, and usage and occupancy of buildings are highly variable, more buildings can realize a higher load balancing between IDUs and ODU, thus higher CR (>130%) is often required. If a system design exceeds 130%, risks associated to increased indoor sound level and reduced comfort levels should be considered. Therefore, when it is necessary to design a combination ratio exceeding 130%, the following conditions must be complied with: -

Design & Selection Procedure

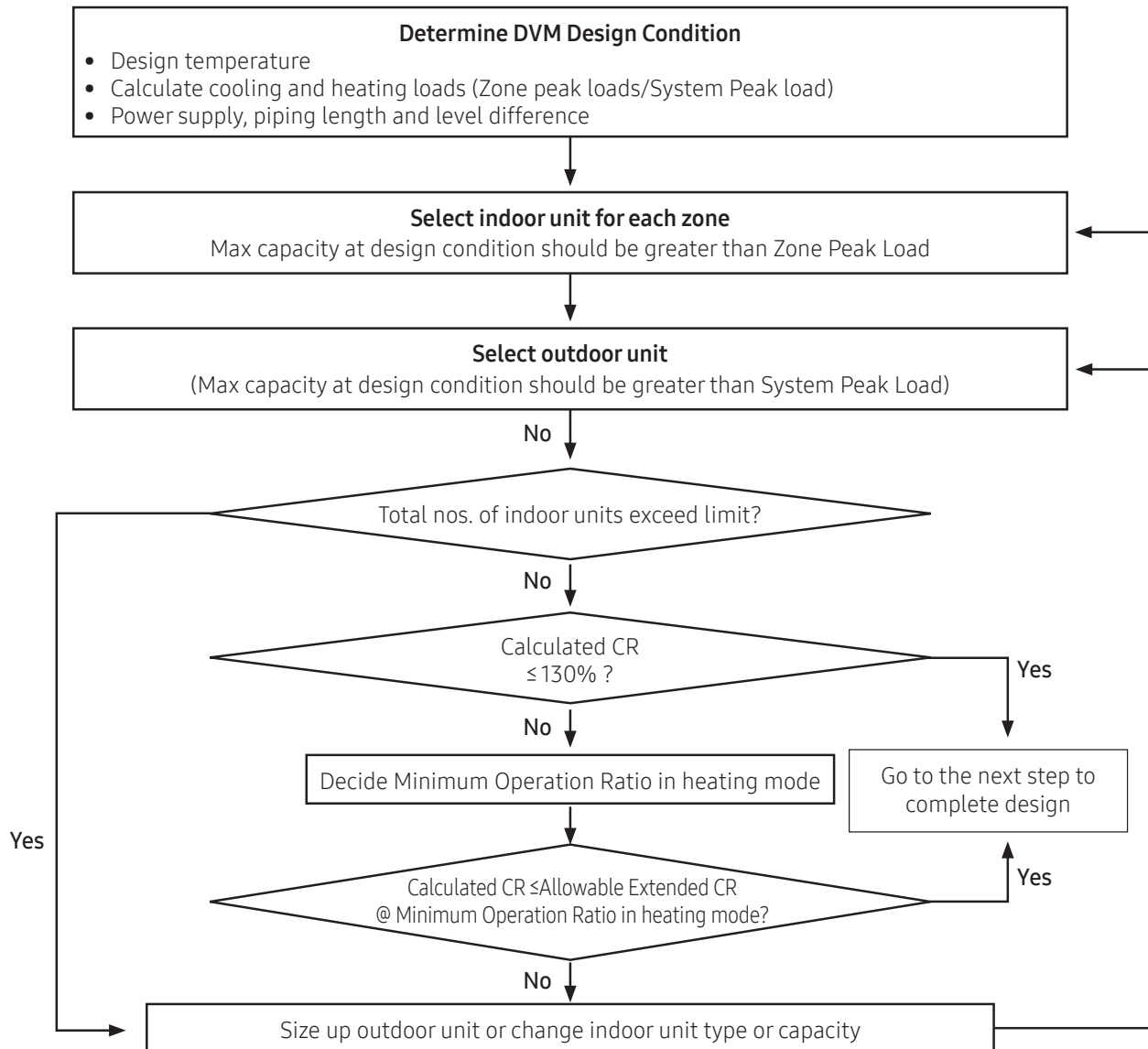


Fig. 1 Design & Selection Procedure for Extended Combination Ratio

Design Procedure & Combination Ratio

Combination Ratio (Connection Ratio)

Satisfying cooling & heating comfort

The Maximum Capacity of outdoor unit at design condition calculated from Samsung capacity data table or design tool (DVM Pro) should always be the same or greater than System Peak Load (Block Load) defined in table 1.

Time	Room A	Room B	Room C	Room D	Room E	Room F	Total
	Music Room	Class room	Class room	Class room	Class room	Class room	
09:00	8.4	8.0	8.4	8.0	8.4	8.6	49.8
12:00	9.2	8.8	10.8	8.6	10.8	9.8	58.0
14:00	10.0	9.6	9.6	9.6	11.4	10.8	61.0
16:00	11.0	10.6	8.8	10.8	9.6	9.6	60.4
18:00	9.4	9.0	8.8	9.0	9.0	8.4	53.6

Table 1. Example of System Peak loads

- ▶ Zone Peak Loads (■): To satisfy the demand for each room any time
 - Sum of Zone peak Loads = 65.4kW (11.0 + 10.6 + 10.8 + 10.8 + 11.4 + 10.8)
- ▶ Block load (■): Total peak load at a given time of day.
 - Sum of Zone Peak Loads at 14:00 = 61.0kW



- When a system combination ratio is over 130%, a max system capacity is the same as the published capacity in TDB capacity table at the combination ratio of 130%

Cooling Operation Only

When only cooling operation is used, CR is allowed up to 180% if the Max Capacity of outdoor unit is greater than System Peak Load (Block load) as shown table 2.

Outdoor unit	All capacities of H/P & H/R model
Indoor unit	All indoor unit types
Operation Condition	Cooling mode only
Allowable CR	180%

Table 2. Allowable CR in only cooling operation



- Table 2 shows a standard for allowable CR of cooling only model. Samsung Electronics is not responsible for any problem caused by using a heating mode at the site with a system designed by table 2. If heating operation is required, extended CR design must follow section "Allowable CR limit to avoid abnormal sound level risks in heating operation."

Design Procedure & Combination Ratio

Combination Ratio (Connection Ratio)

Allowable CR limit to avoid abnormal sound level risks in heating operation

- ▶ If the CR exceeds 130%, in a specific case of heating operation, an indoor unit may have higher sound level than the level specified in the technical documents.
- ▶ In order to minimize the sound level, the system minimum operation ratio needs to be verified and considered as follows:

※ Operation Ratio(%), OR

- Heat Pump system, H/P

$$OR_{(H/P)} (\%) = \frac{\text{Sum of nominal capacity of indoor units running in heating mode}}{\text{Sum of nominal capacity of indoor units}} * 100\%$$

- Heat Recovery system, H/R

$$OR_{(H/R)} (\%) = \frac{\text{Sum of nominal capacity of indoor units running in both cooling & heating mode}}{\text{Sum of nominal capacity of indoor units}} * 100\%$$

The Minimum Operation Ratio should be determined during the project design stage using Fig. 2.

Outdoor unit	All capacities of H/P & H/R (Single, Dual and Triple Module Systems)		
Indoor unit	All indoor unit types ^{*)} except Wall-Mounted		Wall-Mounted
Operation Ratio	Nominal Capacity ≤ 18k Btu/h	Nominal capacity > 18k Btu/h	All capacities
10%	150%	158%	141%
20%	161%	170%	155%
30%	171%	184%	173%

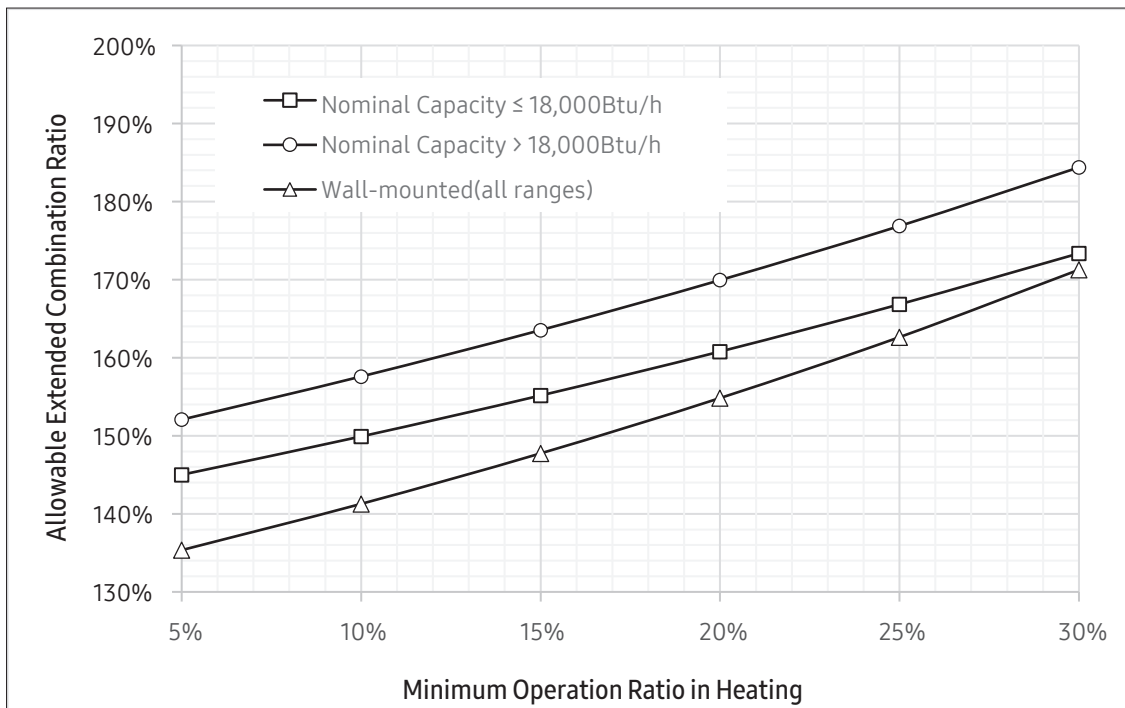


Fig. 2 Allowable CR with respect to indoor unit type as operation ratio increases

Design Procedure & Combination Ratio

Combination Ratio (Connection Ratio)

- The minimum operation ratio should be considered during the design stage.
- If a system has a mix of unit types or capacity, the lowest extended connection ratio curve must be utilized.
- In case that a designed Minimum Operation Ratio is less than 5% or more than 30%, the Allowable Extended CR must be considered as the value at 5% and 30%, respectively.
- *If one of following indoor unit types is included in a system, the CR cannot be extended beyond 130%.

Type of indoor unit	Limited by CR130%
1Way Cassette / 4Way Cassette (600 x 600)	9kBtu/h or below
360 Cassette / Slim Duct (LSP duct)	12kBtu/h or below
4Way Cassette	18kBtu/h or below
Floor Standing (Exposed or Concealed)	18kBtu/h only
Ceiling Suspended	24kBtu/h only
Hydro unit (HE/HT)	All capacities



NOTE

- Samsung is not responsible for any issue, including abnormal noise that arises during heating operation due solely to the operation rate being lower than the designated combination ratio shown in Fig. 2. Please contact your local Samsung representative for further details if the project requires you to design the project with a connection ratio greater than 130%.

2. Specification

DVM S2 (208~230V)

Model Name				AM072BXVGFR/AA	AM096BXVGFR/AA	AM120BXVGFR/AA	
Outdoor unit module 1				-	-	-	
Outdoor unit module 2				-	-	-	
Outdoor unit module 3				-	-	-	
Power Supply			Ø, #, V, Hz	3, 3, 208~230, 60	3, 3, 208~230, 60	3, 3, 208~230, 60	
Mode			-	Heat Recovery	Heat Recovery	Heat Recovery	
Performance	TON		TON	6	8	10	
	1) Capacity (Nominal)	Cooling	Btu/h	72,000	96,000	120,000	
		Heating	Btu/h	81,000	108,000	135,000	
	Capacity (Rated)	Cooling	Btu/h	69,000	92,000	114,000	
		Heating	Btu/h	77,000	103,000	129,000	
Maximum number of connectable indoor units			EA	12	16	20	
2) Total capacity of the connected Indoor Units			Min.	Btu/h	36,000	48,000	60,000
			Max.	Btu/h	93,600	124,800	156,000
Power	Current	MCA	A	28.0	36.0	40.8	
		MOP	A	35	40	45	
Casing	Material	Body	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
		Base	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
Heat Exchanger	Type		-	Fin & Tube	Fin & Tube	Fin & Tube	
	Material	Fin	-	Al	Al	Al	
		Tube	-	Cu	Cu	Cu	
	Fin Treatment		-	Anti-corrosion	Anti-corrosion	Anti-corrosion	
Compressor	Type		-	Inverter Scroll x 1	Inverter Scroll x 2	Inverter Scroll x 2	
	Output		kW x n	4.60 x 1	4.60 x 2	4.60 x 2	
	Model Name		-	DS2GT7046EV* x 1	DS2GT7046EV* x 2	DS2GT7046EV* x 2	
	Oil	Type	-	PVE	PVE	PVE	
		Initial charge	cc x n	900 x 1	900 x 2	900 x 2	
			fl oz x n	30.4 x 1	30.4 x 2	30.4 x 2	
Fan	Type		-	Propeller	Propeller	Propeller	
	Discharge direction		-	Top	Top	Top	
	Quantity		EA	1	2	2	
	Air Flow Rate		CFM (m ³ /min)	5,580 (158)	9,924 (281)	9,924 (281)	
	External Static Pressure	Max.	mmAq	11	11	11	
			Pa	110	110	110	
in Wg (Pa)			0.43 (107.87)	0.43 (107.87)	0.43 (107.87)		
Fan Motor	Type		-	BLDC Motor	BLDC Motor	BLDC Motor	
	Output		W x n	630 x 1	620 x 2	620 x 2	
3) Piping Connections	Liquid Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	3/8 (9.52)	3/8 (9.52)	1/2 (12.70)	
	Gas Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	3/4 (19.05)	7/8 (22.22)	1-1/8 (28.58)	
	High pressure Gas Pipe (HR Only)		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	5/8 (15.88)	3/4 (19.05)	3/4 (19.05)	
	Heat Insulation			-	Both liquid and gas pipes	Both liquid and gas pipes	Both liquid and gas pipes
	Piping length (ODU-IDU)	Max. [Equiv.]	ft	656[722]	656[722]	656[722]	
	Piping length (1st Branch-IDU)	Max.	ft	295	295	295	
	Total piping length (System)	Max.	ft	3,281	3,281	3,281	
	Level difference (ODU in highest position)	Max.	ft	361	361	361	
	Level difference (IDU in highest position)	Max.	ft	361	361	361	
	Level difference (IDU-IDU)	Max.	ft	131	131	131	

2. Specification

DVM S2 (208~230V)

Model Name				AM072BXVGFR/AA	AM096BXVGFR/AA	AM120BXVGFR/AA
Outdoor unit module 1				-	-	-
Outdoor unit module 2				-	-	-
Outdoor unit module 3				-	-	-
Wiring Connections	Transmission Cable	Min.	AWG	18	18	18
		Remark	-	F1, F2	F1, F2	F1, F2
Power supply intake			-	Both indoor and outdoor unit	Both indoor and outdoor unit	Both indoor and outdoor unit
Refrigerant	4) Type		-	R410A	R410A	R410A
	Factory Charging		lbs (kg)	13.7 (6.2)	17.6 (8.0)	17.6 (8.0)
Sound	5) Sound Pressure	Cooling	dB(A)	54.0	57.0	57.0
		Heating	dB(A)	58.0	59.0	60.0
	6) Sound Power		dB(A)	75.0	79.0	79.0
External Dimension	Net Weight		lbs (kg)	395 (179)	567 (257)	567 (257)
	Shipping Weight		lbs (kg)	425 (193)	604 (274)	604 (274)
	Net Dimensions (WxHxD)	mm		930 x 1,695 x 765	1,295 x 1,695 x 765	1,295 x 1,695 x 765
		inch		36-5/8 x 66-3/4 x 30-1/8	51 x 66-3/4 x 30-1/8	51 x 66-3/4 x 30-1/8
	Shipping Dimensions (WxHxD)	mm		998 x 1,887 x 829	1,363 x 1,887 x 829	1,363 x 1,887 x 829
inch		39-5/16 x 74-5/16 x 32-11/16	53-11/16 x 74-5/16 x 32-11/16	53-11/16 x 74-5/16 x 32-11/16		
7) Operating Temp. Range	Cooling		°F (°C)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)
	Heating		°F (°C)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)

NOTE

- Specification may be subject to change without prior notice.
 - Specification comply with EN14511.
- Nominal capacities are based on (Equivalent refrigerant piping : 25ft, Level differences : 0ft);
 - Cooling : Indoor temperature 80°F DB, 67°F WB / Outdoor temperature 95°F DB, 75°F WB
 - Heating : Indoor temperature 70°F DB, 60°F WB / Outdoor temperature 47°F DB, 43°F WB
 - The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%. Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the "Design Procedure & Combination Ratio" section of this document for details
 - If outdoor unit is located in a higher position than indoor unit, level difference is 361ft or under.
 - (If the level difference is higher than 164ft, the PDM kit should be installed)
 - *PDM kit: Pressure Drop Modulation kit
 - These products contain R410A which is fluorinated greenhouse gas.
 - Sound pressure was acquired in a dead room. Thus actual noise level may be different depending on the installation conditions.
 - Sound power level is an absolute value that a sound source generates.
 - Sound pressure level is a relative value, depending on the distance and acoustic environment.
 - Sound values are obtained in an anechoic room.
 - Sound values of multi combination are theoretical values based on sound results of individual installed units.
 - Cooling operation is possible at -15°C(5°F) or higher if satisfied following conditions.
 - (If the outdoor temperature below -5°C(23°F), wind(snow) protection duct must be installed on the suction side of the heat exchanger and at least 50%capacity of the connected indoor units must be operated.) However, if the outdoor unit is installed below the indoor unit, cooling operation is possible only at -5°C(23°F) or higher.
- For more information regarding capacity correction, please refer to capacity tables available at www.SamsungHVAC.com/downloads.

2. Specification

DVM S2 (208~230V)

Model Name				AM144BXVGFR/AA	AM168BXVGFR/AA	AM192BXVGFR/AA	
Outdoor unit module 1				-	-	-	
Outdoor unit module 2				-	-	-	
Outdoor unit module 3				-	-	-	
Power Supply			Ø, #, V, Hz	3, 3, 208~230, 60	3, 3, 208~230, 60	3, 3, 208~230, 60	
Mode			-	Heat Recovery	Heat Recovery	Heat Recovery	
Performance	TON		TON	12	14	16	
	1) Capacity (Nominal)	Cooling	Btu/h	144,000	168,000	192,000	
		Heating	Btu/h	162,000	189,000	216,000	
	Capacity (Rated)	Cooling	Btu/h	138,000	160,000	184,000	
		Heating	Btu/h	154,000	180,000	206,000	
Maximum number of connectable indoor units			EA	25	29	33	
2) Total capacity of the connected Indoor Units			Min.	Btu/h	72,000	84,000	96,000
			Max.	Btu/h	187,200	218,400	249,600
Power	Current	MCA	A	52.6	54.4	60.0	
		MOP	A	60	60	70	
Casing	Material	Body	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
		Base	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
Heat Exchanger	Type		-	Fin & Tube	Fin & Tube	Fin & Tube	
	Material	Fin	-	Al	Al	Al	
		Tube	-	Cu	Cu	Cu	
	Fin Treatment		-	Anti-corrosion	Anti-corrosion	Anti-corrosion	
Compressor	Type		-	Inverter Scroll x 2	Inverter Scroll x 2	Inverter Scroll x 2	
	Output		kW x n	4.60 x 2	6.45 x 2	6.45 x 2	
	Model Name		-	DS2GT7046EV* x 2	DS4GT5066EV* x 2	DS4GT5066EV* x 2	
	Oil	Type	-	PVE	PVE	PVE	
		Initial charge	cc x n	900 x 2	1,100 x 2	1,100 x 2	
			fl oz x n	30.4 x 2	37.2 x 2	37.2 x 2	
Fan	Type		-	Propeller	Propeller	Propeller	
	Discharge direction		-	Top	Top	Top	
	Quantity		EA	2	2	2	
	Air Flow Rate		CFM (m ³ /min)	10,171 (288)	10,665 (302)	12,855 (364)	
	External Static Pressure	Max.	mmAq	11	11	8	
			Pa	110	110	80	
in Wg (Pa)			0.43 (107.87)	0.43 (107.87)	0.31 (78.45)		
Fan Motor	Type		-	BLDC Motor	BLDC Motor	BLDC Motor	
	Output		W x n	620 x 2	620 x 2	630 x 2	
3) Piping Connections	Liquid Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1/2 (12.70)	5/8 (15.88)	5/8 (15.88)	
	Gas Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1-1/8 (28.58)	1-1/8 (28.58)	1-1/8 (28.58)	
	High pressure Gas Pipe (HR Only)		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	7/8 (22.22)	7/8 (22.22)	1-1/8 (28.58)	
	Heat Insulation		-	Both liquid and gas pipes	Both liquid and gas pipes	Both liquid and gas pipes	
	Piping length (ODU-IDU)	Max. [Equiv.]	ft	656[722]	656[722]	656[722]	
	Piping length (1st Branch-IDU)	Max.	ft	295	295	295	
	Total piping length (System)	Max.	ft	3,281	3,281	3,281	
	Level difference (ODU in highest position)	Max.	ft	361	361	361	
	Level difference (IDU in highest position)	Max.	ft	361	361	361	
	Level difference (IDU-IDU)	Max.	ft	131	131	131	

2. Specification

DVM S2 (208~230V)

Model Name				AM144BXVGFR/AA	AM168BXVGFR/AA	AM192BXVGFR/AA
Outdoor unit module 1				-	-	-
Outdoor unit module 2				-	-	-
Outdoor unit module 3				-	-	-
Wiring Connections	Transmission Cable	Min.	AWG	18	18	18
		Remark	-	F1, F2	F1, F2	F1, F2
Power supply intake			-	Both indoor and outdoor unit	Both indoor and outdoor unit	Both indoor and outdoor unit
Refrigerant	4) Type		-	R410A	R410A	R410A
	Factory Charging		lbs (kg)	23.1 (10.5)	23.1 (10.5)	27.6 (12.5)
Sound	5) Sound Pressure	Cooling	dB(A)	60.0	60.0	63.0
		Heating	dB(A)	63.0	63.0	66.0
	6) Sound Power		dB(A)	81.0	83.0	85.0
External Dimension	Net Weight		lbs (kg)	608 (276)	659 (299)	838 (380)
	Shipping Weight		lbs (kg)	646 (293)	697 (316)	896 (406)
	Net Dimensions (WxHxD)	mm		1,295 x 1,695 x 765	1,295 x 1,695 x 765	1,860 x 1,695 x 765
		inch		51 x 66-3/4 x 30-1/8	51 x 66-3/4 x 30-1/8	73-1/4 x 66-3/4 x 30-1/8
	Shipping Dimensions (WxHxD)	mm		1,363 x 1,887 x 829	1,363 x 1,887 x 829	1,928 x 1,887 x 829
inch		53-11/16 x 74-5/16 x 32-11/16	53-11/16 x 74-5/16 x 32-11/16	75-15/16 x 74-5/16 x 32-11/16		
7) Operating Temp. Range	Cooling		°F (°C)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)
	Heating		°F (°C)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)

NOTE

- Specification may be subject to change without prior notice.
 - Specification comply with EN14511.
- Nominal capacities are based on (Equivalent refrigerant piping : 25ft, Level differences : 0ft);
 - Cooling : Indoor temperature 80°F DB, 67°F WB / Outdoor temperature 95°F DB, 75°F WB
 - Heating : Indoor temperature 70°F DB, 60°F WB / Outdoor temperature 47°F DB, 43°F WB
 - The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%. Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the "Design Procedure & Combination Ratio" section of this document for details
 - If outdoor unit is located in a higher position than indoor unit, level difference is 361ft or under.
(If the level difference is higher than 164ft, the PDM kit should be installed)
*PDM kit: Pressure Drop Modulation kit
 - These products contain R410A which is fluorinated greenhouse gas.
 - Sound pressure was acquired in a dead room. Thus actual noise level may be different depending on the installation conditions.
 - Sound power level is an absolute value that a sound source generates.
Sound pressure level is a relative value, depending on the distance and acoustic environment.
Sound values are obtained in an anechoic room.
Sound values of multi combination are theoretical values based on sound results of individual installed units.
 - Cooling operation is possible at -15°C(5°F) or higher if satisfied following conditions.
(If the outdoor temperature below -5°C(23°F), wind(snow) protection duct must be installed on the suction side of the heat exchanger and at least 50%capacity of the connected indoor units must be operated.) However, if the outdoor unit is installed below the indoor unit, cooling operation is possible only at -5°C(23°F) or higher.
- For more information regarding capacity correction, please refer to capacity tables available at www.SamsungHVAC.com/downloads.

2. Specification

DVM S2 (208~230V)

Model Name			AM216BXVGFR/AA	AM240BXVGFR/AA	AM264BXVGFR/AA		
Outdoor unit module 1			-	-	AM096BXVGFR/AA		
Outdoor unit module 2			-	-	AM168BXVGFR/AA		
Outdoor unit module 3			-	-	-		
Power Supply			Ø, #, V, Hz	3, 3, 208~230, 60	3, 3, 208~230, 60		
Mode			-	Heat Recovery	Heat Recovery		
Performance	TON		TON	18	20	22	
	1) Capacity (Nominal)	Cooling	Btu/h	216,000	240,000	264,000	
		Heating	Btu/h	243,000	270,000	297,000	
	Capacity (Rated)	Cooling	Btu/h	206,000	228,000	252,000	
		Heating	Btu/h	232,000	258,000	282,000	
Maximum number of connectable indoor units			EA	37	41	45	
2) Total capacity of the connected Indoor Units			Min.	Btu/h	108,000	120,000	132,000
			Max.	Btu/h	280,800	312,000	343,200
Power	Current	MCA	A	64.0	68.0	-	
		MOP	A	80	80	-	
Casing	Material	Body	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
		Base	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
Heat Exchanger	Type		-	Fin & Tube	Fin & Tube	Fin & Tube	
	Material	Fin	-	Al	Al	Al	
		Tube	-	Cu	Cu	Cu	
	Fin Treatment		-	Anti-corrosion	Anti-corrosion	Anti-corrosion	
Compressor	Type		-	Inverter Scroll x 2	Inverter Scroll x 2	Inverter Scroll x 4	
	Output		kW x n	6.45 x 2	6.45 x 2	(4.60 x 2) x 1 + (6.45 x 2) x 1	
	Model Name		-	DS4GT5066EV* x 2	DS4GT5066EV* x 2	(DS2GT7046EV* x 2) x 1 + (DS4GT5066EV* x 2) x 1	
	Oil	Type	-	PVE	PVE	PVE	
		Initial charge	cc x n	1,100 x 2	1,100 x 2	(900 x 2) x 1 + (1,100 x 2) x 1	
			fl oz x n	37.2 x 2	37.2 x 2	(30.4 x 2) x 1 + (37.2 x 2) x 1	
Fan	Type		-	Propeller	Propeller	Propeller	
	Discharge direction		-	Top	Top	Top	
	Quantity		EA	2	2	4	
	Air Flow Rate		CFM (m ³ /min)	13,314 (377)	13,773 (390)	9,924 x 1 + 10,665 x 1 (281 x 1 + 302 x 1)	
	External Static Pressure	Max.	mmAq	8	8	11	
			Pa	80	80	110	
in Wg (Pa)			0.31 (78.45)	0.31 (78.45)	0.43 (107.87)		
Fan Motor	Type		-	BLDC Motor	BLDC Motor	BLDC Motor	
	Output		W x n	630 x 2	630 x 2	(620 x 2) x 2	
3) Piping Connections	Liquid Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	5/8 (15.88)	5/8 (15.88)	3/4 (19.05)	
	Gas Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1-1/8 (28.58)	1-3/8 (34.92)	1-3/8 (34.92)	
	High pressure Gas Pipe (HR Only)		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1-1/8 (28.58)	1-1/8 (28.58)	1-1/8 (28.58)	
	Heat Insulation			-	Both liquid and gas pipes	Both liquid and gas pipes	Both liquid and gas pipes
	Piping length (ODU-IDU)	Max. [Equiv.]	ft	656[722]	656[722]	656[722]	
	Piping length (1st Branch-IDU)	Max.	ft	295	295	295	
	Total piping length (System)	Max.	ft	3,281	3,281	3,281	
	Level difference (ODU in highest position)	Max.	ft	361	361	361	
	Level difference (IDU in highest position)	Max.	ft	361	361	361	
Level difference (IDU-IDU)	Max.	ft	131	131	131		

2. Specification

DVM S2 (208~230V)

Model Name				AM216BXVGFR/AA	AM240BXVGFR/AA	AM264BXVGFR/AA
Outdoor unit module 1				-	-	AM096BXVGFR/AA
Outdoor unit module 2				-	-	AM168BXVGFR/AA
Outdoor unit module 3				-	-	-
Wiring Connections	Transmission Cable	Min.	AWG	18	18	18
		Remark	-	F1, F2	F1, F2	F1, F2
Power supply intake			-	Both indoor and outdoor unit	Both indoor and outdoor unit	Both indoor and outdoor unit
Refrigerant	4) Type		-	R410A	R410A	R410A
	Factory Charging		lbs (kg)	34.2 (15.5)	34.2 (15.5)	17.6 x 1 + 23.1 x 1 (8.0 x 1 + 10.5 x 1)
Sound	5) Sound Pressure	Cooling	dB(A)	64.0	66.0	61.8
		Heating	dB(A)	67.0	68.0	64.5
	6) Sound Power		dB(A)	85.0	86.5	84.5
External Dimension	Net Weight		lbs (kg)	858 (389)	858 (389)	567 x 1 + 659 x 1 (257 x 1 + 299 x 1)
	Shipping Weight		lbs (kg)	915 (415)	915 (415)	604 x 1 + 697 x 1 (274 x 1 + 316 x 1)
	Net Dimensions (WxHxD)	mm		1,860x 1,695 x 765	1,860x 1,695 x 765	(1,295 x 1,695 x 765) x 2
		inch		73-1/4 x 66-3/4 x 30-1/8	73-1/4 x 66-3/4 x 30-1/8	(51 x 66-3/4 x 30-1/8) x 2
	Shipping Dimensions (WxHxD)	mm		1,928 x 1,887x 829	1,928 x 1,887x 829	(1,363 x 1,887 x 829) x 2
inch		75-15/16 x 74-5/16 x 32-11/16	75-15/16 x 74-5/16 x 32-11/16	(53-11/16 x 74-5/16 x 32-11/16) x 2		
7) Operating Temp. Range	Cooling		°F (°C)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)
	Heating		°F (°C)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)

NOTE

- Specification may be subject to change without prior notice.
 - Specification comply with EN14511.
- Nominal capacities are based on (Equivalent refrigerant piping : 25ft, Level differences : 0ft);
 - Cooling : Indoor temperature 80°F DB, 67°F WB / Outdoor temperature 95°F DB, 75°F WB
 - Heating : Indoor temperature 70°F DB, 60°F WB / Outdoor temperature 47°F DB, 43°F WB
 - The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%. Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the "Design Procedure & Combination Ratio" section of this document for details
 - If outdoor unit is located in a higher position than indoor unit, level difference is 361ft or under.
 - (If the level difference is higher than 164ft, the PDM kit should be installed)
 - *PDM kit: Pressure Drop Modulation kit
 - These products contain R410A which is fluorinated greenhouse gas.
 - Sound pressure was acquired in a dead room. Thus actual noise level may be different depending on the installation conditions.
 - Sound power level is an absolute value that a sound source generates.
 - Sound pressure level is a relative value, depending on the distance and acoustic environment.
 - Sound values are obtained in an anechoic room.
 - Sound values of multi combination are theoretical values based on sound results of individual installed units.
 - Cooling operation is possible at -15°C(5°F) or higher if satisfied following conditions.
 - (If the outdoor temperature below -5°C(23°F), wind(snow) protection duct must be installed on the suction side of the heat exchanger and at least 50%capacity of the connected indoor units must be operated.) However, if the outdoor unit is installed below the indoor unit, cooling operation is possible only at -5°C(23°F) or higher.
- For more information regarding capacity correction, please refer to capacity tables available at www.SamsungHVAC.com/downloads.

2. Specification

DVM S2 (208~230V)

Model Name				AM288BXVGFR/AA	AM312BXVGFR/AA	AM336BXVGFR/AA			
				Outdoor unit module 1			AM096BXVGFR/AA	AM096BXVGFR/AA	AM096BXVGFR/AA
				Outdoor unit module 2			AM192BXVGFR/AA	AM216BXVGFR/AA	AM240BXVGFR/AA
				Outdoor unit module 3			-	-	-
Power Supply				Ø, #, V, Hz	3, 3, 208~230, 60	3, 3, 208~230, 60	3, 3, 208~230, 60		
Mode				-	Heat Recovery	Heat Recovery	Heat Recovery		
Performance	TON		TON	24	26	28			
	1) Capacity (Nominal)	Cooling	Btu/h	288,000	312,000	336,000			
		Heating	Btu/h	324,000	351,000	378,000			
	Capacity (Rated)	Cooling	Btu/h	274,000	298,000	320,000			
Heating		Btu/h	308,000	334,000	360,000				
Maximum number of connectable indoor units				EA	49	54	58		
2) Total capacity of the connected Indoor Units				Min.	Btu/h	144,000	156,000	168,000	
				Max.	Btu/h	374,400	405,600	436,800	
Power	Current	MCA	A	-	-	-			
		MOP	A	-	-	-			
Casing	Material	Body	-	GI Steel Plate	GI Steel Plate	GI Steel Plate			
		Base	-	GI Steel Plate	GI Steel Plate	GI Steel Plate			
Heat Exchanger	Type		-	Fin & Tube	Fin & Tube	Fin & Tube			
	Material	Fin	-	Al	Al	Al			
		Tube	-	Cu	Cu	Cu			
	Fin Treatment		-	Anti-corrosion	Anti-corrosion	Anti-corrosion			
Compressor	Type		-	Inverter Scroll x 4	Inverter Scroll x 4	Inverter Scroll x 4			
	Output		kW x n	(4.60 x 2) x 1 + (6.45 x 2) x 1	(4.60 x 2) x 1 + (6.45 x 2) x 1	(4.60 x 2) x 1 + (6.45 x 2) x 1			
	Model Name		-	(DS2GT7046EV* x 2) x 1 + (DS4GT5066EV* x 2) x 1	(DS2GT7046EV* x 2) x 1 + (DS4GT5066EV* x 2) x 1	(DS2GT7046EV* x 2) x 1 + (DS4GT5066EV* x 2) x 1			
	Oil	Type	-	PVE	PVE	PVE			
		Initial charge	cc x n	(900 x 2) x 1 + (1,100 x 2) x 1	(900 x 2) x 1 + (1,100 x 2) x 1	(900 x 2) x 1 + (1,100 x 2) x 1			
			fl oz x n	(30.4 x 2) x 1 + (37.2 x 2) x 1	(30.4 x 2) x 1 + (37.2 x 2) x 1	(30.4 x 2) x 1 + (37.2 x 2) x 1			
Fan	Type		-	Propeller	Propeller	Propeller			
	Discharge direction		-	Top	Top	Top			
	Quantity		EA	4	4	4			
	Air Flow Rate		CFM (m ³ /min)	9,924 x 1 + 12,855 x 1 (281 x 1 + 364 x 1)	9,924 x 1 + 13,314 x 1 (281 x 1 + 377 x 1)	9,924 x 1 + 13,773 x 1 (281 x 1 + 390 x 1)			
	External Static Pressure	Max.	mmAq	11	11	11			
			Pa	110	110	110			
in Wg (Pa)			0.43 (107.87)	0.43 (107.87)	0.43 (107.87)				
Fan Motor	Type		-	BLDC Motor	BLDC Motor	BLDC Motor			
	Output		W x n	(620 x 2) x 1 + (630 x 2) x 1	(620 x 2) x 1 + (630 x 2) x 1	(620 x 2) x 1 + (630 x 2) x 1			
3) Piping Connections	Liquid Pipe		Type	Braze connection	Braze connection	Braze connection			
			Ø, inch (mm)	3/4 (19.05)	3/4 (19.05)	3/4 (19.05)			
	Gas Pipe		Type	Braze connection	Braze connection	Braze connection			
			Ø, inch (mm)	1-3/8 (34.92)	1-3/8 (34.92)	1-3/8 (34.92)			
	High pressure Gas Pipe (HR Only)		Type	Braze connection	Braze connection	Braze connection			
			Ø, inch (mm)	1-1/8 (28.58)	1-1/8 (28.58)	1-1/8 (28.58)			
	Heat Insulation		-	Both liquid and gas pipes	Both liquid and gas pipes	Both liquid and gas pipes			
	Piping length (ODU-IDU)	Max. [Equiv.]	ft	656[722]	656[722]	656[722]			
	Piping length (1st Branch-IDU)	Max.	ft	295	295	295			
	Total piping length (System)	Max.	ft	3,281	3,281	3,281			
	Level difference (ODU in highest position)	Max.	ft	361	361	361			
Level difference (IDU in highest position)	Max.	ft	361	361	361				
Level difference (IDU-IDU)	Max.	ft	131	131	131				

2. Specification

DVM S2 (208~230V)

Model Name				AM288BXVGFR/AA	AM312BXVGFR/AA	AM336BXVGFR/AA
Outdoor unit module 1				AM096BXVGFR/AA	AM096BXVGFR/AA	AM096BXVGFR/AA
Outdoor unit module 2				AM192BXVGFR/AA	AM216BXVGFR/AA	AM240BXVGFR/AA
Outdoor unit module 3				-	-	-
Wiring Connections	Transmission Cable	Min.	AWG	18	18	18
		Remark	-	F1, F2	F1, F2	F1, F2
Power supply intake			-	Both indoor and outdoor unit	Both indoor and outdoor unit	Both indoor and outdoor unit
Refrigerant	4) Type		-	R410A	R410A	R410A
	Factory Charging		lbs (kg)	17.6 x 1 + 27.6 x 1 (8.0 x 1 + 12.5 x 1)	17.6 x 1 + 34.2 x 1 (8.0 x 1 + 15.5 x 1)	17.6 x 1 + 34.2 x 1 (8.0 x 1 + 15.5 x 1)
Sound	5) Sound Pressure	Cooling	dB(A)	64.0	64.8	66.5
		Heating	dB(A)	66.8	67.6	68.5
	6) Sound Power		dB(A)	86.0	86.0	87.2
External Dimension	Net Weight		lbs (kg)	567 x 1 + 838 x 1 (257 x 1 + 380 x 1)	567 x 1 + 858 x 1 (257 x 1 + 389 x 1)	567 x 1 + 858 x 1 (257 x 1 + 389 x 1)
	Shipping Weight		lbs (kg)	604 x 1 + 896 x 1 (274 x 1 + 406 x 1)	604 x 1 + 915 x 1 (274 x 1 + 415 x 1)	604 x 1 + 915 x 1 (274 x 1 + 415 x 1)
	Net Dimensions (WxHxD)	mm		(1,295 x 1,695 x 765) x 1 + (1,860 x 1,695 x 765) x	(1,295 x 1,695 x 765) x 1 + (1,860 x 1,695 x 765) x	(1,295 x 1,695 x 765) x 1 + (1,860 x 1,695 x 765) x
		inch		(51 x 66-3/4 x 30-1/8) x 1 + (73-1/4 x 66-3/4 x 30-1/8) x 1	(51 x 66-3/4 x 30-1/8) x 1 + (73-1/4 x 66-3/4 x 30-1/8) x 1	(51 x 66-3/4 x 30-1/8) x 1 + (73-1/4 x 66-3/4 x 30-1/8) x 1
	Shipping Dimensions (WxHxD)	mm		(1,363 x 1,887 x 829) x 1 + (1,928 x 1,887 x 829) x 1	(1,363 x 1,887 x 829) x 1 + (1,928 x 1,887 x 829) x 1	(1,363 x 1,887 x 829) x 1 + (1,928 x 1,887 x 829) x 1
inch			(53-11/16 x 74-5/16 x 32-11/16) x 1 + (75-15/16 x 74-5/16 x 32-11/16) x 1	(53-11/16 x 74-5/16 x 32-11/16) x 1 + (75-15/16 x 74-5/16 x 32-11/16) x 1	(53-11/16 x 74-5/16 x 32-11/16) x 1 + (75-15/16 x 74-5/16 x 32-11/16) x 1	
7) Operating Temp. Range	Cooling		°F (°C)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)
	Heating		°F (°C)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)

NOTE

- Specification may be subject to change without prior notice.
 - Specification comply with EN14511.
- Nominal capacities are based on (Equivalent refrigerant piping : 25ft, Level differences : 0ft);
 - Cooling : Indoor temperature 80°F DB, 67°F WB / Outdoor temperature 95°F DB, 75°F WB
 - Heating : Indoor temperature 70°F DB, 60°F WB / Outdoor temperature 47°F DB, 43°F WB
 - The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%. Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the "Design Procedure & Combination Ratio" section of this document for details
 - If outdoor unit is located in a higher position than indoor unit, level difference is 361ft or under.
 - (If the level difference is higher than 164ft, the PDM kit should be installed)
 - *PDM kit: Pressure Drop Modulation kit
 - These products contain R410A which is fluorinated greenhouse gas.
 - Sound pressure was acquired in a dead room. Thus actual noise level may be different depending on the installation conditions.
 - Sound power level is an absolute value that a sound source generates.
 - Sound pressure level is a relative value, depending on the distance and acoustic environment.
 - Sound values are obtained in an anechoic room.
 - Sound values of multi combination are theoretical values based on sound results of individual installed units.
 - Cooling operation is possible at -15°C(5°F) or higher if satisfied following conditions.
 - (If the outdoor temperature below -5°C(23°F), wind(snow) protection duct must be installed on the suction side of the heat exchanger and at least 50%capacity of the connected indoor units must be operated.) However, if the outdoor unit is installed below the indoor unit, cooling operation is possible only at -5°C(23°F) or higher.
- For more information regarding capacity correction, please refer to capacity tables available at www.SamsungHVAC.com/downloads.

2. Specification

DVM S2 (208~230V)

Model Name				AM360BXVGFR/AA	AM384BXVGFR/AA	AM408BXVGFR/AA	
Outdoor unit module 1				AM120BXVGFR/AA	AM192BXVGFR/AA	AM192BXVGFR/AA	
Outdoor unit module 2				AM240BXVGFR/AA	AM192BXVGFR/AA	AM216BXVGFR/AA	
Outdoor unit module 3				-	-	-	
Power Supply			Ø, #, V, Hz	3, 3, 208~230, 60	3, 3, 208~230, 60	3, 3, 208~230, 60	
Mode			-	Heat Recovery	Heat Recovery	Heat Recovery	
Performance	TON		TON	30	32	34	
	1) Capacity (Nominal)	Cooling	Btu/h	360,000	384,000	408,000	
		Heating	Btu/h	405,000	432,000	459,000	
	Capacity (Rated)	Cooling	Btu/h	342,000	366,000	388,000	
		Heating	Btu/h	386,000	412,000	438,000	
Maximum number of connectable indoor units			EA	62	64	64	
2) Total capacity of the connected Indoor Units			Min.	Btu/h	180,000	192,000	204,000
			Max.	Btu/h	468,000	499,200	530,400
Power	Current	MCA	A	-	-	-	
		MOP	A	-	-	-	
Casing	Material	Body	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
		Base	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
Heat Exchanger	Type		-	Fin & Tube	Fin & Tube	Fin & Tube	
	Material	Fin	-	Al	Al	Al	
		Tube	-	Cu	Cu	Cu	
	Fin Treatment		-	Anti-corrosion	Anti-corrosion	Anti-corrosion	
Compressor	Type		-	Inverter Scroll x 4	Inverter Scroll x 4	Inverter Scroll x 4	
	Output		kW x n	(4.60 x 2) x 1 + (6.45 x 2) x 1	(6.45 x 2) x 2	(6.45 x 2) x 2	
	Model Name		-	(DS2GT7046EV* x 2) x 1 + (DS4GT5066EV* x 2) x 1	(DS4GT5066EV* x 2) x 2	(DS4GT5066EV* x 2) x 2	
	Oil	Type	-	PVE	PVE	PVE	
		Initial charge	cc x n	(900 x 2) x 1 + (1,100 x 2) x 1	(1,100 x 2) x 2	(1,100 x 2) x 2	
			fl oz x n	(30.4 x 2) x 1 + (37.2 x 2) x 1	(37.2 x 2) x 2	(37.2 x 2) x 2	
Fan	Type		-	Propeller	Propeller	Propeller	
	Discharge direction		-	Top	Top	Top	
	Quantity		EA	4	4	4	
	Air Flow Rate		CFM (m ³ /min)	9,924 x 1 + 13,773 x 1 (281 x 1 + 390 x 1)	12,855 x 2 (364 x 2)	12,855 x 1 + 13,314 x 1 (364 x 1 + 377 x 1)	
	External Static Pressure	Max.	mmAq	11	8	8	
			Pa	110	80	80	
in Wg (Pa)			0.43 (107.87)	0.31 (78.45)	0.31 (78.45)		
Fan Motor	Type		-	BLDC Motor	BLDC Motor	BLDC Motor	
	Output		W x n	(620 x 2) x 1 + (630 x 2) x 1	(630 x 2) x 2	(630 x 2) x 2	
3) Piping Connections	Liquid Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	3/4 (19.05)	3/4 (19.05)	3/4 (19.05)	
	Gas Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1-5/8 (41.28)	1-5/8 (41.28)	1-5/8 (41.28)	
	High pressure Gas Pipe (HR Only)		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1-3/8 (34.92)	1-3/8 (34.92)	1-3/8 (34.92)	
	Heat Insulation			-	Both liquid and gas pipes	Both liquid and gas pipes	Both liquid and gas pipes
	Piping length (ODU-IDU)	Max. [Equiv.]	ft	656[722]	656[722]	656[722]	
	Piping length (1st Branch-IDU)	Max.	ft	295	295	295	
	Total piping length (System)	Max.	ft	3,281	3,281	3,281	
	Level difference (ODU in highest position)	Max.	ft	361	361	361	
Level difference (IDU in highest position)	Max.	ft	361	361	361		
Level difference (IDU-IDU)	Max.	ft	131	131	131		

2. Specification

DVM S2 (208~230V)

Model Name				AM360BXVGFR/AA	AM384BXVGFR/AA	AM408BXVGFR/AA
Outdoor unit module 1				AM120BXVGFR/AA	AM192BXVGFR/AA	AM192BXVGFR/AA
Outdoor unit module 2				AM240BXVGFR/AA	AM192BXVGFR/AA	AM216BXVGFR/AA
Outdoor unit module 3				-	-	-
Wiring Connections	Transmission Cable	Min.	AWG	18	18	18
		Remark	-	F1, F2	F1, F2	F1, F2
Power supply intake			-	Both indoor and outdoor unit	Both indoor and outdoor unit	Both indoor and outdoor unit
Refrigerant	4) Type		-	R410A	R410A	R410A
	Factory Charging		lbs (kg)	17.6 x 1 + 34.2 x 1 (8.0 x 1 + 15.5 x 1)	27.6 x 2 (12.5 x 2)	27.6 x 1 + 34.2 x 1 (12.5 x 1 + 15.5 x 1)
Sound	5) Sound Pressure	Cooling	dB(A)	66.5	66.0	66.5
		Heating	dB(A)	68.6	69.0	69.5
	6) Sound Power		dB(A)	87.2	88.0	88.0
External Dimension	Net Weight		lbs (kg)	567 x 1 + 858 x 1 (257 x 1 + 389 x 1)	838 x 2 (380 x 2)	838 x 1 + 858 x 1 (380 x 1 + 389 x 1)
	Shipping Weight		lbs (kg)	604 x 1 + 915 x 1 (274 x 1 + 415 x 1)	896 x 2 (406 x 2)	896 x 1 + 915 x 1 (406 x 1 + 415 x 1)
	Net Dimensions (WxHxD)		mm	(1,295 x 1,695 x 765) x 1 + (1,860 x 1,695 x 765) x 1	(1,860 x 1,695 x 765) x 2	(1,860 x 1,695 x 765) x 2
			inch	(51 x 66-3/4 x 30-1/8) x 1 + (73-1/4 x 66-3/4 x 30-1/8) x 1	(73-1/4 x 66-3/4 x 30-1/8) x 2	(73-1/4 x 66-3/4 x 30-1/8) x 2
	Shipping Dimensions (WxHxD)		mm	(1,363 x 1,887 x 829) x 1 + (1,928 x 1,887 x 829) x 1	(1,928 x 1,887 x 829) x 2	(1,928 x 1,887 x 829) x 2
inch			(53-11/16 x 74-5/16 x 32-11/16) x 1 + (75-15/16 x 74-5/16 x 32-11/16) x 1	(75-15/16 x 74-5/16 x 32-11/16) x 2	(75-15/16 x 74-5/16 x 32-11/16) x 2	
7) Operating Temp. Range	Cooling		°F (°C)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)
	Heating		°F (°C)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)

NOTE

- Specification may be subject to change without prior notice.
 - Specification comply with EN14511.
- Nominal capacities are based on (Equivalent refrigerant piping : 25ft, Level differences : 0ft);
 - Cooling : Indoor temperature 80°F DB, 67°F WB / Outdoor temperature 95°F DB, 75°F WB
 - Heating : Indoor temperature 70°F DB, 60°F WB / Outdoor temperature 47°F DB, 43°F WB
 - The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%. Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the "Design Procedure & Combination Ratio" section of this document for details
 - If outdoor unit is located in a higher position than indoor unit, level difference is 361ft or under.
 - (If the level difference is higher than 164ft, the PDM kit should be installed)
 - *PDM kit: Pressure Drop Modulation kit
 - These products contain R410A which is fluorinated greenhouse gas.
 - Sound pressure was acquired in a dead room. Thus actual noise level may be different depending on the installation conditions.
 - Sound power level is an absolute value that a sound source generates.
 - Sound pressure level is a relative value, depending on the distance and acoustic environment.
 - Sound values are obtained in an anechoic room.
 - Sound values of multi combination are theoretical values based on sound results of individual installed units.
 - Cooling operation is possible at -15°C(5°F) or higher if satisfied following conditions.
 - (If the outdoor temperature below -5°C(23°F), wind(snow) protection duct must be installed on the suction side of the heat exchanger and at least 50%capacity of the connected indoor units must be operated.) However, if the outdoor unit is installed below the indoor unit, cooling operation is possible only at -5°C(23°F) or higher.
- For more information regarding capacity correction, please refer to capacity tables available at www.SamsungHVAC.com/downloads.

2. Specification

DVM S2 (208~230V)

Model Name				AM432BXVGFR/AA	AM456BXVGFR/AA	AM480BXVGFR/AA	
Outdoor unit module 1				AM216BXVGFR/AA	AM120BXVGFR/AA	AM120BXVGFR/AA	
Outdoor unit module 2				AM216BXVGFR/AA	AM144BXVGFR/AA	AM168BXVGFR/AA	
Outdoor unit module 3				-	AM192BXVGFR/AA	AM192BXVGFR/AA	
Power Supply			Ø, #, V, Hz	3, 3, 208~230, 60	3, 3, 208~230, 60	3, 3, 208~230, 60	
Mode			-	Heat Recovery	Heat Recovery	Heat Recovery	
Performance	TON		TON	36	38	40	
	1) Capacity (Nominal)	Cooling	Btu/h	432,000	456,000	480,000	
		Heating	Btu/h	486,000	513,000	540,000	
	Capacity (Rated)	Cooling	Btu/h	412,000	436,000	458,000	
		Heating	Btu/h	462,000	488,000	514,000	
Maximum number of connectable indoor units			EA	64	64	64	
2) Total capacity of the connected Indoor Units			Min.	Btu/h	216,000	228,000	
			Max.	Btu/h	561,600	592,800	624,000
Power	Current	MCA	A	-	-	-	
		MOP	A	-	-	-	
Casing	Material	Body	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
		Base	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
Heat Exchanger	Type		-	Fin & Tube	Fin & Tube	Fin & Tube	
	Material	Fin	-	Al	Al	Al	
		Tube	-	Cu	Cu	Cu	
Fin Treatment			-	Anti-corrosion	Anti-corrosion	Anti-corrosion	
Compressor	Type		-	Inverter Scroll x 4	Inverter Scroll x 6	Inverter Scroll x 6	
	Output		kW x n	(6.45 x 2) x 2	(4.60 x 2) x 2 + (6.45 x 2) x 1	(4.60 x 2) x 1 + (6.45 x 2) x 2	
	Model Name		-	(DS4GT5066EV* x 2) x 2	(DS2GT7046EV* x 2) x 2 + (DS4GT5066EV* x 2) x 1	(DS2GT7046EV* x 2) x 1 + (DS4GT5066EV* x 2) x 2	
	Oil	Type	-	PVE	PVE	PVE	
		Initial charge	cc x n	(1,100 x 2) x 2	(900 x 2) x 2 + (1,100 x 2) x 1	(900 x 2) x 1 + (1,100 x 2) x 2	
			fl oz x n	(37.2 x 2) x 2	(30.4 x 2) x 2 + (37.2 x 2) x 1	(30.4 x 2) x 1 + (37.2 x 2) x 2	
Fan	Type		-	Propeller	Propeller	Propeller	
	Discharge direction		-	Top	Top	Top	
	Quantity		EA	4	6	6	
	Air Flow Rate		CFM (m ³ /min)	13,314 x 2 (377 x 2)	9,924 x 1 + 10,171 x 1 + 12,855 x 1 (281 x 1 + 288 x 1 + 364 x 1)	9,924 x 1 + 10,665 x 1 + 12,855 x 1 (281 x 1 + 302 x 1 + 364 x 1)	
	External Static Pressure	Max.	mmAq	8	364 x 1	11	
Pa			80	110	110		
in Wg (Pa)			0.31 (78.45)	0.43 (107.87)	0.43 (107.87)		
Fan Motor	Type		-	BLDC Motor	BLDC Motor	BLDC Motor	
	Output		W x n	(630 x 2) x 2	(620 x 2) x 2 + (630 x 2) x 1	(620 x 2) x 2 + (630 x 2) x 1	
3) Piping Connections	Liquid Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	3/4 (19.05)	3/4 (19.05)	3/4 (19.05)	
	Gas Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1-5/8 (41.28)	1-5/8 (41.28)	1-5/8 (41.28)	
	High pressure Gas Pipe (HR Only)		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1-3/8 (34.92)	1-3/8 (34.92)	1-3/8 (34.92)	
	Heat Insulation			-	Both liquid and gas pipes	Both liquid and gas pipes	Both liquid and gas pipes
	Piping length (ODU-IDU)	Max. [Equiv.]	ft	656[722]	656[722]	656[722]	
	Piping length (1st Branch-IDU)	Max.	ft	295	295	295	
	Total piping length (System)	Max.	ft	3,281	3,281	3,281	
	Level difference (ODU in highest position)	Max.	ft	361	361	361	
Level difference (IDU in highest position)	Max.	ft	361	361	361		
Level difference (IDU-IDU)	Max.	ft	131	131	131		

2. Specification

DVM S2 (208~230V)

Model Name				AM432BXVGFR/AA	AM456BXVGFR/AA	AM480BXVGFR/AA
Outdoor unit module 1				AM216BXVGFR/AA	AM120BXVGFR/AA	AM120BXVGFR/AA
Outdoor unit module 2				AM216BXVGFR/AA	AM144BXVGFR/AA	AM168BXVGFR/AA
Outdoor unit module 3				-	AM192BXVGFR/AA	AM192BXVGFR/AA
Wiring Connections	Transmission Cable	Min.	AWG	18	18	18
		Remark	-	F1, F2	F1, F2	F1, F2
Power supply intake			-	Both indoor and outdoor unit	Both indoor and outdoor unit	Both indoor and outdoor unit
Refrigerant	4) Type		-	R410A	R410A	R410A
	Factory Charging		lbs (kg)	34.2 x 2 (15.5 x 2)	17.6 x 1 + 23.1 x 1 + 27.6 x 1 (8.0 x 1 + 10.5 x 1 + 12.5 x 1)	17.6 x 1 + 23.1 x 1 + 27.6 x 1 (8.0 x 1 + 10.5 x 1 + 12.5 x 1)
Sound	5) Sound Pressure	Cooling	dB(A)	67.0	¹⁾ 65.4	65.4
		Heating	dB(A)	70.0	68.4	68.4
	6) Sound Power		dB(A)	88.0	87.2	87.7
External Dimension	Net Weight		lbs (kg)	858 x 2 (389 x 2)	567 x 1 + 608 x 1 + 838 x 1 (257 x 1 + 276 x 1 + 380 x 1)	567 x 1 + 659 x 1 + 838 x 1 (257 x 1 + 299 x 1 + 380 x 1)
	Shipping Weight		lbs (kg)	915 x 2 (415 x 2)	604 x 1 + 646 x 1 + 896 x 1 (274 x 1 + 293 x 1 + 406 x 1)	604 x 1 + 697 x 1 + 896 x 1 (274 x 1 + 316 x 1 + 406 x 1)
	Net Dimensions (WxHxD)	mm		(1,860 x 1,695 x 765) x 2	(1,295 x 1,695 x 765) x 2 + (1,860 x 1,695 x 765)	¹⁾ (1,295 x 1,695 x 765) x 2 + (1,860 x 1,695 x 765) x 1
		inch		(73-1/4 x 66-3/4 x 30-1/8) x 2	¹⁾ (51 x 66-3/4 x 30-1/8) x 2 + (73-1/4 x 66-3/4 x 30-1/8) x 1	(51 x 66-3/4 x 30-1/8) x 2 + (73-1/4 x 66-3/4 x 30-1/8) x 1
	Shipping Dimensions (WxHxD)	mm		(1,928 x 1,887 x 829) x 2	(1,363 x 1,887 x 829) x 2 + (1,928 x 1,887 x 829) x 1	(1,363 x 1,887 x 829) x 2 + (1,928 x 1,887 x 829) x 1
inch			(75-15/16 x 74-5/16 x 32-11/16) x 2	(53-11/16 x 74-5/16 x 32-11/16) x 2 + (75-15/16 x 74-5/16 x 32-11/16) x 1	(53-11/16 x 74-5/16 x 32-11/16) x 2 + (75-15/16 x 74-5/16 x 32-11/16) x 1	
7) Operating Temp. Range	Cooling		°F (°C)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)
	Heating		°F (°C)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)

NOTE

- Specification may be subject to change without prior notice.
 - Specification comply with EN14511.
- Nominal capacities are based on (Equivalent refrigerant piping : 25ft, Level differences : 0ft);
 - Cooling : Indoor temperature 80°F DB, 67°F WB / Outdoor temperature 95°F DB, 75°F WB
 - Heating : Indoor temperature 70°F DB, 60°F WB / Outdoor temperature 47°F DB, 43°F WB
 - The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%. Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the "Design Procedure & Combination Ratio" section of this document for details
 - If outdoor unit is located in a higher position than indoor unit, level difference is 361ft or under.
(If the level difference is higher than 164ft, the PDM kit should be installed)
*PDM kit: Pressure Drop Modulation kit
 - These products contain R410A which is fluorinated greenhouse gas.
 - Sound pressure was acquired in a dead room. Thus actual noise level may be different depending on the installation conditions.
 - Sound power level is an absolute value that a sound source generates.
Sound pressure level is a relative value, depending on the distance and acoustic environment.
Sound values are obtained in an anechoic room.
Sound values of multi combination are theoretical values based on sound results of individual installed units.
 - Cooling operation is possible at -15°C(5°F) or higher if satisfied following conditions.
(If the outdoor temperature below -5°C(23°F), wind(snow) protection duct must be installed on the suction side of the heat exchanger and at least 50%capacity of the connected indoor units must be operated.) However, if the outdoor unit is installed below the indoor unit, cooling operation is possible only at -5°C(23°F) or higher.
- For more information regarding capacity correction, please refer to capacity tables available at www.SamsungHVAC.com/downloads.

2. Specification

DVM S2 (460V)

Model Name				AM072BXVGJR/AA	AM096BXVGJR/AA	AM120BXVGJR/AA	
Outdoor unit module 1				-	-	-	
Outdoor unit module 2				-	-	-	
Outdoor unit module 3				-	-	-	
Power Supply			Ø, #, V, Hz	3, 3, 460, 60	3, 3, 460, 60	3, 3, 460, 60	
Mode			-	Heat Recovery	Heat Recovery	Heat Recovery	
Performance	TON		TON	6	8	10	
	1) Capacity (Nominal)	Cooling	Btu/h	72,000	96,000	120,000	
		Heating	Btu/h	81,000	108,000	135,000	
	Capacity (Rated)	Cooling	Btu/h	69,000	92,000	114,000	
Heating		Btu/h	77,000	103,000	129,000		
Maximum number of connectable indoor units			EA	12	16	20	
2) Total capacity of the connected Indoor Units			Min.	Btu/h	36,000	48,000	
			Max.	Btu/h	93,600	124,800	156,000
Power	Current	MCA	A	15.0	18.0	19.4	
		MOP	A	20	20	25	
Casing	Material	Body	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
		Base	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
Heat Exchanger	Type		-	Fin & Tube	Fin & Tube	Fin & Tube	
	Material	Fin	-	Al	Al	Al	
		Tube	-	Cu	Cu	Cu	
	Fin Treatment		-	Anti-corrosion	Anti-corrosion	Anti-corrosion	
Compressor	Type		-	Inverter Scroll x 1	Inverter Scroll x 2	Inverter Scroll x 2	
	Output		kW x n	4.60 x 1	4.60 x 2	4.60 x 2	
	Model Name		-	DS2GR7046FV* x 1	DS2GR7046FV* x 2	DS2GR7046FV* x 2	
	Oil	Type	-	PVE	PVE	PVE	
		Initial charge	cc x n	900 x 1	900 x 2	900 x 2	
	fl oz x n		30.4 x 1	30.4 x 2	30.4 x 2		
Fan	Type		-	Propeller	Propeller	Propeller	
	Discharge direction		-	Top	Top	Top	
	Quantity		EA	1	2	2	
	Air Flow Rate		CFM (m ³ /min)	5,580 (158)	9,924 (281)	9,924 (281)	
	External Static Pressure	Max.	mmAq	11	11	11	
			Pa	110	110	110	
in Wg (Pa)			0.43 (107.87)	0.43 (107.87)	0.43 (107.87)		
Fan Motor	Type		-	BLDC Motor	BLDC Motor	BLDC Motor	
	Output		W x n	630 x 1	620 x 2	620 x 2	
3) Piping Connections	Liquid Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	3/8 (9.52)	3/8 (9.52)	1/2 (12.70)	
	Gas Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	3/4 (19.05)	7/8 (22.22)	1-1/8 (28.58)	
	High pressure Gas Pipe (HR Only)		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	5/8 (15.88)	3/4 (19.05)	3/4 (19.05)	
	Heat Insulation			-	Both liquid and gas pipes	Both liquid and gas pipes	Both liquid and gas pipes
	Piping length (ODU-IDU)	Max. [Equiv.]	ft	656[722]	656[722]	656[722]	
	Piping length (1st Branch-IDU)	Max.	ft	295	295	295	
	Total piping length (System)	Max.	ft	3,281	3,281	3,281	
	Level difference (ODU in highest position)	Max.	ft	361	361	361	
	Level difference (IDU in highest position)	Max.	ft	361	361	361	
Level difference (IDU-IDU)	Max.	ft	131	131	131		

2. Specification

DVM S2 (460V)

Model Name				AM072BXVGJR/AA	AM096BXVGJR/AA	AM120BXVGJR/AA
Outdoor unit module 1				-	-	-
Outdoor unit module 2				-	-	-
Outdoor unit module 3				-	-	-
Wiring Connections	Transmission Cable	Min.	AWG	18	18	18
		Remark	-	F1, F2	F1, F2	F1, F2
Power supply intake			-	Both indoor and outdoor unit	Both indoor and outdoor unit	Both indoor and outdoor unit
Refrigerant	4) Type		-	R410A	R410A	R410A
	Factory Charging		lbs (kg)	13.7 (6.2)	17.6 (8.0)	17.6 (8.0)
Sound	5) Sound Pressure	Cooling	dB(A)	54.0	57.0	57.0
		Heating	dB(A)	58.0	59.0	60.0
	6) Sound Power		dB(A)	75.0	79.0	79.0
External Dimension	Net Weight		lbs (kg)	410 (186)	584 (265)	584 (265)
	Shipping Weight		lbs (kg)	441 (200)	622 (282)	622 (282)
	Net Dimensions (WxHxD)	mm		930 x 1,695 x 765	1,295 x 1,695 x 765	1,295 x 1,695 x 765
		inch		36-5/8 x 66-3/4 x 30-1/8	51 x 66-3/4 x 30-1/8	51 x 66-3/4 x 30-1/8
	Shipping Dimensions (WxHxD)	mm		998 x 1,887 x 829	1,363 x 1,887 x 829	1,363 x 1,887 x 829
inch		39-5/16 x 74-5/16 x 32-11/16	53-11/16 x 74-5/16 x 32-11/16	53-11/16 x 74-5/16 x 32-11/16		
7) Operating Temp. Range	Cooling		°F (°C)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)
	Heating		°F (°C)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)

NOTE

- Specification may be subject to change without prior notice.
 - Specification comply with EN14511.
- Nominal capacities are based on (Equivalent refrigerant piping : 25ft, Level differences : 0ft);
 - Cooling : Indoor temperature 80°F DB, 67°F WB / Outdoor temperature 95°F DB, 75°F WB
 - Heating : Indoor temperature 70°F DB, 60°F WB / Outdoor temperature 47°F DB, 43°F WB
 - The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%. Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the "Design Procedure & Combination Ratio" section of this document for details
 - If outdoor unit is located in a higher position than indoor unit, level difference is 361ft or under.
 - (If the level difference is higher than 164ft, the PDM kit should be installed)
 - *PDM kit: Pressure Drop Modulation kit
 - These products contain R410A which is fluorinated greenhouse gas.
 - Sound pressure was acquired in a dead room. Thus actual noise level may be different depending on the installation conditions.
 - Sound power level is an absolute value that a sound source generates.
 - Sound pressure level is a relative value, depending on the distance and acoustic environment.
 - Sound values are obtained in an anechoic room.
 - Sound values of multi combination are theoretical values based on sound results of individual installed units.
 - Cooling operation is possible at -15°C(5°F) or higher if satisfied following conditions.
 - (If the outdoor temperature below -5°C(23°F), wind(snow) protection duct must be installed on the suction side of the heat exchanger and at least 50%capacity of the connected indoor units must be operated.) However, if the outdoor unit is installed below the indoor unit, cooling operation is possible only at -5°C(23°F) or higher.
- For more information regarding capacity correction, please refer to capacity tables available at www.SamsungHVAC.com/downloads.

2. Specification

DVM S2 (460V)

Model Name				AM144BXVGJR/AA	AM168BXVGJR/AA	AM192BXVGJR/AA	
Outdoor unit module 1				-	-	-	
Outdoor unit module 2				-	-	-	
Outdoor unit module 3				-	-	-	
Power Supply			Ø, #, V, Hz	3, 3, 460, 60	3, 3, 460, 60	3, 3, 460, 60	
Mode			-	Heat Recovery	Heat Recovery	Heat Recovery	
Performance	TON		TON	12	14	16	
	1) Capacity (Nominal)	Cooling	Btu/h	144,000	168,000	192,000	
		Heating	Btu/h	162,000	189,000	216,000	
	Capacity (Rated)	Cooling	Btu/h	138,000	160,000	184,000	
		Heating	Btu/h	154,000	180,000	206,000	
Maximum number of connectable indoor units			EA	25	29	33	
2) Total capacity of the connected Indoor Units			Min.	Btu/h	72,000	84,000	96,000
			Max.	Btu/h	187,200	218,400	249,600
Power	Current	MCA	A	26.2	29.0	34.0	
		MOP	A	35	35	40	
Casing	Material	Body	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
		Base	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
Heat Exchanger	Type		-	Fin & Tube	Fin & Tube	Fin & Tube	
	Material	Fin	-	Al	Al	Al	
		Tube	-	Cu	Cu	Cu	
	Fin Treatment		-	Anti-corrosion	Anti-corrosion	Anti-corrosion	
Compressor	Type		-	Inverter Scroll x 2	Inverter Scroll x 2	Inverter Scroll x 2	
	Output		kW x n	4.60 x 2	6.67 x 2	6.67 x 2	
	Model Name		-	DS2GR7046FV* x 2	DS4GR7066FV* x 2	DS4GR7066FV* x 2	
	Oil	Type	-	PVE	PVE	PVE	
		Initial charge	cc x n	900 x 2	1,100 x 2	1,100 x 2	
			fl oz x n	30.4 x 2	37.2 x 2	37.2 x 2	
Fan	Type		-	Propeller	Propeller	Propeller	
	Discharge direction		-	Top	Top	Top	
	Quantity		EA	2	2	2	
	Air Flow Rate		CFM (m ³ /min)	10,171 (288)	10,665 (302)	12,855 (364)	
	External Static Pressure	Max.	mmAq	11	11	8	
			Pa	110	110	80	
in Wg (Pa)			0.43 (107.87)	0.43 (107.87)	0.31 (78.45)		
Fan Motor	Type		-	BLDC Motor	BLDC Motor	BLDC Motor	
	Output		W x n	620 x 2	620 x 2	630 x 2	
3) Piping Connections	Liquid Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1/2 (12.70)	5/8 (15.88)	5/8 (15.88)	
	Gas Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1-1/8 (28.58)	1-1/8 (28.58)	1-1/8 (28.58)	
	High pressure Gas Pipe (HR Only)		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	7/8 (22.22)	7/8 (22.22)	1-1/8 (28.58)	
	Heat Insulation			-	Both liquid and gas pipes	Both liquid and gas pipes	Both liquid and gas pipes
	Piping length (ODU-IDU)	Max. [Equiv.]	ft	656[722]	656[722]	656[722]	
	Piping length (1st Branch-IDU)	Max.	ft	295	295	295	
	Total piping length (System)	Max.	ft	3,281	3,281	3,281	
	Level difference (ODU in highest position)	Max.	ft	361	361	361	
	Level difference (IDU in highest position)	Max.	ft	361	361	361	
Level difference (IDU-IDU)	Max.	ft	131	131	131		

2. Specification

DVM S2 (460V)

Model Name				AM144BXVGJR/AA	AM168BXVGJR/AA	AM192BXVGJR/AA	
Outdoor unit module 1				-	-	-	
Outdoor unit module 2				-	-	-	
Outdoor unit module 3				-	-	-	
Wiring Connections	Transmission Cable	Min.	AWG	18	18	18	
		Remark	-	F1, F2	F1, F2	F1, F2	
Power supply intake			-	Both indoor and outdoor unit	Both indoor and outdoor unit	Both indoor and outdoor unit	
Refrigerant	4) Type		-	R410A	R410A	R410A	
	Factory Charging		lbs (kg)	23.1 (10.5)	23.1 (10.5)	27.6 (12.5)	
Sound	5) Sound Pressure	Cooling	dB(A)	60.0	60.0	63.0	
		Heating	dB(A)	63.0	63.0	66.0	
	6) Sound Power		dB(A)	81.0	83.0	85.0	
External Dimension	Net Weight		lbs (kg)	626 (284)	677 (307)	849 (385)	
	Shipping Weight		lbs (kg)	664 (301)	714 (324)	907 (411)	
	Net Dimensions (WxHxD)			mm	1,295 x 1,695 x 765	1,295 x 1,695 x 765	1,860 x 1,695 x 765
				inch	51 x 66-3/4 x 30-1/8	51 x 66-3/4 x 30-1/8	73-1/4 x 66-3/4 x 30-1/8
	Shipping Dimensions (WxHxD)			mm	1,363 x 1,887 x 829	1,363 x 1,887 x 829	1,928 x 1,887 x 829
				inch	53-11/16 x 74-5/16 x 32-11/16	53-11/16 x 74-5/16 x 32-11/16	75-15/16 x 74-5/16 x 32-11/16
7) Operating Temp. Range	Cooling		°F (°C)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)	
	Heating		°F (°C)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)	

NOTE

- Specification may be subject to change without prior notice.
 - Specification comply with EN14511.
- Nominal capacities are based on (Equivalent refrigerant piping : 25ft, Level differences : 0ft);
 - Cooling : Indoor temperature 80°F DB, 67°F WB / Outdoor temperature 95°F DB, 75°F WB
 - Heating : Indoor temperature 70°F DB, 60°F WB / Outdoor temperature 47°F DB, 43°F WB
 - The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%. Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the "Design Procedure & Combination Ratio" section of this document for details
 - If outdoor unit is located in a higher position than indoor unit, level difference is 361ft or under.
(If the level difference is higher than 164ft, the PDM kit should be installed)
*PDM kit: Pressure Drop Modulation kit
 - These products contain R410A which is fluorinated greenhouse gas.
 - Sound pressure was acquired in a dead room. Thus actual noise level may be different depending on the installation conditions.
 - Sound power level is an absolute value that a sound source generates.
Sound pressure level is a relative value, depending on the distance and acoustic environment.
Sound values are obtained in an anechoic room.
Sound values of multi combination are theoretical values based on sound results of individual installed units.
 - Cooling operation is possible at -15°C(5°F) or higher if satisfied following conditions.
(If the outdoor temperature below -5°C(23°F), wind(snow) protection duct must be installed on the suction side of the heat exchanger and at least 50%capacity of the connected indoor units must be operated.) However, if the outdoor unit is installed below the indoor unit, cooling operation is possible only at -5°C(23°F) or higher.
- For more information regarding capacity correction, please refer to capacity tables available at www.SamsungHVAC.com/downloads.

2. Specification

DVM S2 (460V)

Model Name				AM216BXVGJR/AA	AM240BXVGJR/AA	AM264BXVGJR/AA	
Outdoor unit module 1				-	-	AM096BXVGJR/AA	
Outdoor unit module 2				-	-	AM168BXVGJR/AA	
Outdoor unit module 3				-	-	-	
Power Supply			Ø, #, V, Hz	3, 3, 460, 60	3, 3, 460, 60	3, 3, 460, 60	
Mode			-	Heat Recovery	Heat Recovery	Heat Recovery	
Performance	TON		TON	18	20	22	
	1) Capacity (Nominal)	Cooling	Btu/h	216,000	240,000	264,000	
		Heating	Btu/h	243,000	270,000	297,000	
	Capacity (Rated)	Cooling	Btu/h	206,000	228,000	252,000	
		Heating	Btu/h	232,000	258,000	282,000	
Maximum number of connectable indoor units			EA	37	41	45	
2) Total capacity of the connected Indoor Units			Min.	Btu/h	108,000	120,000	
			Max.	Btu/h	280,800	312,000	343,200
Power	Current	MCA	A	38.0	40.0	-	
		MOP	A	50	50	-	
Casing	Material	Body	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
		Base	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
Heat Exchanger	Type		-	Fin & Tube	Fin & Tube	Fin & Tube	
	Material	Fin	-	Al	Al	Al	
		Tube	-	Cu	Cu	Cu	
	Fin Treatment		-	Anti-corrosion	Anti-corrosion	Anti-corrosion	
Compressor	Type		-	Inverter Scroll x 2	Inverter Scroll x 2	Inverter Scroll x 4	
	Output		kW x n	6.67 x 2	6.67 x 2	(4.60 x 2) x 1 + (6.67 x 2) x 1	
	Model Name		-	DS4GR7066FV* x 2	DS4GR7066FV* x 2	(DS2GR7046FV* x 2) x 1 + (DS4GR7066FV* x 2) x 1	
	Oil	Type	-	PVE	PVE	PVE	
		Initial charge	cc x n	1,100 x 2	1,100 x 2	(900 x 2) x 1 + (1,100 x 2) x 1	
			fl oz x n	37.2 x 2	37.2 x 2	(30.4 x 2) x 1 + (37.2 x 2) x 1	
Fan	Type		-	Propeller	Propeller	Propeller	
	Discharge direction		-	Top	Top	Top	
	Quantity		EA	2	2	4	
	Air Flow Rate		CFM (m ³ /min)	13,314 (377)	13,773 (390)	9,924 x 1 + 10,665 x 1 (281 x 1 + 302 x 1)	
	External Static Pressure	Max.	mmAq	8	8	11	
			Pa	80	80	110	
in Wg (Pa)			0.31 (78.45)	0.31 (78.45)	0.43 (107.87)		
Fan Motor	Type		-	BLDC Motor	BLDC Motor	BLDC Motor	
	Output		W x n	630 x 2	630 x 2	(620 x 2) x 2	
3) Piping Connections	Liquid Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	5/8 (15.88)	5/8 (15.88)	3/4 (19.05)	
	Gas Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1-1/8 (28.58)	1-3/8 (34.92)	1-3/8 (34.92)	
	High pressure Gas Pipe (HR Only)		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1-1/8 (28.58)	1-1/8 (28.58)	1-1/8 (28.58)	
	Heat Insulation			-	Both liquid and gas pipes	Both liquid and gas pipes	Both liquid and gas pipes
	Piping length (ODU-IDU)	Max. [Equiv.]	ft	656[722]	656[722]	656[722]	
	Piping length (1st Branch-IDU)	Max.	ft	295	295	295	
	Total piping length (System)	Max.	ft	3,281	3,281	3,281	
	Level difference (ODU in highest position)	Max.	ft	361	361	361	
	Level difference (IDU in highest position)	Max.	ft	361	361	361	
Level difference (IDU-IDU)	Max.	ft	131	131	131		

2. Specification

DVM S2 (460V)

Model Name				AM216BXVGJR/AA	AM240BXVGJR/AA	AM264BXVGJR/AA
Outdoor unit module 1				-	-	AM096BXVGJR/AA
Outdoor unit module 2				-	-	AM168BXVGJR/AA
Outdoor unit module 3				-	-	-
Wiring Connections	Transmission Cable	Min.	AWG	18	18	18
		Remark	-	F1, F2	F1, F2	F1, F2
Power supply intake			-	Both indoor and outdoor unit	Both indoor and outdoor unit	Both indoor and outdoor unit
Refrigerant	4) Type		-	R410A	R410A	R410A
	Factory Charging		lbs (kg)	34.2 (15.5)	34.2 (15.5)	17.6 x 1 + 23.1 x 1 (8.0 x 1 + 10.5 x 1)
Sound	5) Sound Pressure	Cooling	dB(A)	64.0	66.0	61.8
		Heating	dB(A)	67.0	68.0	64.5
	6) Sound Power		dB(A)	85.0	86.5	84.5
External Dimension	Net Weight		lbs (kg)	869 (394)	869 (394)	$\frac{584 \times 1 + 677 \times 1}{(265 \times 1 + 307 \times 1)}$
	Shipping Weight		lbs (kg)	926 (420)	926 (420)	$\frac{622 \times 1 + 714 \times 1}{(282 \times 1 + 324 \times 1)}$
	Net Dimensions (WxHxD)	mm		1,860x 1,695 x 765	1,860x 1,695 x 765	(1,295 x 1,695 x 765) x 2
		inch		73-1/4 x 66-3/4 x 30-1/8	73-1/4 x 66-3/4 x 30-1/8	(51 x 66-3/4 x 30-1/8) x 2
	Shipping Dimensions (WxHxD)	mm		1,928 x 1,887x 829	1,928 x 1,887x 829	(1,363 x 1,887 x 829) x 2
inch		75-15/16 x 74-5/16 x 32-11/16	75-15/16 x 74-5/16 x 32-11/16	(53-11/16 x 74-5/16 x 32-11/16) x 2		
7) Operating Temp. Range	Cooling		°F (°C)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)
	Heating		°F (°C)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)

NOTE

- Specification may be subject to change without prior notice.
 - Specification comply with EN14511.
- Nominal capacities are based on (Equivalent refrigerant piping : 25ft, Level differences : 0ft);
 - Cooling : Indoor temperature 80°F DB, 67°F WB / Outdoor temperature 95°F DB, 75°F WB
 - Heating : Indoor temperature 70°F DB, 60°F WB / Outdoor temperature 47°F DB, 43°F WB
 - The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%. Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the "Design Procedure & Combination Ratio" section of this document for details
 - If outdoor unit is located in a higher position than indoor unit, level difference is 361ft or under.
 - (If the level difference is higher than 164ft, the PDM kit should be installed)
 - *PDM kit: Pressure Drop Modulation kit
 - These products contain R410A which is fluorinated greenhouse gas.
 - Sound pressure was acquired in a dead room. Thus actual noise level may be different depending on the installation conditions.
 - Sound power level is an absolute value that a sound source generates.
 - Sound pressure level is a relative value, depending on the distance and acoustic environment.
 - Sound values are obtained in an anechoic room.
 - Sound values of multi combination are theoretical values based on sound results of individual installed units.
 - Cooling operation is possible at -15°C(5°F) or higher if satisfied following conditions.
 - (If the outdoor temperature below -5°C(23°F), wind(snow) protection duct must be installed on the suction side of the heat exchanger and at least 50%capacity of the connected indoor units must be operated.) However, if the outdoor unit is installed below the indoor unit, cooling operation is possible only at -5°C(23°F) or higher.
- For more information regarding capacity correction, please refer to capacity tables available at www.SamsungHVAC.com/downloads.

2. Specification

DVM S2 (460V)

Model Name				AM288BXVGJR/AA	AM312BXVGJR/AA	AM336BXVGJR/AA			
				Outdoor unit module 1			AM096BXVGJR/AA	AM096BXVGJR/AA	AM096BXVGJR/AA
				Outdoor unit module 2			AM192BXVGJR/AA	AM216BXVGJR/AA	AM240BXVGJR/AA
				Outdoor unit module 3			-	-	-
Power Supply				Ø, #, V, Hz	3, 3, 460, 60	3, 3, 460, 60	3, 3, 460, 60		
Mode				-	Heat Recovery	Heat Recovery	Heat Recovery		
Performance		TON		TON	24	26	28		
		1) Capacity (Nominal)		Cooling	Btu/h	288,000	312,000	336,000	
				Heating	Btu/h	324,000	351,000	378,000	
		Capacity (Rated)		Cooling	Btu/h	274,000	298,000	320,000	
Heating	Btu/h			308,000	334,000	360,000			
Maximum number of connectable indoor units				EA	49	54	58		
2) Total capacity of the connected Indoor Units				Min.	Btu/h	144,000	156,000	168,000	
				Max.	Btu/h	374,400	405,600	436,800	
Power		Current		MCA	A	-	-	-	
				MOP	A	-	-	-	
Casing		Material		Body	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
				Base	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
Heat Exchanger		Type		-	Fin & Tube	Fin & Tube	Fin & Tube		
		Material		Fin	-	Al	Al	Al	
				Tube	-	Cu	Cu	Cu	
Fin Treatment				-	Anti-corrosion	Anti-corrosion	Anti-corrosion		
Compressor		Type		-	Inverter Scroll x 4	Inverter Scroll x 4	Inverter Scroll x 4		
		Output		kW x n	(4.60 x 2) x 1 + (6.67 x 2) x 1	(4.60 x 2) x 1 + (6.67 x 2) x 1	(4.60 x 2) x 1 + (6.67 x 2) x 1		
		Model Name		-	(DS2GR7046FV* x 2) x 1 + (DS4GR7066FV* x 2) x 1	(DS2GR7046FV* x 2) x 1 + (DS4GR7066FV* x 2) x 1	(DS2GR7046FV* x 2) x 1 + (DS4GR7066FV* x 2) x 1		
		Oil		Type	-	PVE	PVE	PVE	
				Initial charge	cc x n	(900 x 2) x 1 + (1,100 x 2) x 1	(900 x 2) x 1 + (1,100 x 2) x 1	(900 x 2) x 1 + (1,100 x 2) x 1	
			fl oz x n	(30.4 x 2) x 1 + (37.2 x 2) x 1	(30.4 x 2) x 1 + (37.2 x 2) x 1	(30.4 x 2) x 1 + (37.2 x 2) x 1			
Fan		Type		-	Propeller	Propeller	Propeller		
		Discharge direction		-	Top	Top	Top		
		Quantity		EA	4	4	4		
		Air Flow Rate		CFM (m ³ /min)	9,924 x 1 + 12,855 x 1 (281 x 1 + 364 x 1)	9,924 x 1 + 13,314 x 1 (281 x 1 + 377 x 1)	9,924 x 1 + 13,773 x 1 (281 x 1 + 390 x 1)		
				External Static Pressure	Max.	mmAq	11	11	11
			Pa	110	110	110			
			in Wg (Pa)	0.43 (107.87)	0.43 (107.87)	0.43 (107.87)			
Fan Motor		Type		-	BLDC Motor	BLDC Motor	BLDC Motor		
		Output		W x n	(620 x 2) x 1 + (630 x 2) x 1	(620 x 2) x 1 + (630 x 2) x 1	(620 x 2) x 1 + (630 x 2) x 1		
3) Piping Connections		Liquid Pipe		Type	Braze connection	Braze connection	Braze connection		
				Ø, inch (mm)	3/4 (19.05)	3/4 (19.05)	3/4 (19.05)		
		Gas Pipe		Type	Braze connection	Braze connection	Braze connection		
				Ø, inch (mm)	1-3/8 (34.92)	1-3/8 (34.92)	1-3/8 (34.92)		
		High pressure Gas Pipe (HR Only)		Type	Braze connection	Braze connection	Braze connection		
				Ø, inch (mm)	1-1/8 (28.58)	1-1/8 (28.58)	1-1/8 (28.58)		
		Heat Insulation				-	Both liquid and gas pipes	Both liquid and gas pipes	Both liquid and gas pipes
		Piping length (ODU-IDU)		Max. [Equiv.]	ft	656[722]	656[722]	656[722]	
		Piping length (1st Branch-IDU)		Max.	ft	295	295	295	
		Total piping length (System)		Max.	ft	3,281	3,281	3,281	
Level difference (ODU in highest position)		Max.	ft	361	361	361			
Level difference (IDU in highest position)		Max.	ft	361	361	361			
Level difference (IDU-IDU)		Max.	ft	131	131	131			

2. Specification

DVM S2 (460V)

Model Name				AM288BXVGJR/AA	AM312BXVGJR/AA	AM336BXVGJR/AA
Outdoor unit module 1				AM096BXVGJR/AA	AM096BXVGJR/AA	AM096BXVGJR/AA
Outdoor unit module 2				AM192BXVGJR/AA	AM216BXVGJR/AA	AM240BXVGJR/AA
Outdoor unit module 3				-	-	-
Wiring Connections	Transmission Cable	Min.	AWG	18	18	18
		Remark	-	F1, F2	F1, F2	F1, F2
Power supply intake			-	Both indoor and outdoor unit	Both indoor and outdoor unit	Both indoor and outdoor unit
Refrigerant	4) Type		-	R410A	R410A	R410A
	Factory Charging		lbs (kg)	17.6 x 1 + 27.6 x 1 (8.0 x 1 + 12.5 x 1)	17.6 x 1 + 34.2 x 1 (8.0 x 1 + 15.5 x 1)	17.6 x 1 + 34.2 x 1 (8.0 x 1 + 15.5 x 1)
Sound	5) Sound Pressure	Cooling	dB(A)	64.0	64.8	66.5
		Heating	dB(A)	66.8	67.6	68.5
	6) Sound Power		dB(A)	86.0	86.0	87.2
External Dimension	Net Weight		lbs (kg)	584 x 1 + 849 x 1 (265 x 1 + 385 x 1)	584 x 1 + 869 x 1 (265 x 1 + 394 x 1)	584 x 1 + 869 x 1 (265 x 1 + 394 x 1)
	Shipping Weight		lbs (kg)	622 x 1 + 907 x 1 (282 x 1 + 411 x 1)	622 x 1 + 926 x 1 (282 x 1 + 420 x 1)	622 x 1 + 926 x 1 (282 x 1 + 420 x 1)
	Net Dimensions (WxHxD)	mm		(1,295 x 1,695 x 765) x 1 + (1,860 x 1,695 x 765) x	(1,295 x 1,695 x 765) x 1 + (1,860 x 1,695 x 765) x	(1,295 x 1,695 x 765) x 1 + (1,860 x 1,695 x 765) x
		inch		(51 x 66-3/4 x 30-1/8) x 1 + (73-1/4 x 66-3/4 x 30-1/8) x 1	(51 x 66-3/4 x 30-1/8) x 1 + (73-1/4 x 66-3/4 x 30-1/8) x 1	(51 x 66-3/4 x 30-1/8) x 1 + (73-1/4 x 66-3/4 x 30-1/8) x 1
	Shipping Dimensions (WxHxD)	mm		(1,363 x 1,887 x 829) x 1 + (1,928 x 1,887 x 829) x 1	(1,363 x 1,887 x 829) x 1 + (1,928 x 1,887 x 829) x 1	(1,363 x 1,887 x 829) x 1 + (1,928 x 1,887 x 829) x 1
inch			(53-11/16 x 74-5/16 x 32-11/16) x 1 + (75-15/16 x 74-5/16 x 32-11/16) x 1	(53-11/16 x 74-5/16 x 32-11/16) x 1 + (75-15/16 x 74-5/16 x 32-11/16) x 1	(53-11/16 x 74-5/16 x 32-11/16) x 1 + (75-15/16 x 74-5/16 x 32-11/16) x 1	
7) Operating Temp. Range	Cooling		°F (°C)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)
	Heating		°F (°C)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)

NOTE

- Specification may be subject to change without prior notice.
 - Specification comply with EN14511.
- Nominal capacities are based on (Equivalent refrigerant piping : 25ft, Level differences : 0ft);
 - Cooling : Indoor temperature 80°F DB, 67°F WB / Outdoor temperature 95°F DB, 75°F WB
 - Heating : Indoor temperature 70°F DB, 60°F WB / Outdoor temperature 47°F DB, 43°F WB
 - The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%. Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the "Design Procedure & Combination Ratio" section of this document for details
 - If outdoor unit is located in a higher position than indoor unit, level difference is 361ft or under.
 - (If the level difference is higher than 164ft, the PDM kit should be installed)
 - *PDM kit: Pressure Drop Modulation kit
 - These products contain R410A which is fluorinated greenhouse gas.
 - Sound pressure was acquired in a dead room. Thus actual noise level may be different depending on the installation conditions.
 - Sound power level is an absolute value that a sound source generates.
 - Sound pressure level is a relative value, depending on the distance and acoustic environment.
 - Sound values are obtained in an anechoic room.
 - Sound values of multi combination are theoretical values based on sound results of individual installed units.
 - Cooling operation is possible at -15°C(5°F) or higher if satisfied following conditions.
 - (If the outdoor temperature below -5°C(23°F), wind(snow) protection duct must be installed on the suction side of the heat exchanger and at least 50%capacity of the connected indoor units must be operated.) However, if the outdoor unit is installed below the indoor unit, cooling operation is possible only at -5°C(23°F) or higher.
- For more information regarding capacity correction, please refer to capacity tables available at www.SamsungHVAC.com/downloads.

2. Specification

DVM S2 (460V)

Model Name				AM360BXVGJR/AA	AM384BXVGJR/AA	AM408BXVGJR/AA
Outdoor unit module 1				AM120BXVGJR/AA	AM192BXVGJR/AA	AM192BXVGJR/AA
Outdoor unit module 2				AM240BXVGJR/AA	AM192BXVGJR/AA	AM216BXVGJR/AA
Outdoor unit module 3				-	-	-
Power Supply			Ø, #, V, Hz	3, 3, 460, 60	3, 3, 460, 60	3, 3, 460, 60
Mode			-	Heat Recovery	Heat Recovery	Heat Recovery
Performance	TON		TON	30	32	34
	1) Capacity (Nominal)	Cooling	Btu/h	360,000	384,000	408,000
		Heating	Btu/h	405,000	432,000	459,000
	Capacity (Rated)	Cooling	Btu/h	342,000	366,000	388,000
		Heating	Btu/h	386,000	412,000	438,000
Maximum number of connectable indoor units			EA	62	64	64
2) Total capacity of the connected Indoor Units			Min.	Btu/h	180,000	192,000
			Max.	Btu/h	468,000	499,200
Power	Current	MCA	A	-	-	-
		MOP	A	-	-	-
Casing	Material	Body	-	GI Steel Plate	GI Steel Plate	GI Steel Plate
		Base	-	GI Steel Plate	GI Steel Plate	GI Steel Plate
Heat Exchanger	Type		-	Fin & Tube	Fin & Tube	Fin & Tube
	Material	Fin	-	Al	Al	Al
		Tube	-	Cu	Cu	Cu
	Fin Treatment		-	Anti-corrosion	Anti-corrosion	Anti-corrosion
Compressor	Type		-	Inverter Scroll x 4	Inverter Scroll x 4	Inverter Scroll x 4
	Output		kW x n	(4.60 x 2) x 1 + (6.67 x 2) x 1	(6.67 x 2) x 2	(6.67 x 2) x 2
	Model Name		-	(DS2GR7046FV* x 2) x 1 + (DS4GR7066FV* x 2) x 1	(DS4GR7066FV* x 2) x 2	(DS4GR7066FV* x 2) x 2
	Oil	Type	-	PVE	PVE	PVE
		Initial charge	cc x n	(900 x 2) x 1 + (1,100 x 2) x 1	(1,100 x 2) x 2	(1,100 x 2) x 2
			fl oz x n	(30.4 x 2) x 1 + (37.2 x 2) x 1	(37.2 x 2) x 2	(37.2 x 2) x 2
Fan	Type		-	Propeller	Propeller	Propeller
	Discharge direction		-	Top	Top	Top
	Quantity		EA	4	4	4
	Air Flow Rate		CFM (m ³ /min)	9,924 x 1 + 13,773 x 1 (281 x 1 + 390 x 1)	12,855 x 2 (364 x 2)	12,855 x 1 + 13,314 x 1 (364 x 1 + 377 x 1)
	External Static Pressure	Max.	mmAq	11	8	8
			Pa	110	80	80
in Wg (Pa)			0.43 (107.87)	0.31 (78.45)	0.31 (78.45)	
Fan Motor	Type		-	BLDC Motor	BLDC Motor	BLDC Motor
	Output		W x n	(620 x 2) x 1 + (630 x 2) x 1	(630 x 2) x 2	(630 x 2) x 2
3) Piping Connections	Liquid Pipe		Type	Braze connection	Braze connection	Braze connection
			Ø, inch (mm)	3/4 (19.05)	3/4 (19.05)	3/4 (19.05)
	Gas Pipe		Type	Braze connection	Braze connection	Braze connection
			Ø, inch (mm)	1-5/8 (41.28)	1-5/8 (41.28)	1-5/8 (41.28)
	High pressure Gas Pipe (HR Only)		Type	Braze connection	Braze connection	Braze connection
			Ø, inch (mm)	1-3/8 (34.92)	1-3/8 (34.92)	1-3/8 (34.92)
	Heat Insulation		-	Both liquid and gas pipes	Both liquid and gas pipes	Both liquid and gas pipes
	Piping length (ODU-IDU)	Max. [Equiv.]	ft	656[722]	656[722]	656[722]
	Piping length (1st Branch-IDU)	Max.	ft	295	295	295
	Total piping length (System)	Max.	ft	3,281	3,281	3,281
	Level difference (ODU in highest position)	Max.	ft	361	361	361
	Level difference (IDU in highest position)	Max.	ft	361	361	361
Level difference (IDU-IDU)	Max.	ft	131	131	131	

2. Specification

DVM S2 (460V)

Model Name				AM360BXVGJR/AA	AM384BXVGJR/AA	AM408BXVGJR/AA
Outdoor unit module 1				AM120BXVGJR/AA	AM192BXVGJR/AA	AM192BXVGJR/AA
Outdoor unit module 2				AM240BXVGJR/AA	AM192BXVGJR/AA	AM216BXVGJR/AA
Outdoor unit module 3				-	-	-
Wiring Connections	Transmission Cable	Min.	AWG	18	18	18
		Remark	-	F1, F2	F1, F2	F1, F2
Power supply intake			-	Both indoor and outdoor unit	Both indoor and outdoor unit	Both indoor and outdoor unit
Refrigerant	4) Type		-	R410A	R410A	R410A
	Factory Charging		lbs (kg)	17.6 x 1 + 34.2 x 1 (8.0 x 1 + 15.5 x 1)	27.6 x 2 (12.5 x 2)	27.6 x 1 + 34.2 x 1 (12.5 x 1 + 15.5 x 1)
Sound	5) Sound Pressure	Cooling	dB(A)	66.5	66.0	66.5
		Heating	dB(A)	68.6	69.0	69.5
	6) Sound Power		dB(A)	87.2	88.0	88.0
External Dimension	Net Weight		lbs (kg)	584 x 1 + 869 x 1 (265 x 1 + 394 x 1)	849 x 2 (385 x 2)	849 x 1 + 869 x 1 (385 x 1 + 394 x 1)
	Shipping Weight		lbs (kg)	622 x 1 + 926 x 1 (282 x 1 + 420 x 1)	907 x 2 (411 x 2)	907 x 1 + 926 x 1 (411 x 1 + 420 x 1)
	Net Dimensions (WxHxD)	mm		(1,295 x 1,695 x 765) x 1 + (1,860 x 1,695 x 765) x 1	(1,860 x 1,695 x 765) x 2	(1,860 x 1,695 x 765) x 2
		inch		(51 x 66-3/4 x 30-1/8) x 1 + (73-1/4 x 66-3/4 x 30-1/8) x 1	(73-1/4 x 66-3/4 x 30-1/8) x 2	(73-1/4 x 66-3/4 x 30-1/8) x 2
	Shipping Dimensions (WxHxD)	mm		(1,363 x 1,887 x 829) x 1 + (1,928 x 1,887 x 829) x 1	(1,928 x 1,887 x 829) x 2	(1,928 x 1,887 x 829) x 2
inch			(53-11/16 x 74-5/16 x 32-11/16) x 1 + (75-15/16 x 74-5/16 x 32-11/16) x 1	(75-15/16 x 74-5/16 x 32-11/16) x 2	(75-15/16 x 74-5/16 x 32-11/16) x 2	
7) Operating Temp. Range	Cooling		°F (°C)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)
	Heating		°F (°C)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)

NOTE

- Specification may be subject to change without prior notice.
 - Specification comply with EN14511.
- Nominal capacities are based on (Equivalent refrigerant piping : 25ft, Level differences : 0ft);
 - Cooling : Indoor temperature 80°F DB, 67°F WB / Outdoor temperature 95°F DB, 75°F WB
 - Heating : Indoor temperature 70°F DB, 60°F WB / Outdoor temperature 47°F DB, 43°F WB
 - The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%. Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the "Design Procedure & Combination Ratio" section of this document for details
 - If outdoor unit is located in a higher position than indoor unit, level difference is 361ft or under.
 - (If the level difference is higher than 164ft, the PDM kit should be installed)
 - *PDM kit: Pressure Drop Modulation kit
 - These products contain R410A which is fluorinated greenhouse gas.
 - Sound pressure was acquired in a dead room. Thus actual noise level may be different depending on the installation conditions.
 - Sound power level is an absolute value that a sound source generates.
 - Sound pressure level is a relative value, depending on the distance and acoustic environment.
 - Sound values are obtained in an anechoic room.
 - Sound values of multi combination are theoretical values based on sound results of individual installed units.
 - Cooling operation is possible at -15°C(5°F) or higher if satisfied following conditions.
 - (If the outdoor temperature below -5°C(23°F), wind(snow) protection duct must be installed on the suction side of the heat exchanger and at least 50%capacity of the connected indoor units must be operated.) However, if the outdoor unit is installed below the indoor unit, cooling operation is possible only at -5°C(23°F) or higher.
- For more information regarding capacity correction, please refer to capacity tables available at www.SamsungHVAC.com/downloads.

2. Specification

DVM S2 (460V)

Model Name				AM432BXVGJR/AA	AM456BXVGJR/AA	AM480BXVGJR/AA	
Outdoor unit module 1				AM216BXVGJR/AA	AM120BXVGJR/AA	AM120BXVGJR/AA	
Outdoor unit module 2				AM216BXVGJR/AA	AM144BXVGJR/AA	AM168BXVGJR/AA	
Outdoor unit module 3				-	AM192BXVGJR/AA	AM192BXVGJR/AA	
Power Supply			Ø, #, V, Hz	3, 3, 460, 60	3, 3, 460, 60	3, 3, 460, 60	
Mode			-	Heat Recovery	Heat Recovery	Heat Recovery	
Performance	TON		TON	36	38	40	
	1) Capacity (Nominal)	Cooling	Btu/h	432,000	456,000	480,000	
		Heating	Btu/h	486,000	513,000	540,000	
	Capacity (Rated)	Cooling	Btu/h	412,000	436,000	458,000	
		Heating	Btu/h	462,000	488,000	514,000	
Maximum number of connectable indoor units			EA	64	64	64	
2) Total capacity of the connected Indoor Units			Min.	Btu/h	216,000	228,000	240,000
			Max.	Btu/h	561,600	592,800	624,000
Power	Current	MCA	A	-	-	-	
		MOP	A	-	-	-	
Casing	Material	Body	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
		Base	-	GI Steel Plate	GI Steel Plate	GI Steel Plate	
Heat Exchanger	Type		-	Fin & Tube	Fin & Tube	Fin & Tube	
	Material	Fin	-	Al	Al	Al	
		Tube	-	Cu	Cu	Cu	
	Fin Treatment		-	Anti-corrosion	Anti-corrosion	Anti-corrosion	
Compressor	Type		-	Inverter Scroll x 4	Inverter Scroll x 6	Inverter Scroll x 6	
	Output		kW x n	(6.67 x 2) x 2	(4.60 x 2) x 2 + (6.67 x 2) x 1	(4.60 x 2) x 1 + (6.67 x 2) x 2	
	Model Name		-	(DS4GR7066FV* x 2) x 2	(DS2GR7046FV* x 2) x 2 + (DS4GR7066FV* x 2) x 1	(DS2GR7046FV* x 2) x 1 + (DS4GR7066FV* x 2) x 2	
	Oil	Type	-	PVE	PVE	PVE	
		Initial charge	cc x n	(1,100 x 2) x 2	(900 x 2) x 2 + (1,100 x 2) x 1	(900 x 2) x 1 + (1,100 x 2) x 2	
			fl oz x n	(37.2 x 2) x 2	(30.4 x 2) x 2 + (37.2 x 2) x 1	(30.4 x 2) x 1 + (37.2 x 2) x 2	
Fan	Type		-	Propeller	Propeller	Propeller	
	Discharge direction		-	Top	Top	Top	
	Quantity		EA	4	6	6	
	Air Flow Rate		CFM (m ³ /min)	13,314 x 2 (377 x 2)	9,924 x1 + 10,171 x1 + 12,855 x1 (281 x 1 + 288 x 1 + 364 x 1)	9,924 x1 + 10,665 x1 + 12,855 x1 (281 x 1 + 302 x 1 + 364 x 1)	
	External Static Pressure	Max.	mmAq	8	364 x 1	11	
			Pa	80	110	110	
in Wg (Pa)			0.31 (78.45)	0.43 (107.87)	0.43 (107.87)		
Fan Motor	Type		-	BLDC Motor	BLDC Motor	BLDC Motor	
	Output		W x n	(630 x 2) x 2	(620 x 2) x 2 + (630 x 2) x 1	(620 x 2) x 2 + (630 x 2) x 1	
3) Piping Connections	Liquid Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	3/4 (19.05)	3/4 (19.05)	3/4 (19.05)	
	Gas Pipe		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1-5/8 (41.28)	1-5/8 (41.28)	1-5/8 (41.28)	
	High pressure Gas Pipe (HR Only)		Type	Braze connection	Braze connection	Braze connection	
			Ø, inch (mm)	1-3/8 (34.92)	1-3/8 (34.92)	1-3/8 (34.92)	
	Heat Insulation		-	Both liquid and gas pipes	Both liquid and gas pipes	Both liquid and gas pipes	
	Piping length (ODU-IDU)	Max. [Equiv.]	ft	656[722]	656[722]	656[722]	
	Piping length (1st Branch-IDU)	Max.	ft	295	295	295	
	Total piping length (System)	Max.	ft	3,281	3,281	3,281	
	Level difference (ODU in highest position)	Max.	ft	361	361	361	
Level difference (IDU in highest position)	Max.	ft	361	361	361		
Level difference (IDU-IDU)	Max.	ft	131	131	131		

2. Specification

DVM S2 (460V)

Model Name				AM432BXVGJR/AA	AM456BXVGJR/AA	AM480BXVGJR/AA
Outdoor unit module 1				AM216BXVGJR/AA	AM120BXVGJR/AA	AM120BXVGJR/AA
Outdoor unit module 2				AM216BXVGJR/AA	AM144BXVGJR/AA	AM168BXVGJR/AA
Outdoor unit module 3				-	AM192BXVGJR/AA	AM192BXVGJR/AA
Wiring Connections	Transmission Cable	Min.	AWG	18	18	18
		Remark	-	F1, F2	F1, F2	F1, F2
Power supply intake			-	Both indoor and outdoor unit	Both indoor and outdoor unit	Both indoor and outdoor unit
Refrigerant	4) Type		-	R410A	R410A	R410A
	Factory Charging		lbs (kg)	34.2 x 2 (15.5 x 2)	17.6 x 1 + 23.1 x 1 + 27.6 x 1 (8.0 x 1 + 10.5 x 1 + 12.5 x 1)	17.6 x 1 + 23.1 x 1 + 27.6 x 1 (8.0 x 1 + 10.5 x 1 + 12.5 x 1)
Sound	5) Sound Pressure	Cooling	dB(A)	67.0	¹⁾ 65.4	65.4
		Heating	dB(A)	70.0	68.4	68.4
	6) Sound Power		dB(A)	88.0	87.2	87.7
External Dimension	Net Weight		lbs (kg)	869 x 2 (394 x 2)	584 x 1 + 626 x 1 + 849 x 1 (265 x 1 + 284 x 1 + 385 x 1)	584 x 1 + 677 x 1 + 849 x 1 (265 x 1 + 307 x 1 + 385 x 1)
	Shipping Weight		lbs (kg)	926 x 2 (420 x 2)	622 x 1 + 664 x 1 + 907 x 1 (282 x 1 + 301 x 1 + 411 x 1)	622 x 1 + 714 x 1 + 907 x 1 (282 x 1 + 324 x 1 + 411 x 1)
	Net Dimensions (WxHxD)	mm		(1,860 x 1,695 x 765) x 2	¹⁾ (1,295 x 1,695 x 765) x 2 + (1,860 x 1,695 x 765) x 1	(1,295 x 1,695 x 765) x 2 + (1,860 x 1,695 x 765) x 1
		inch		(73-1/4 x 66-3/4 x 30-1/8) x 2	(51 x 66-3/4 x 30-1/8) x 2 + (73-1/4 x 66-3/4 x 30-1/8) x 1	(51 x 66-3/4 x 30-1/8) x 2 + (73-1/4 x 66-3/4 x 30-1/8) x 1
	Shipping Dimensions (WxHxD)	mm		(1,928 x 1,887 x 829) x 2	(1,363 x 1,887 x 829) x 2 + (1,928 x 1,887 x 829) x 1	(1,363 x 1,887 x 829) x 2 + (1,928 x 1,887 x 829) x 1
inch			(75-15/16 x 74-5/16 x 32-11/16) x 2	(53-11/16 x 74-5/16 x 32-11/16) x 2 + (75-15/16 x 74-5/16 x 32-11/16) x 1	(53-11/16 x 74-5/16 x 32-11/16) x 2 + (75-15/16 x 74-5/16 x 32-11/16) x 1	
7) Operating Temp. Range	Cooling		°F (°C)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)	5 ~ 122 (-15 ~ 50)
	Heating		°F (°C)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)	-22 ~ 75 (-30 ~ 24)

NOTE

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 - Specification comply with EN14511.
- Nominal capacities are based on (Equivalent refrigerant piping : 25ft, Level differences : 0ft);
 - Cooling : Indoor temperature 80°F DB, 67°F WB / Outdoor temperature 95°F DB, 75°F WB
 - Heating : Indoor temperature 70°F DB, 60°F WB / Outdoor temperature 47°F DB, 43°F WB
 - The standard allowed combination ratio of the total rated indoor unit capacity over the rated outdoor unit capacity is 50~130%. Combination ratio of up to 184% is allowed depending on operation mode, minimum operation ratio and connected indoor unit models. DVM Pro 2 design software supports designing over 130% based on system design. Refer to the "Design Procedure & Combination Ratio" section of this document for details
 - If outdoor unit is located in a higher position than indoor unit, level difference is 361ft or under.
 - (If the level difference is higher than 164ft, the PDM kit should be installed)
 - *PDM kit: Pressure Drop Modulation kit
 - These products contain R410A which is fluorinated greenhouse gas.
 - Sound pressure was acquired in a dead room. Thus actual noise level may be different depending on the installation conditions.
 - Sound power level is an absolute value that a sound source generates.
 - Sound pressure level is a relative value, depending on the distance and acoustic environment.
 - Sound values are obtained in an anechoic room.
 - Sound values of multi combination are theoretical values based on sound results of individual installed units.
 - Cooling operation is possible at -15°C(5°F) or higher if satisfied following conditions.
 - (If the outdoor temperature below -5°C(23°F), wind(snow) protection duct must be installed on the suction side of the heat exchanger and at least 50%capacity of the connected indoor units must be operated.) However, if the outdoor unit is installed below the indoor unit, cooling operation is possible only at -5°C(23°F) or higher.
- For more information regarding capacity correction, please refer to capacity tables available at www.SamsungHVAC.com/downloads.

3. Electric Characteristics

DVM S2 (208~230V)

Capacity TON	Model Name	Power Supply		Module #1				Module #2				Module #3			
				FLA[A]		MCA [A]	MOP [A]	FLA[A]		MCA [A]	MOP [A]	FLA[A]		MCA [A]	MOP [A]
		Hz	Voltage	FAN1	FAN2	[A]	[A]	FAN1	FAN2	[A]	[A]	FAN1	FAN2	[A]	[A]
6	AM072BXVGFR	60	208-230	4.6	-	28.0	35.0	-	-	-	-	-	-	-	-
8	AM096BXVGFR	60	208-230	4.2	4.2	36.0	40.0	-	-	-	-	-	-	-	-
10	AM120BXVGFR	60	208-230	4.2	4.2	40.8	45.0	-	-	-	-	-	-	-	-
12	AM144BXVGFR	60	208-230	4.2	4.2	52.6	60.0	-	-	-	-	-	-	-	-
14	AM168BXVGFR	60	208-230	4.2	4.2	54.4	60.0	-	-	-	-	-	-	-	-
16	AM192BXVGFR	60	208-230	4.6	4.6	60.0	70.0	-	-	-	-	-	-	-	-
18	AM216BXVGFR	60	208-230	4.6	4.6	64.0	80.0	-	-	-	-	-	-	-	-
20	AM240BXVGFR	60	208-230	4.6	4.6	68.0	80.0	-	-	-	-	-	-	-	-
22	AM264BXVGFR	60	208-230	4.2	4.2	36.0	40.0	4.2	4.2	54.4	60.0	-	-	-	-
24	AM288BXVGFR	60	208-230	4.2	4.2	36.0	40.0	4.6	4.6	60.0	70.0	-	-	-	-
26	AM312BXVGFR	60	208-230	4.2	4.2	36.0	40.0	4.6	4.6	64.0	80.0	-	-	-	-
28	AM336BXVGFR	60	208-230	4.2	4.2	36.0	40.0	4.6	4.6	68.0	80.0	-	-	-	-
30	AM360BXVGFR	60	208-230	4.2	4.2	40.8	45.0	4.6	4.6	68.0	80.0	-	-	-	-
32	AM384BXVGFR	60	208-230	4.6	4.6	60.0	70.0	4.6	4.6	60.0	70.0	-	-	-	-
34	AM408BXVGFR	60	208-230	4.6	4.6	60.0	70.0	4.6	4.6	64.0	80.0	-	-	-	-
36	AM432BXVGFR	60	208-230	4.6	4.6	64.0	80.0	4.6	4.6	64.0	80.0	-	-	-	-
38	AM456BXVGFR	60	208-230	4.2	4.2	40.8	45.0	4.2	4.2	52.6	60.0	4.6	4.6	60.0	70.0
40	AM480BXVGFR	60	208-230	4.2	4.2	40.8	45.0	4.2	4.2	54.4	60.0	4.6	4.6	60.0	70.0

DVM S2 (460V)

Capacity TON	Model Name	Power Supply		Module #1				Module #2				Module #3			
				FLA[A]		MCA [A]	MOP [A]	FLA[A]		MCA [A]	MOP [A]	FLA[A]		MCA [A]	MOP [A]
		Hz	Voltage	FAN1	FAN2	[A]	[A]	FAN1	FAN2	[A]	[A]	FAN1	FAN2	[A]	[A]
6	AM072BXVGJR	60	460	2.3	-	15.0	20.0	-	-	-	-	-	-	-	-
8	AM096BXVGJR	60	460	2.1	2.1	18.0	25.0	-	-	-	-	-	-	-	-
10	AM120BXVGJR	60	460	2.1	2.1	19.4	25.0	-	-	-	-	-	-	-	-
12	AM144BXVGJR	60	460	2.1	2.1	26.2	35.0	-	-	-	-	-	-	-	-
14	AM168BXVGJR	60	460	2.1	2.1	29.0	35.0	-	-	-	-	-	-	-	-
16	AM192BXVGJR	60	460	2.3	2.3	34.0	50.0	-	-	-	-	-	-	-	-
18	AM216BXVGJR	60	460	2.3	2.3	38.0	50.0	-	-	-	-	-	-	-	-
20	AM240BXVGJR	60	460	2.3	2.3	40.0	50.0	-	-	-	-	-	-	-	-
22	AM264BXVGJR	60	460	2.1	2.1	18.0	25.0	2.1	2.1	29.0	35.0	-	-	-	-
24	AM288BXVGJR	60	460	2.1	2.1	18.0	25.0	2.3	2.3	34.0	50.0	-	-	-	-
26	AM312BXVGJR	60	460	2.1	2.1	18.0	25.0	2.3	2.3	38.0	50.0	-	-	-	-
28	AM336BXVGJR	60	460	2.1	2.1	18.0	25.0	2.3	2.3	40.0	50.0	-	-	-	-
30	AM360BXVGJR	60	460	2.1	2.1	19.4	25.0	2.3	2.3	40.0	50.0	-	-	-	-
32	AM384BXVGJR	60	460	2.3	2.3	34.0	50.0	2.3	2.3	34.0	50.0	-	-	-	-
34	AM408BXVGJR	60	460	2.3	2.3	34.0	50.0	2.3	2.3	38.0	50.0	-	-	-	-
36	AM432BXVGJR	60	460	2.3	2.3	38.0	50.0	2.3	2.3	38.0	50.0	-	-	-	-
38	AM456BXVGJR	60	208-230	2.1	2.1	19.4	25.0	2.1	2.1	26.2	35.0	2.3	2.3	34.0	50.0
40	AM480BXVGJR	60	208-230	2.1	2.1	19.4	25.0	2.1	2.1	29.0	35.0	2.3	2.3	34.0	50.0

NOTE

- Voltage Tolerance is $\pm 10\%$
- Maximum allowable voltage between phases is 2%
- Refer to module combination table for independent units information
- FLA : Full Load Ampere
- MCA : Minimum Circuit Ampere (A)
- MOP : Maximum Overcurrent Protective Device (A)

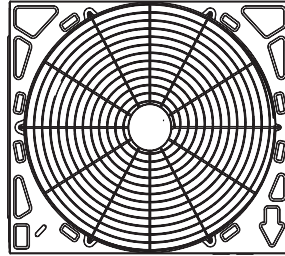
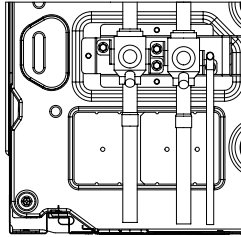
4. Dimensional Drawing

Outdoor unit

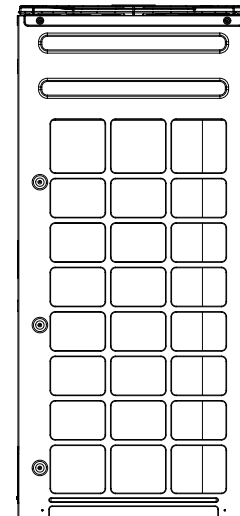
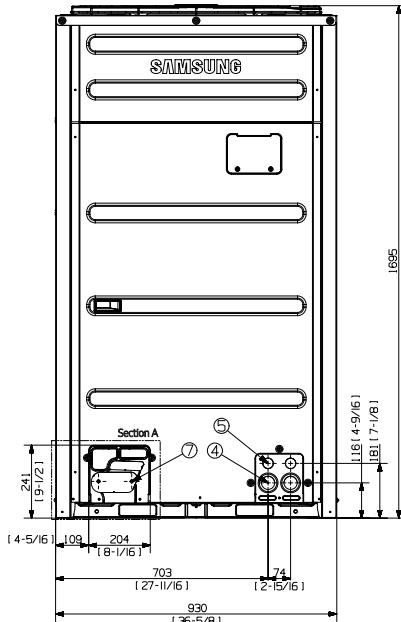
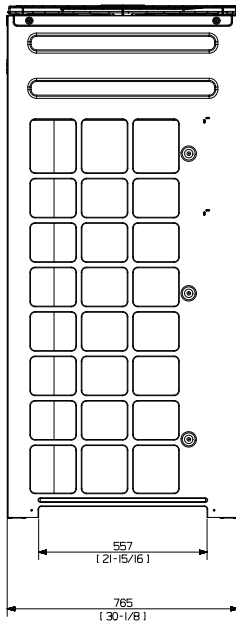
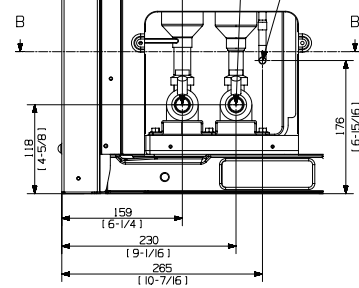
• AM072BXVGFR/AA, AM072BXVGJR/AA

Unit: mm (inches)

SECTION B-B



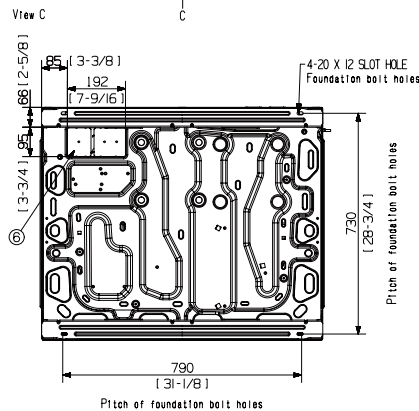
DETAIL A



NOTE

- 1 Detail A and SECTION B-B indicate the dimension after fixing the attached piping.
- 2 Item 4-7 Knock-out hole
- 3 View C indicate the dimension of knock-out hole (bottom)
- 4 Pipe \varnothing , mm(inch): Brazing connection

kBtu	Liquid pipe	Low Pressure Gas pipe	High Pressure Gas pipe
072	9.52(3/8)	19.05(3/4)	15.88(5/8)



NO	Table of descriptions	Remark	NO	Table of descriptions	Remark
1	Low Pressure Gas Ref.pipe	See NOTE 4.	5	Communication wiring conduit	\varnothing 34
2	High Pressure Ref.pipe	See NOTE 4.	6	Knock-out Hole for Ref.Piping (bottom)	
3	Liquid Ref.pipe	See NOTE 4.	7	Knock-out Hole for Ref.Piping (front)	
4	Power wiring conduit	\varnothing 44			

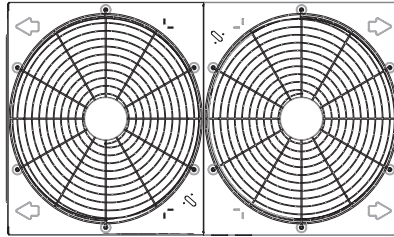
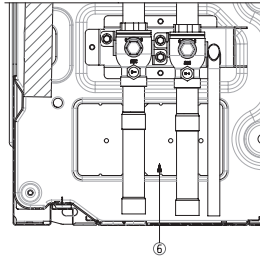
4. Dimensional Drawing

Outdoor unit

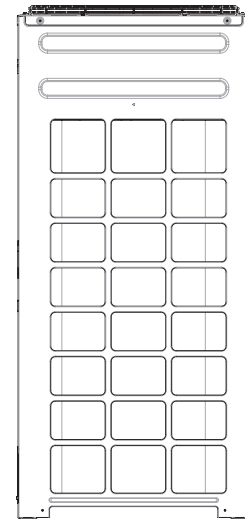
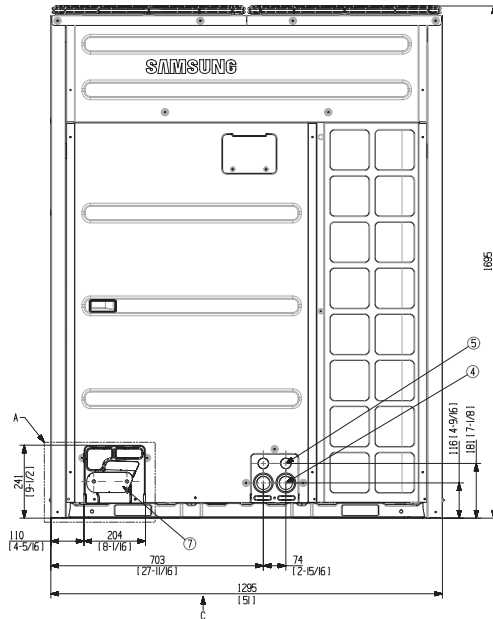
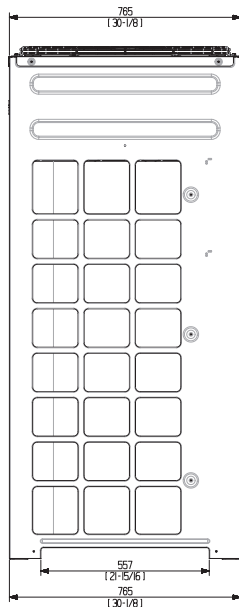
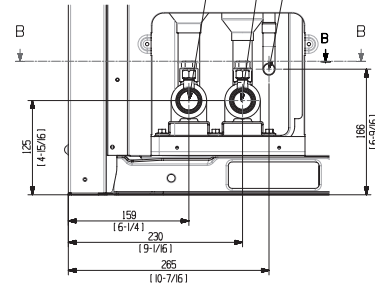
- AM096/120/144/168BXVGF/AA, AM096/120/144/168BXVGJ/AA

Unit: mm (inches)

SECTION B-B



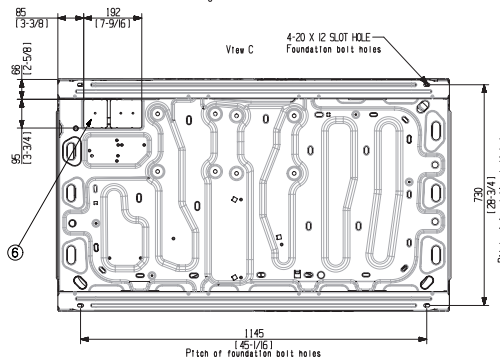
DETAIL A
SCALE 1:2



NOTE

- Detail A and SECTION B-B indicate the dimension after fixing the attached piping.
- Item 4-7 Knock-out hole
- View C indicate the dimension of knock-out hole (bottom)
- Pipe Ø, mm(inch): Brazing connection

kBtu	Liquid pipe	Low Pressure Gas pipe	High Pressure Gas pipe
096	9.52(3/8)	22.22(7/8)	19.05(3/4)
120	12.70(1/2)	28.58(1-1/8)	19.05(3/4)
144	12.70(1/2)	28.58(1-1/8)	22.22(7/8)
168	15.88(5/8)	28.58(1-1/8)	22.22(7/8)



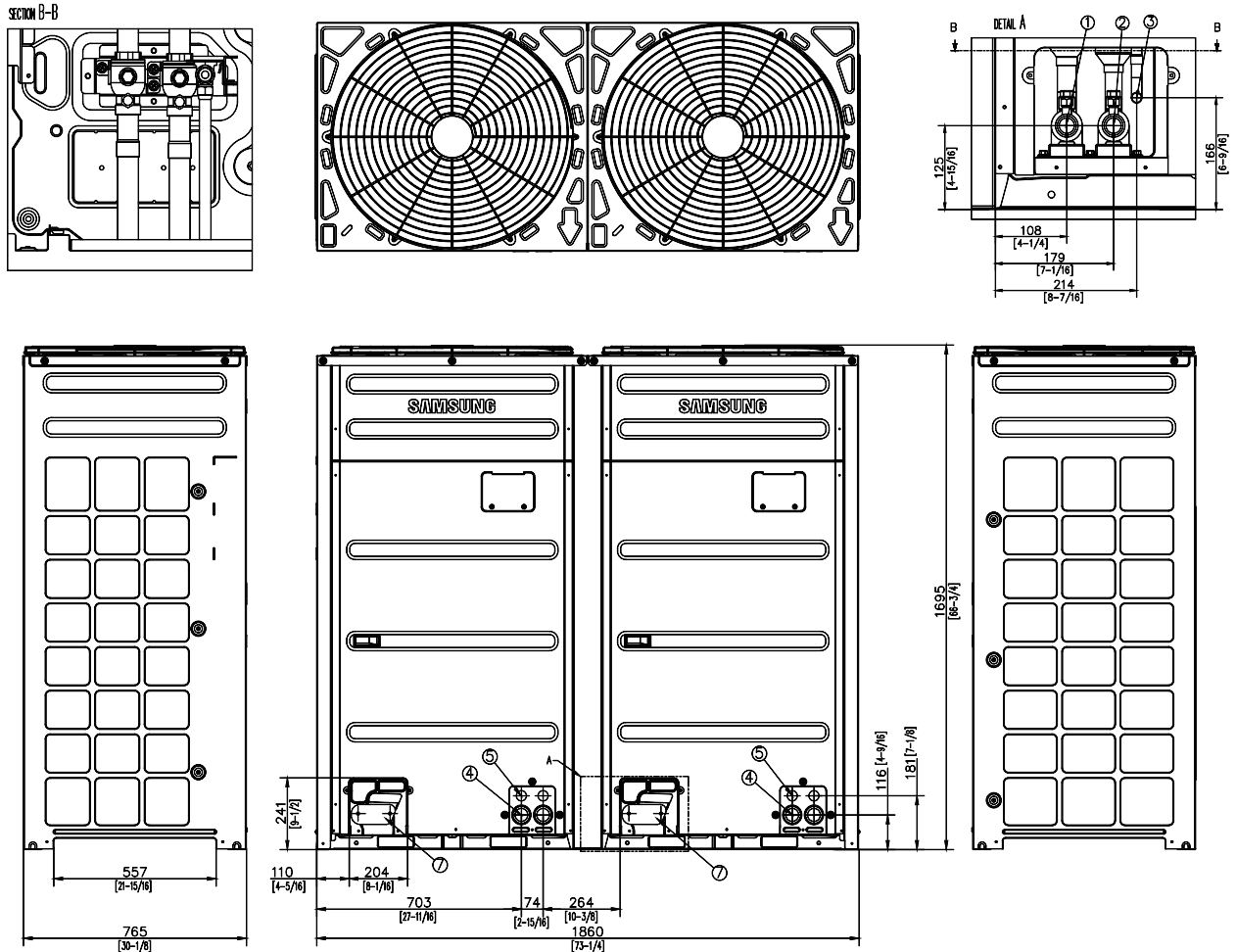
NO	Table of descriptions	Remark	NO	Table of descriptions	Remark
1	Low Pressure Gas Ref.pipe	See NOTE 4.	5	Communication wiring conduit	Ø34
2	High Pressure Ref.pipe	See NOTE 4.	6	Knock-out Hole for Ref.Piping (bottom)	
3	Liquid Ref.pipe	See NOTE 4.	7	Knock-out Hole for Ref.Piping (front)	
4	Power wiring conduit	Ø44			

4. Dimensional Drawing

Outdoor unit

• AM192/216/240BXVGF/AA, AM192/216/240BXVJR/AA

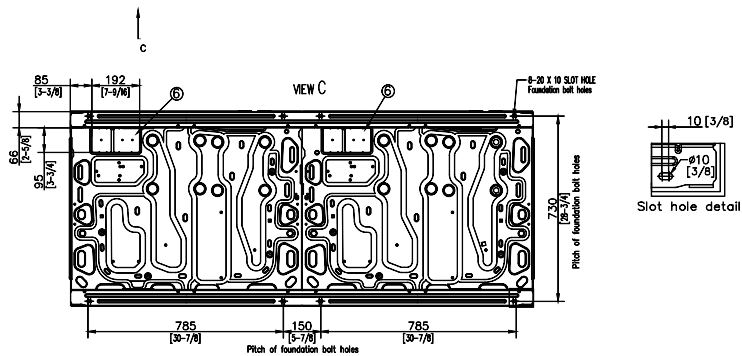
Unit: mm (inches)



NOTE

- 1 Detail A and SECTION B-B indicate the dimension after fixing the attached piping.
- 2 Item 4-7 Knock-out hole
- 3 View C indicate the dimension of knock-out hole (bottom)
- 4 Pipe [Ø, mm(inch)]: Brazing connection

kBtu	Liquid pipe	Low Pressure Gas pipe	High Pressure Gas pipe
192	15.88(5/8)	28.58(1-1/8)	28.58(1-1/8)
216	15.88(5/8)	28.58(1-1/8)	28.58(1-1/8)
240	15.88(5/8)	34.92(1-3/8)	28.58(1-1/8)

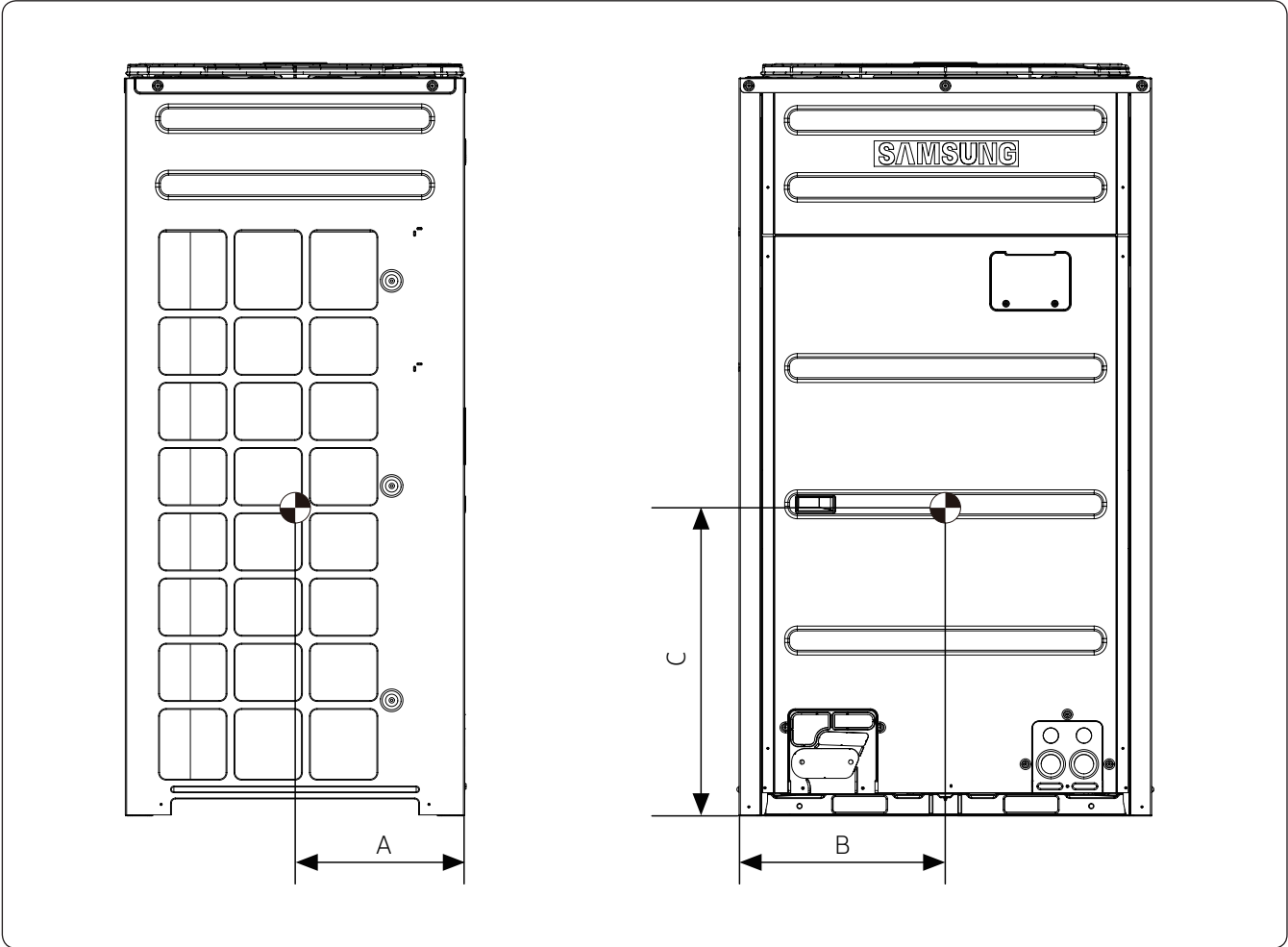


NO	Table of descriptions	Remark	NO	Table of descriptions	Remark
1	Low Pressure Gas Ref.pipe	See NOTE 4.	5	Communication wiring conduit	Ø34
2	High Pressure Ref.pipe	See NOTE 4.	6	Knock-out Hole for Ref.Piping (bottom)	
3	Liquid Ref.pipe	See NOTE 4.	7	Knock-out Hole for Ref.Piping (front)	
4	Power wiring conduit	Ø44			

5. Center of Gravity

Outdoor unit

Unit: mm (inches)

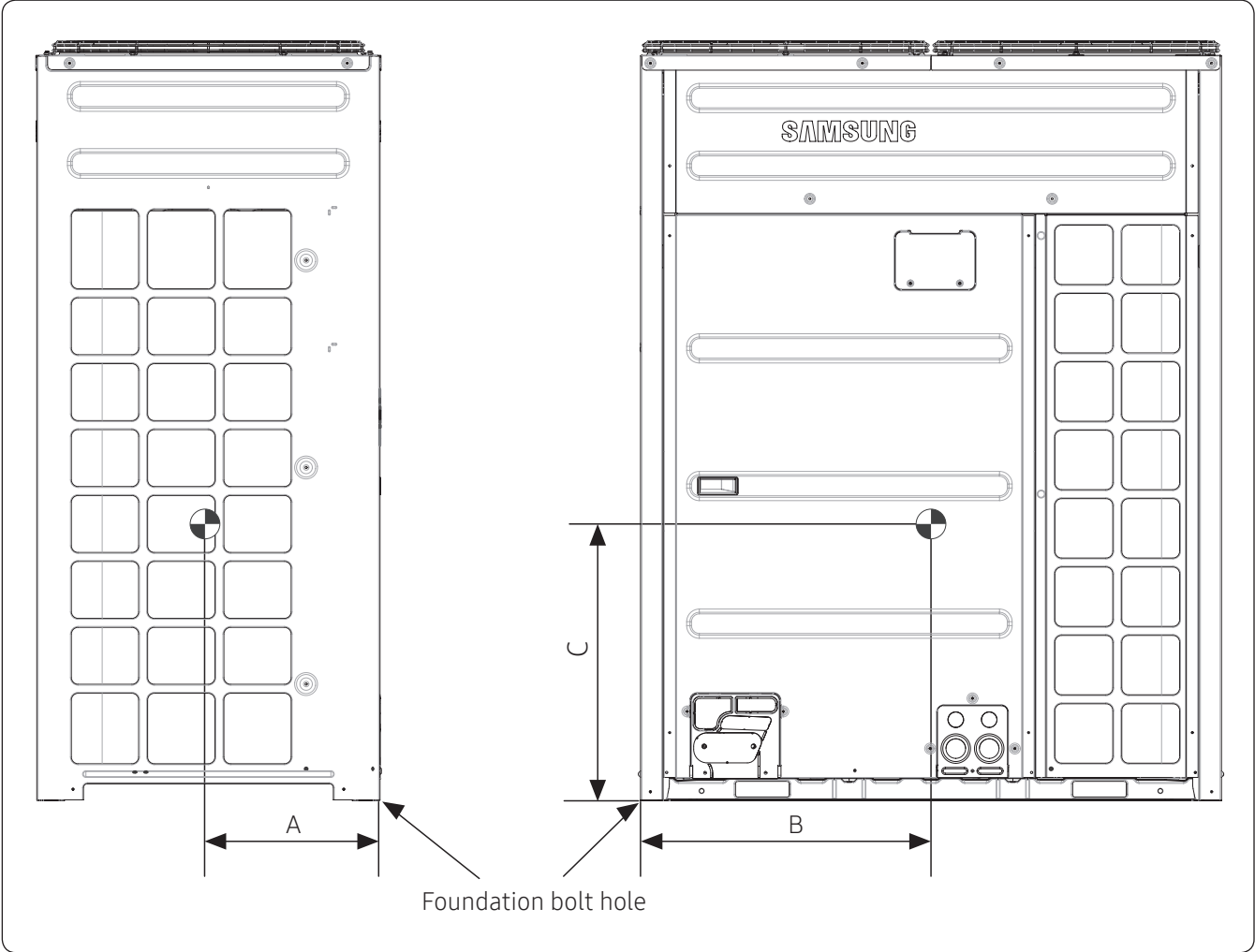


Model	A	B	C
AM072BXVG*R/AA	358 [14 - 1/8]	463 [18 - 1/4]	715 [28 - 1/8]

5. Center of Gravity

Outdoor unit

Unit: mm (inches)

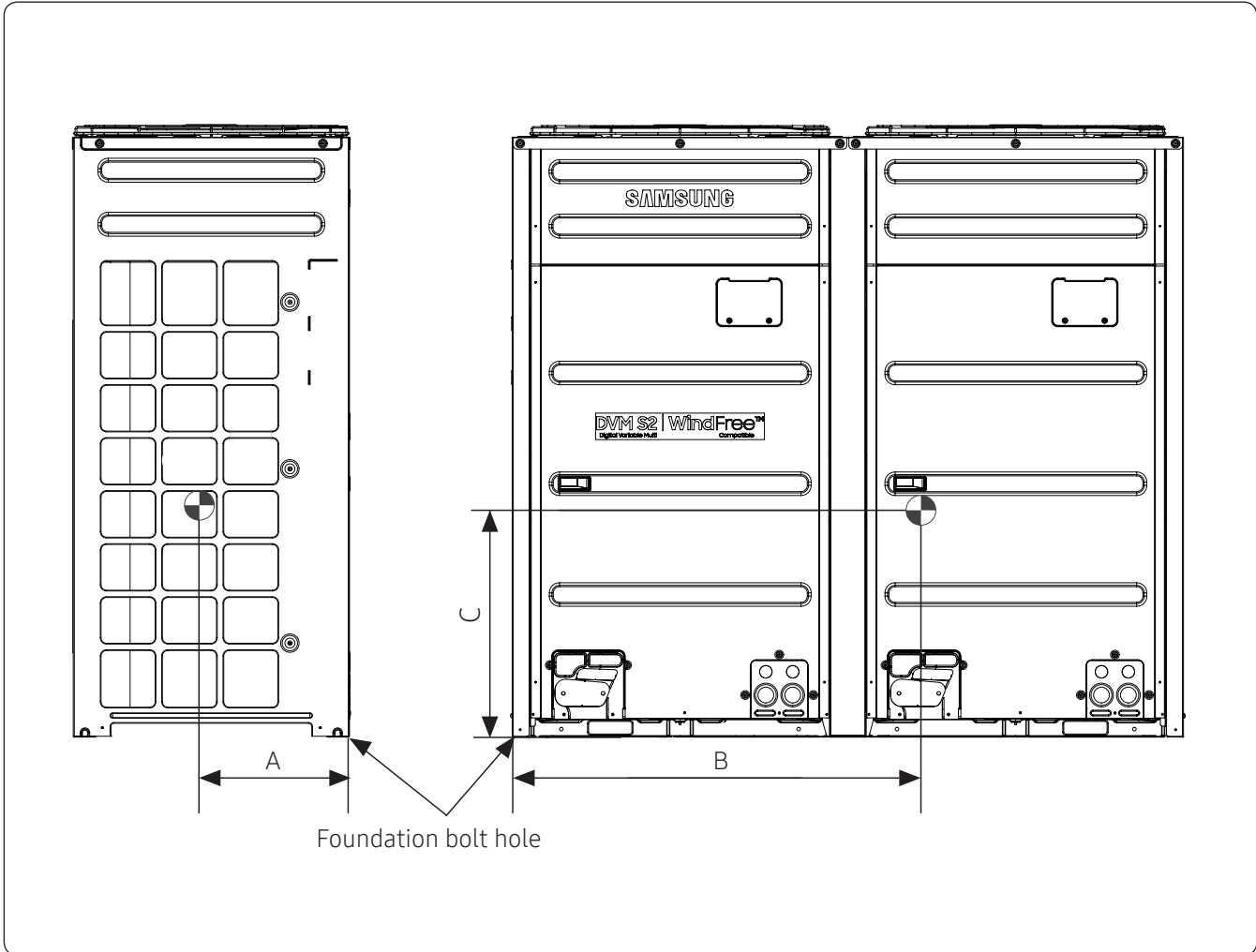


Model	A	B	C
AM096BXVG*R/AA AM120BXVG*R/AA AM144BXVG*R/AA AM168BXVG*R/AA	324 [12 - 3/4]	520 [20 - 1/2]	678 [26 - 11/16]

5. Center of Gravity

Outdoor unit

Units : mm [inches]

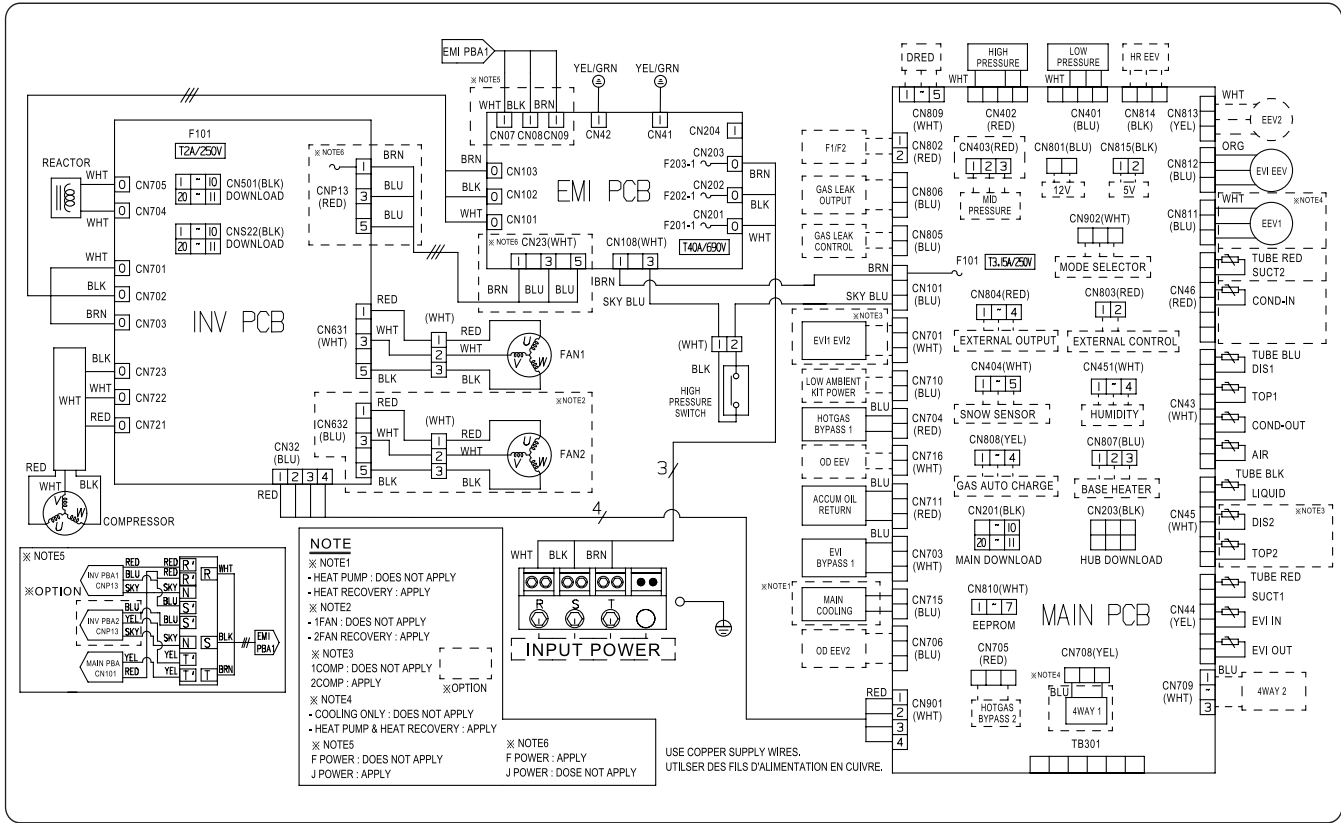


Model	A	B	C
AM192BXVG*R/AA AM216BXVG*R/AA AM240BXVG*R/AA	350 [13 - 3/4]	1,130 [44 - 1/2]	688 [27 - 1/16]

6. Electrical Wiring Diagrams

Outdoor unit

AM072BXVGFR/AA, AM072BXVGJR/AA



INV PCB	Printed circuit board (inverter)	EVI-OUT(10K)	Thermistor (EVI-out_10kohm)	HOTGAS1 BYPASS V/V	Solenoid valve (Hot Gas Bypass1)
EMI PCB	Printed circuit board (emi)	EVI-IN(10K)	Thermistor (EVI-in_10kohm)	EVI BYPASS1 V/V	Solenoid valve (EVI BYPASS)
MAIN PCB	Printed circuit board (main)	SUCT1(10K)	Thermistor (Suction Temp.1_10Kohm)	ACCUM OIL RETURN V/V	Solenoid valve (Accumulator Oil Return)
COMPRESSOR	Motor (compressor)	SUCT2(10K)	Thermistor (Suction Temp.2_10Kohm)	4WAY1 V/V	Solenoid valve (4 Way valve1)
FAN1	Motor (fan1)	AIR(10K)	Thermistor (Ambient Temp._10Kohm)	4WAY2 V/V	Solenoid valve (4 Way valve2)
EVI V/V1	Solenode valve (EVI1)	COND(10K)	Thermistor (Cond Out Temp._10Kohm)	MAIN COOLING	Solenoid valve (Main cooling)
EVI V/V2	Solenode valve (EVI2)	TOP1(200K)	Thermistor (Compressor Top 1_200Kohm)	HOTGAS2 BYPASS V/V	Solenoid valve (Hot Gas Bypass2)
EVI EEV	Electronic expansion valve (EVI)	TOP2(200K)	Thermistor (Compressor Top 2_200Kohm)	F101	FUSE (INV PCB)
EEV1	Electronic expansion valve 1	DIS1(200K)	Thermistor (Discharge Temp.1_200Kohm)	690V/40A	FUSE (EMI PCB)
EEV2	Electronic expansion valve 2	DIS2(200K)	Thermistor (Discharge Temp.2_200Kohm)	MODE SELECTOR	Connector (Remote switching cool/heat selector)
OD EEV V/V	Electronic expansion valve (Outdoor EEV)	LIQUID(10K)	Thermistor (Liquid Tube Temp._10Kohm)	EXTERNAL CONTROL	Connector (Output EXTERNAL CONTROL)
SNOW SENSOR	SNOW SENSOR			EXTERNAL OUTPUT	Connector (Output EXTERNAL)

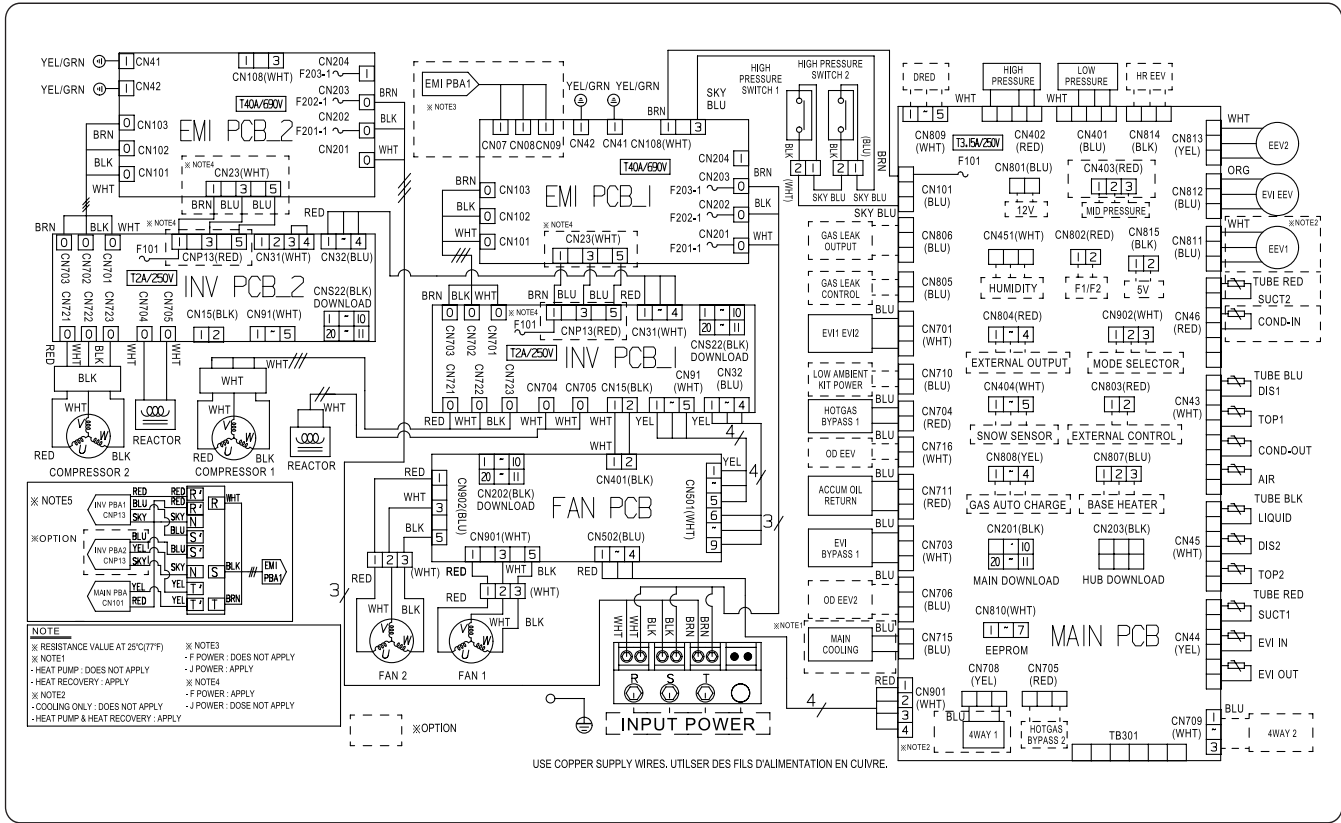
NOTE

- This wiring diagram applies only to the outdoor unit.
- Colors BLK: black, RED: red, BLU: blue, WHT: white, YEL: yellow, BRN: brown, SKY: skyblue
- When operating, don't shortcircuit the protection device (High Pressure switch)
- For connection wiring indoor-outdoor transmission F1-F2, outdoor_outdoor transmission OF1-OF2, refer to the installation manual.
- Protective earth(screw), : connector, : The wire quantity

6. Electrical Wiring Diagrams

Outdoor unit

AM096/120/144BXVGR/AA, AM096/120/144/168BXVGR/AA



INV PCB1	Printed circuit board (inverter1)	EEV1	Electronic expansion valve 1	HOTGAS1 BYPASS V/V	Solenoid valve (Hot Gas Bypass1)
INV PCB2	Printed circuit board (inverter2)	EEV2	Electronic expansion valve 2	EVI BYPASS1 V/V	Solenoid valve (EVI BYPASS)
EMI PCB1	Printed circuit board (emi1)	EVI-OUT(10K)	Thermistor (EVI-out_10kohm)	ACCUM OIL RETURN V/V	Solenoid valve (Accumulator Oil Return)
EMI PCB2	Printed circuit board (emi2)	EVI-IN(10K)	Thermistor (EVI-in_10kohm)	4WAY1 V/V	Solenoid valve (4 Way valve1)
FAN PCB	Printed circuit board (fan motor)	SUCT1(10K)	Thermistor (Suction Temp.1_10Kohm)	4WAY2 V/V	Solenoid valve (4 Way valve2)
MAIN PCB	Printed circuit board (main)	SUCT2(10K)	Thermistor (Suction Temp.2_10Kohm)	MAIN COOLING	Solenoid valve (Main cooling)
COMPRESSOR1	Motor (compressor1)	COND IN(10K)	Thermistor (Cond In Temp_10Kohm)	HOTGAS2 BYPASS V/V	Solenoid valve (Hot Gas Bypass2)
COMPRESSOR2	Motor (compressor2)	AIR(10K)	Thermistor (Ambient Temp_10Kohm)	OD EEV V/V	Electronic expansion valve (Outdoor EEV)
FAN1	Motor (fan1)	COND(10K)	Thermistor (Cond Out Temp_10Kohm)	F101	FUSE (INV PCB)
FAN2	Motor (fan2)	TOP1(200K)	Thermistor (Compressor Top 1_200Kohm)	690V/40A	FUSE (EMI PCB)
EVI V/V1	Solenode valve (EVI1)	TOP2(200K)	Thermistor (Compressor Top 2_200Kohm)	MODE SELECTOR	Connector (Remote switching cool/heat selector)
EVI V/V2	Solenode valve (EVI2)	DIS1(200K)	Thermistor (Discharge Temp.1_200Kohm)	EXTERNAL CONTROL	Connector (Output EXTERNAL CONTROL)
EVI EEV	Electronic expansion valve (EVI)	DIS2(200K)	Thermistor (Discharge Temp.2_200Kohm)	EXTERNAL OUTPUT	Connector (Output EXTERNAL)
SNOW SENSOR	SNOW SENSOR	LIQUID(10K)	Thermistor (Liquid Tube Temp_10Kohm)		

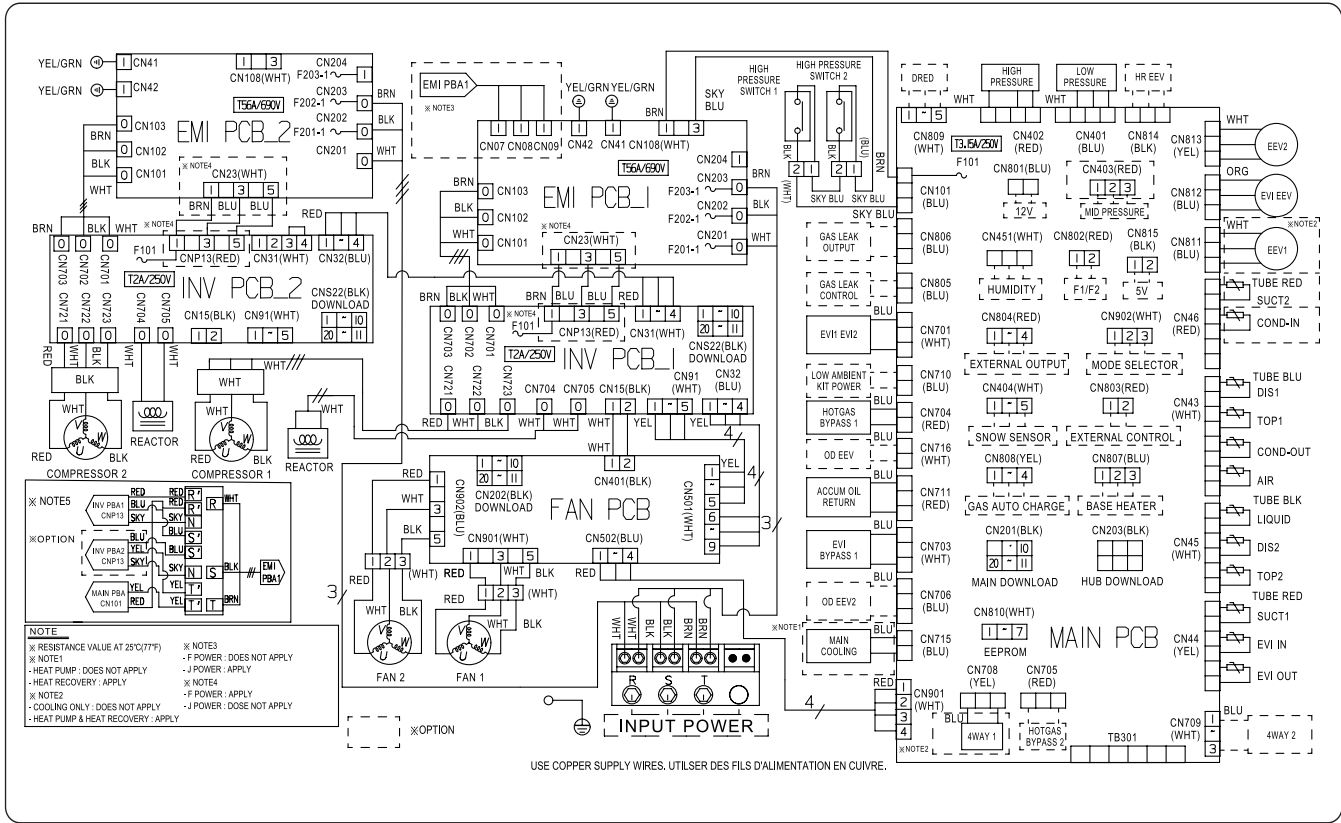
NOTE

- This wiring diagram applies only to the outdoor unit.
- Colors BLK: black, RED: red, BLU: blue, WHT: white, YEL: yellow, BRN: brown, SKY: skyblue
- When operating, don't shortcircuit the protection device (High Pressure switch)
- For connection wiring indoor-outdoor transmission F1-F2, outdoor_outdoor transmission OF1-OF2, refer to the installation manual.
- Protective earth(screw), : connector, : The wire quantity

6. Electrical Wiring Diagrams

Outdoor unit

AM168BXVGFR/AA



INV PCB1	Printed circuit board (inverter1)	EEV1	Electronic expansion valve 1	LIQUID(10K)	Thermistor (Liquid Tube Temp._10Kohm)
INV PCB2	Printed circuit board (inverter2)	EEV2	Electronic expansion valve 2	HOTGAS1 BYPASS V/V	Solenoid valve (Hot Gas Bypass1)
EMI PCB1	Printed circuit board (emi1)	EVI-OUT(10K)	Thermistor (EVI-out_10kohm)	EVI BYPASS1 V/V	Solenoid valve (EVI BYPASS)
EMI PCB2	Printed circuit board (emi2)	EVI-IN(10K)	Thermistor (EVI-in_10kohm)	ACCUM OIL RETURN V/V	Solenoid valve (Accumulator Oil Return)
FAN PCB	Printed circuit board (fan motor)	SUCT1(10K)	Thermistor (Suction Temp.1_10Kohm)	4WAY1 V/V	Solenoid valve (4 Way valve1)
MAIN PCB	Printed circuit board (main)	SUCT2(10K)	Thermistor (Suction Temp.2_10Kohm)	4WAY2 V/V	Solenoid valve (4 Way valve2)
COMPRESSOR1	Motor (compressor1)	COND IN(10K)	Thermistor (Cond In Temp._10Kohm)	MAIN COOLING	Solenoid valve (Main cooling)
COMPRESSOR2	Motor (compressor2)	AIR(10K)	Thermistor (Ambient Temp._10Kohm)	HOTGAS2 BYPASS V/V	Solenoid valve (Hot Gas Bypass2)
FAN1	Motor (fan1)	COND(10K)	Thermistor (Cond Out Temp._10Kohm)	OD EEV V/V	Electronic expansion valve (Outdoor EEV)
FAN2	Motor (fan2)	TOP1(200K)	Thermistor (Compressor Top 1_200Kohm)	F101	FUSE (INV PCB)
EVI V/V1	Solenode valve (EVI1)	TOP2(200K)	Thermistor (Compressor Top 2_200Kohm)	690V/56A	FUSE (EMI PCB)
EVI V/V2	Solenode valve (EVI2)	DIS1(200K)	Thermistor (Discharge Temp.1_200Kohm)	MODE SELECTOR	Connector (Remote switching cool/heat selector)
EVI EEV	Electronic expansion valve (EVI)	DIS2(200K)	Thermistor (Discharge Temp.2_200Kohm)	EXTERNAL CONTROL	Connector (Output EXTERNAL CONTROL)
SNOW SENSOR	SNOW SENSOR			EXTERNAL OUTPUT	Connector (Output EXTERNAL)

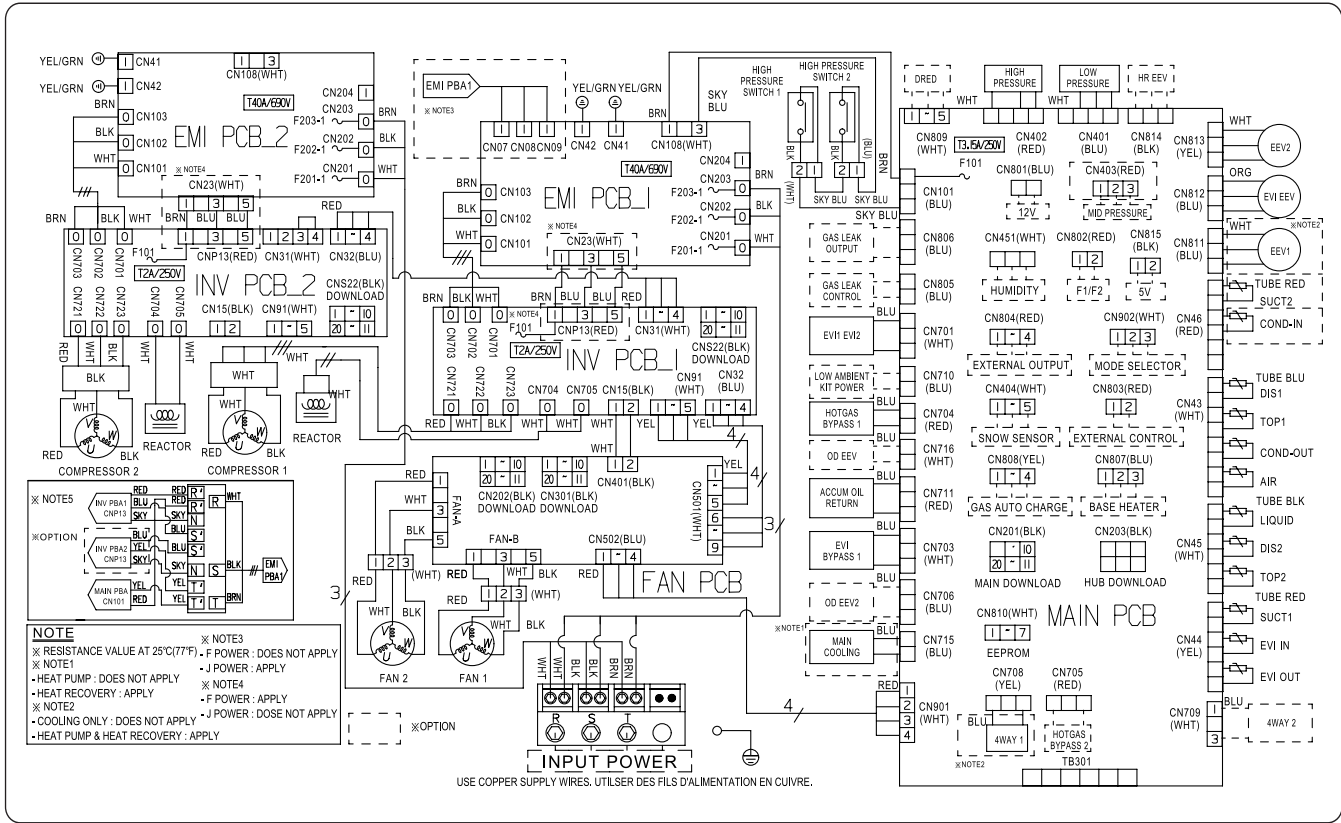
NOTE

- This wiring diagram applies only to the outdoor unit.
- Colors BLK: black, RED: red, BLU: blue, WHT: white, YEL: yellow, BRN: brown, SKY: skyblue
- When operating, don't shortcircuit the protection device (High Pressure switch)
- For connection wiring indoor-outdoor transmission F1-F2, outdoor_outdoor transmission OF1-OF2, refer to the installation manual.
- Protective earth(screw), : connector, : The wire quantity

6. Electrical Wiring Diagrams

Outdoor unit

AM192BXVGJR/AA



INV PCB1	Printed circuit board (inverter1)	EEV1	Electronic expansion valve 1	HOTGAS1 BYPASS V/V	Solenoid valve (Hot Gas Bypass1)
INV PCB2	Printed circuit board (inverter2)	EEV2	Electronic expansion valve 2	EVI BYPASS1 V/V	Solenoid valve (EVI BYPASS)
EMI PCB1	Printed circuit board (emi1)	EVI-OUT(10K)	Thermistor (EVI-out_10kohm)	ACCUM OIL RETURN V/V	Solenoid valve (Accumulator Oil Return)
EMI PCB2	Printed circuit board (emi2)	EVI-IN(10K)	Thermistor (EVI-in_10kohm)	4WAY1 V/V	Solenoid valve (4 Way valve1)
FAN PCB	Printed circuit board (fan motor)	SUCT1(10K)	Thermistor (Suction Temp.1_10Kohm)	4WAY2 V/V	Solenoid valve (4 Way valve2)
MAIN PCB	Printed circuit board (main)	SUCT2(10K)	Thermistor (Suction Temp.2_10Kohm)	MAIN COOLING	Solenoid valve (Main cooling)
COMPRESSOR1	Motor (compressor1)	COND IN(10K)	Thermistor (Cond In Temp_10Kohm)	HOTGAS2 BYPASS V/V	Solenoid valve (Hot Gas Bypass2)
COMPRESSOR2	Motor (compressor2)	AIR(10K)	Thermistor (Ambient Temp_10Kohm)	OD EEV V/V	Electronic expansion valve (Outdoor EEV)
FAN1	Motor (fan1)	COND(10K)	Thermistor (Cond Out Temp_10Kohm)	F101	FUSE (INV PCB)
FAN2	Motor (fan2)	TOP1(200K)	Thermistor (Compressor Top 1_200Kohm)	690V/56A	FUSE (EMI PCB)
EVI V/V1	Solenode valve (EVI1)	TOP2(200K)	Thermistor (Compressor Top 2_200Kohm)	MODE SELECTOR	Connector (Remote switching cool/heat selector)
EVI V/V2	Solenode valve (EVI2)	DIS1(200K)	Thermistor (Discharge Temp.1_200Kohm)	EXTERNAL CONTROL	Connector (Output EXTERNAL CONTROL)
EVI EEV	Electronic expansion valve (EVI)	DIS2(200K)	Thermistor (Discharge Temp.2_200Kohm)	EXTERNAL OUTPUT	Connector (Output EXTERNAL)
SNOW SENSOR	SNOW SENSOR	LIQUID(10K)	Thermistor (Liquid Tube Temp_10Kohm)		

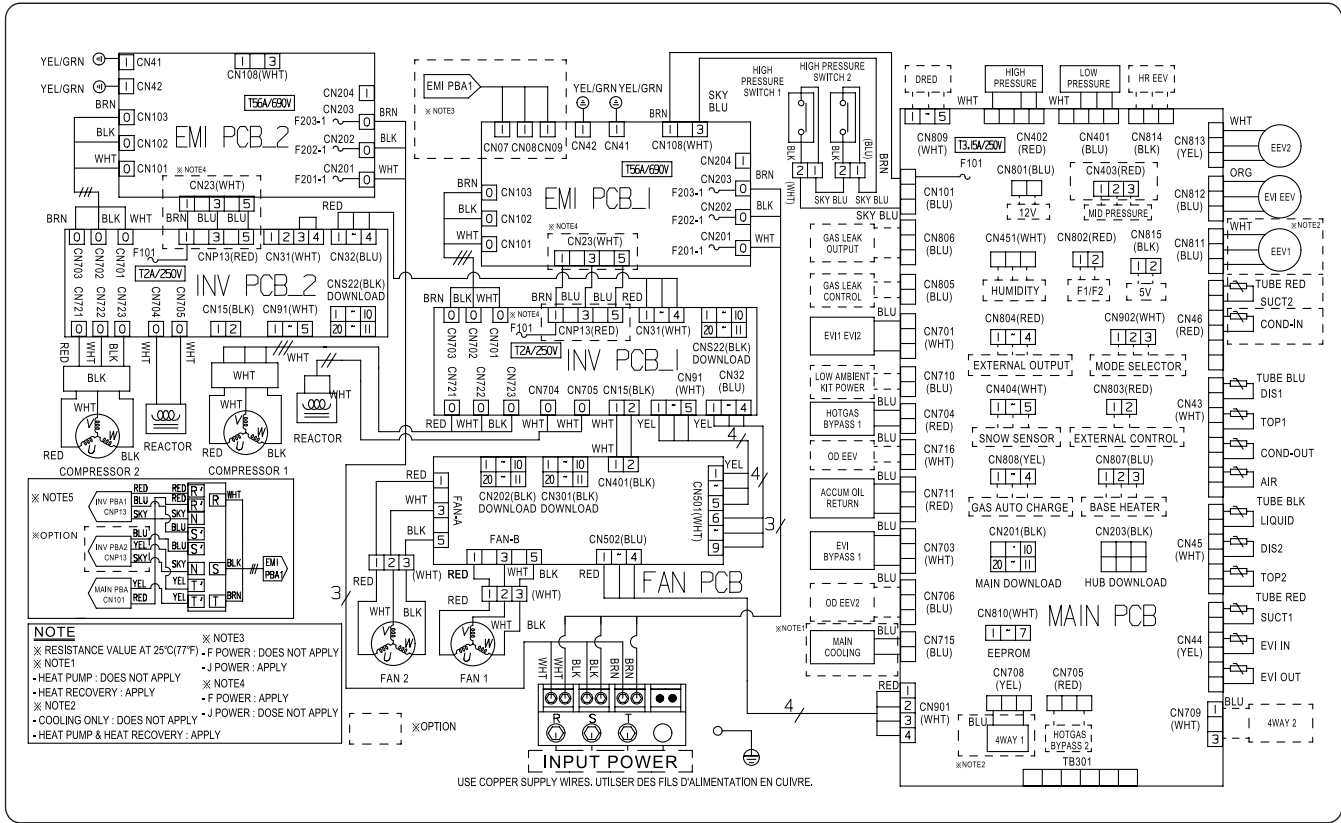
NOTE

- This wiring diagram applies only to the outdoor unit.
- Colors BLK: black, RED: red, BLU: blue, WHT: white, YEL: yellow, BRN: brown, SKY: skyblue
- When operating, don't shortcircuit the protection device (High Pressure switch)
- For connection wiring indoor-outdoor transmission F1-F2, outdoor_outdoor transmission OF1-OF2, refer to the installation manual.
- Protective earth(screw), : connector, : The wire quantity

6. Electrical Wiring Diagrams

Outdoor unit

AM192/216/240BXVGR/AA, AM216/240BXVJR/AA



INV PCB1	Printed circuit board (inverter1)	EEV1	Electronic expansion valve 1	LIQUID(10K)	Thermistor (Liquid Tube Temp._10Kohm)
INV PCB2	Printed circuit board (inverter2)	EEV2	Electronic expansion valve 2	HOTGAS1 BYPASS V/V	Solenoid valve (Hot Gas Bypass1)
EMI PCB1	Printed circuit board (emi1)	EVI-OUT(10K)	Thermistor (EVI-out_10kohm)	EVI BYPASS1 V/V	Solenoid valve (EVI BYPASS)
EMI PCB2	Printed circuit board (emi2)	EVI-IN(10K)	Thermistor (EVI-in_10kohm)	ACCUM OIL RETURN V/V	Solenoid valve (Accumulator Oil Return)
FAN PCB	Printed circuit board (fan motor)	SUCT1(10K)	Thermistor (Suction Temp.1_10Kohm)	4WAY1 V/V	Solenoid valve (4 Way valve1)
MAIN PCB	Printed circuit board (main)	SUCT2(10K)	Thermistor (Suction Temp.2_10Kohm)	4WAY2 V/V	Solenoid valve (4 Way valve2)
COMPRESSOR1	Motor (compressor1)	COND IN(10K)	Thermistor (Cond In Temp._10Kohm)	MAIN COOLING	Solenoid valve (Main cooling)
COMPRESSOR2	Motor (compressor2)	AIR(10K)	Thermistor (Ambient Temp._10Kohm)	HOTGAS2 BYPASS V/V	Solenoid valve (Hot Gas Bypass2)
FAN1	Motor (fan1)	COND(10K)	Thermistor (Cond Out Temp._10Kohm)	OD EEV V/V	Electronic expansion valve (Outdoor EEV)
FAN2	Motor (fan2)	TOP1(200K)	Thermistor (Compressor Top 1_200Kohm)	F101	FUSE (INV PCB)
EVI V/V1	Solenode valve (EVI1)	TOP2(200K)	Thermistor (Compressor Top 2_200Kohm)	690V/56A	FUSE (EMI PCB)
EVI V/V2	Solenode valve (EVI2)	DIS1(200K)	Thermistor (Discharge Temp.1_200Kohm)	MODE SELECTOR	Connector (Remote switching cool/heat selector)
EVI EEV	Electronic expansion valve (EVI)	DIS2(200K)	Thermistor (Discharge Temp.2_200Kohm)	EXTERNAL CONTROL	Connector (Output EXTERNAL CONTROL)
SNOW SENSOR	SNOW SENSOR			EXTERNAL OUTPUT	Connector (Output EXTERNAL)

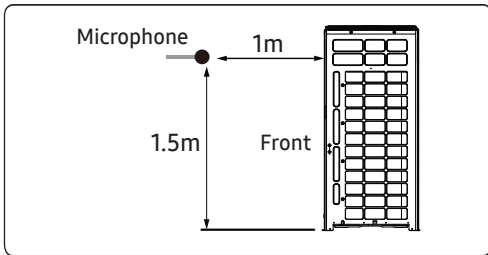
NOTE

- This wiring diagram applies only to the outdoor unit.
- Colors BLK: black, RED: red, BLU: blue, WHT: white, YEL: yellow, BRN: brown, SKY: skyblue
- When operating, don't shortcircuit the protection device (High Pressure switch)
- For connection wiring indoor-outdoor transmission F1-F2, outdoor_outdoor transmission OF1-OF2, refer to the installation manual.
- Protective earth(screw), : connector, : The wire quantity

7. Sound Data

Sound Pressure level

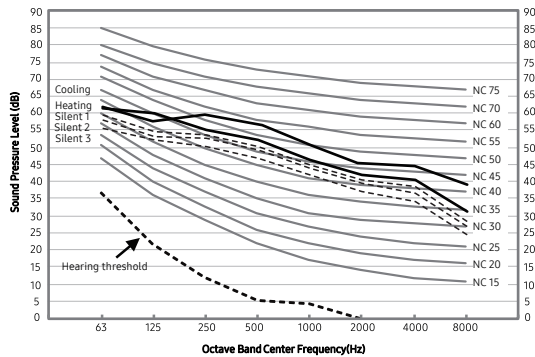
Unit: dB(A)



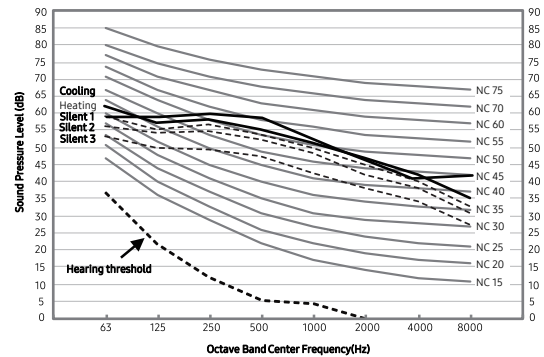
Model	Cooling			Heating
	Silent 1	Silent 2	Silent 3	
AM072BXVGFR/AA	54	51	49	58
AM096BXVGFR/AA	57	54	49	59
AM120BXVGFR/AA	57	54	49	60
AM144BXVGFR/AA	60	54	49	63

- NC Curve

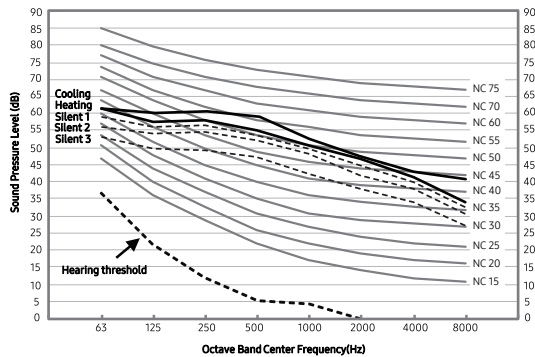
1) AM072BXVGFR/AA



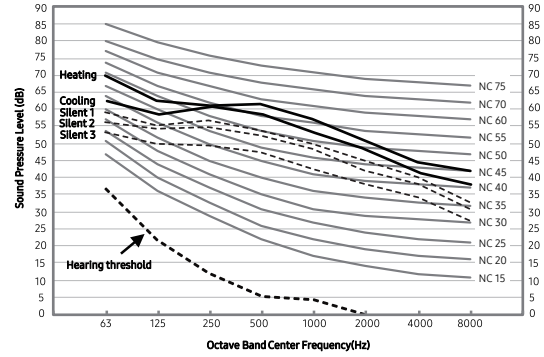
2) AM096BXVGFR/AA



3) AM120BXVGFR/AA



4) AM144BXVGFR/AA



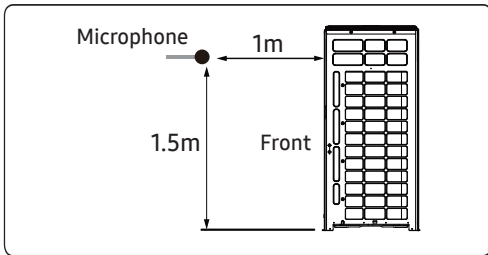
NOTE

- Specifications may be subject to change without prior notice.
 - Sound pressure level is obtained in an anechoic room.
 - Sound pressure level is a relative value, depending on the distance and acoustic environment.
 - Sound pressure level may differ depending on operation condition.
 - dBA = A-weighted sound pressure level
 - Reference acoustic pressure 0 dB = 20μPa

7. Sound Data

Sound Pressure level

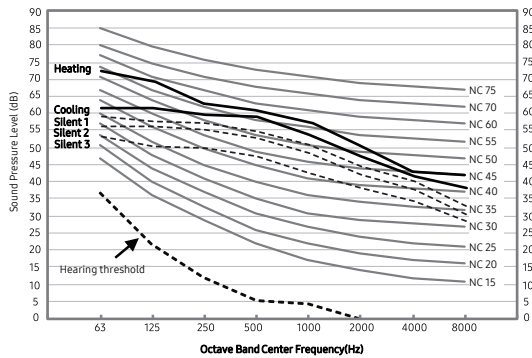
Unit: dB(A)



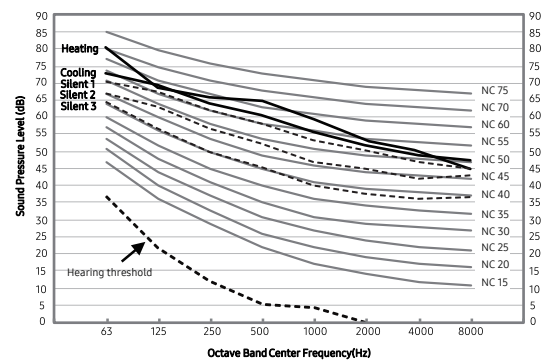
Model	Cooling			Heating
	Silent 1	Silent 2	Silent 3	
AM168BXVGFR/AA	60	57	49	63
AM192BXVGFR/AA	63	61	49	66
AM216BXVGFR/AA	64	61	49	67
AM240BXVGFR/AA	66	61	49	68

- NC Curve

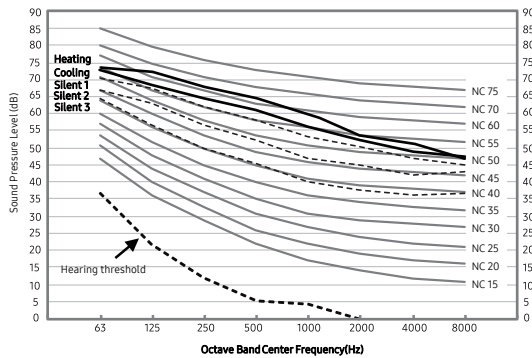
5) AM168BXVGFR/AA



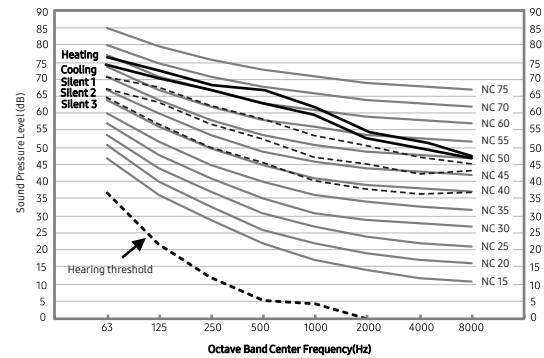
6) AM192BXVGFR/AA



7) AM216BXVGFR/AA



8) AM240BXVGFR/AA



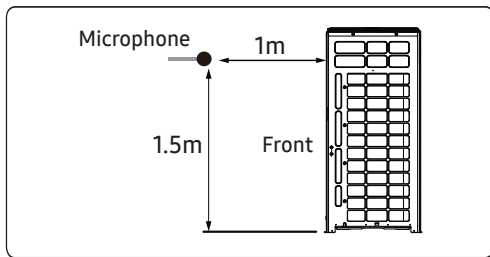
NOTE

- Specifications may be subject to change without prior notice.
 - Sound pressure level is obtained in an anechoic room.
 - Sound pressure level is a relative value, depending on the distance and acoustic environment.
 - Sound pressure level may differ depending on operation condition.
 - dBA = A-weighted sound pressure level
 - Reference acoustic pressure 0 dB = 20μPa

7. Sound Data

Sound Pressure level

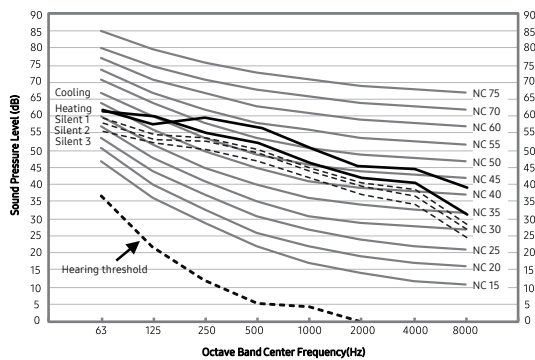
Unit: dB(A)



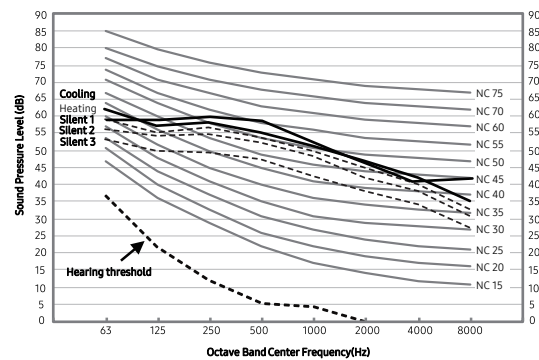
Model	Cooling			Heating
	Silent 1	Silent 2	Silent 3	
AM072BXVGJR/AA	54	51	49	58
AM096BXVGJR/AA	57	54	49	59
AM120BXVGJR/AA	57	54	49	60
AM144BXVGJR/AA	60	54	49	63

- NC Curve

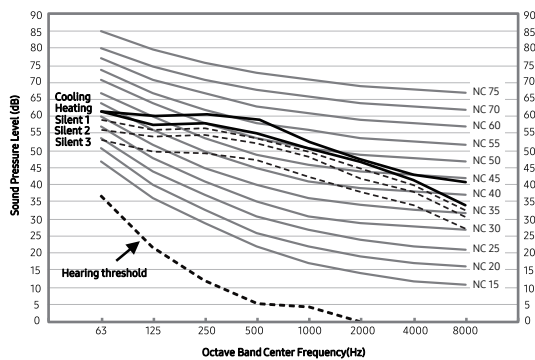
1) AM072BXVGJR/AA



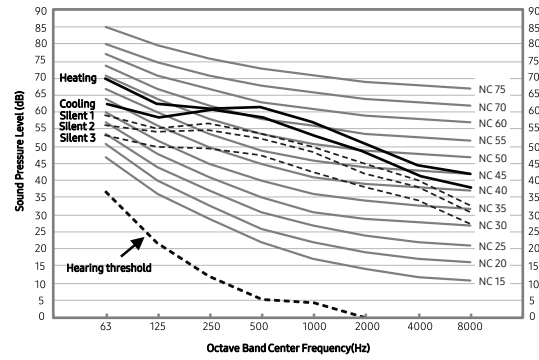
2) AM096BXVGJR/AA



3) AM120BXVGJR/AA



4) AM144BXVGJR/AA



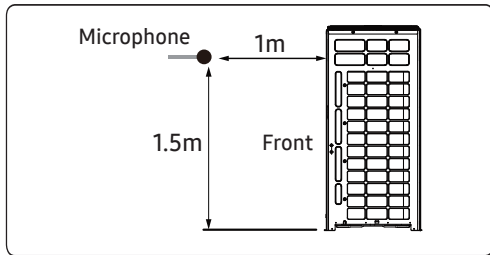
NOTE

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 - Sound pressure level may differ depending on operation condition.
 - dBA = A-weighted sound pressure level
 - Reference acoustic pressure 0 dB = 20μPa

7. Sound Data

Sound Pressure level

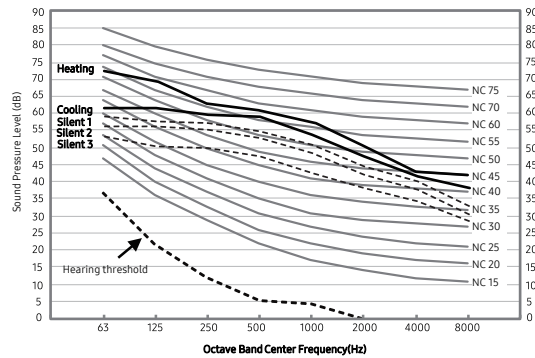
Unit: dB(A)



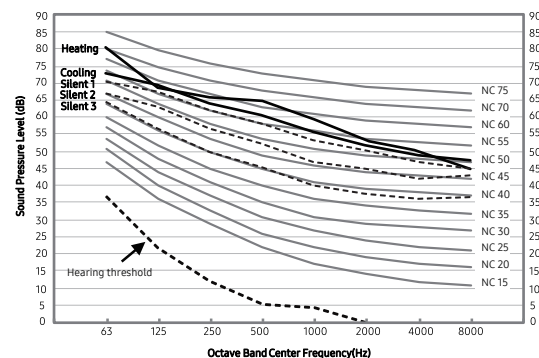
Model	Cooling			Heating
	Silent 1	Silent 2	Silent 3	
AM168BXVGJR/AA	60	57	49	63
AM192BXVGJR/AA	63	61	49	66
AM216BXVGJR/AA	64	61	49	67
AM240BXVGJR/AA	66	61	49	68

- NC Curve

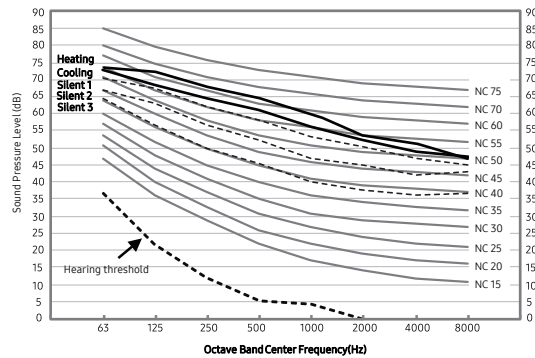
5) AM168BXVGJR/AA



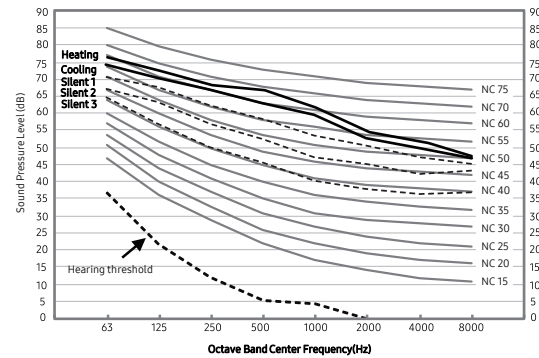
6) AM192BXVGJR/AA



7) AM216BXVGJR/AA



8) AM240BXVGJR/AA



NOTE

- Specifications may be subject to change without prior notice.
 - Sound pressure level is obtained in an anechoic room.
 - Sound pressure level is a relative value, depending on the distance and acoustic environment.
 - Sound pressure level may differ depending on operation condition.
 - dBA = A-weighted sound pressure level
 - Reference acoustic pressure 0 dB = 20μPa

7. Sound Data

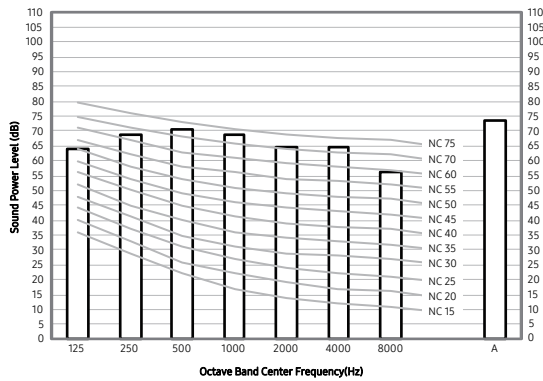
Sound Power level

Unit: dB(A)

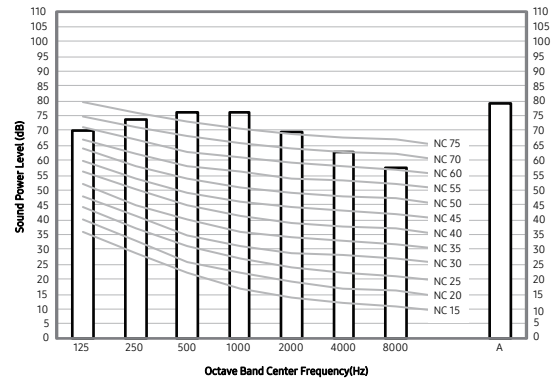
Model	Power
AM072BXVGFR/AA	75
AM096BXVGFR/AA	79
AM120BXVGFR/AA	79
AM144BXVGFR/AA	81

- NC Curve

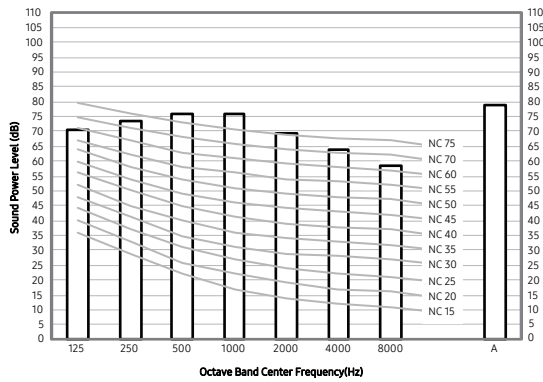
1) AM072BXVGFR/AA



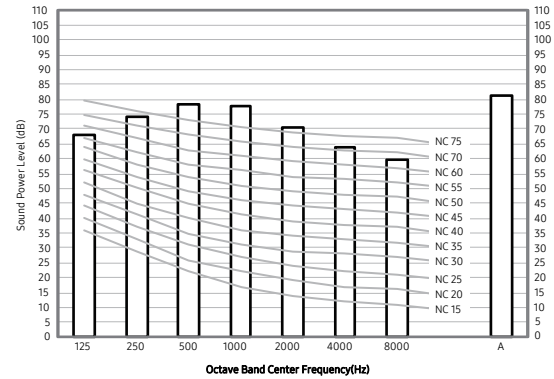
2) AM096BXVGFR/AA



3) AM120BXVGFR/AA



4) AM144BXVGFR/AA



NOTE

- Specifications may be subject to change without prior notice.
 - Sound power level is an absolute value that a sound source generates.
 - dBA = A-weighted sound power level.
 - Reference power : 1pW.
 - Measured according to ISO 3741.

7. Sound Data

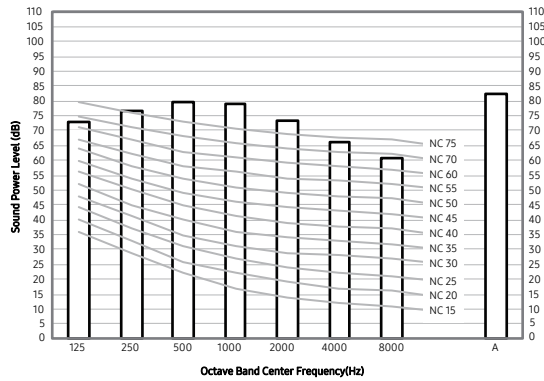
Sound Power level

Unit: dB(A)

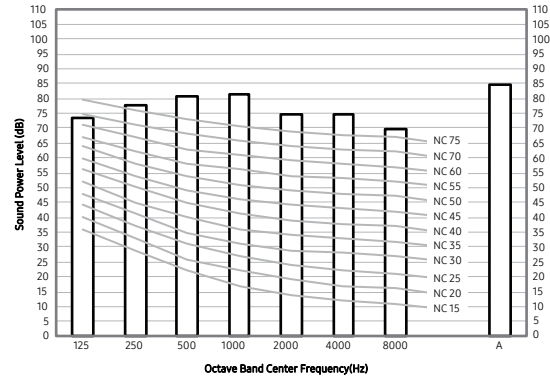
Model	Power
AM168BXVGFR/AA	83
AM192BXVGFR/AA	85
AM216BXVGFR/AA	85
AM240BXVGFR/AA	86.5

- NC Curve

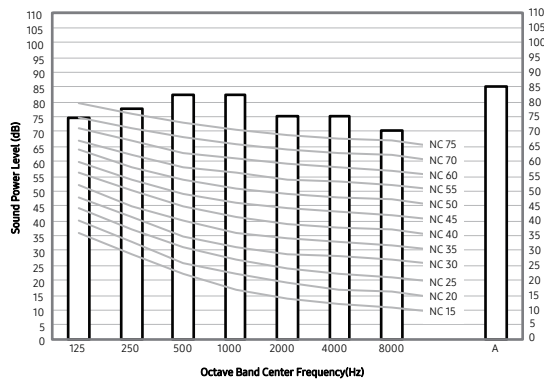
5) AM168BXVGFR/AA



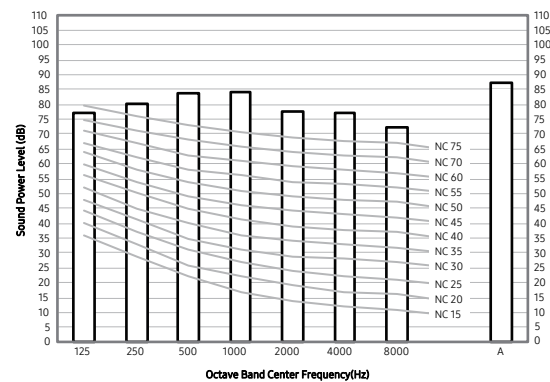
6) AM192BXVGFR/AA



7) AM216BXVGFR/AA



8) AM240BXVGFR/AA



NOTE

- Specifications may be subject to change without prior notice.
 - Sound power level is an absolute value that a sound source generates.
 - dBA = A-weighted sound power level.
 - Reference power : 1pW.
 - Measured according to ISO 3741.

7. Sound Data

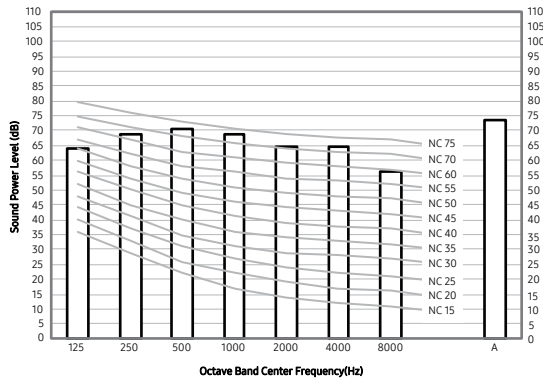
Sound Power level

Unit: dB(A)

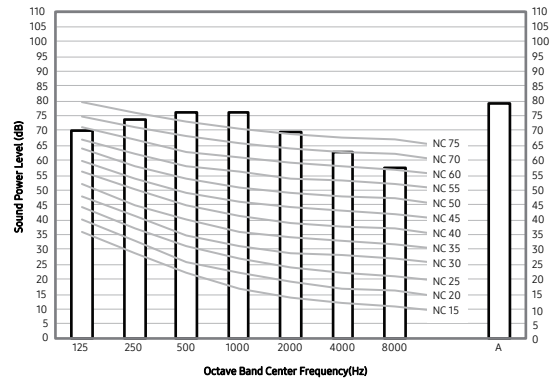
Model	Power
AM072BXVGJR/AA	75
AM096BXVGJR/AA	79
AM120BXVGJR/AA	79
AM144BXVGJR/AA	81

- NC Curve

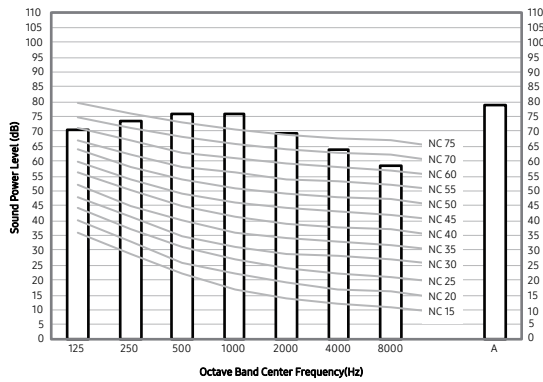
9) AM072BXVGJR/AA



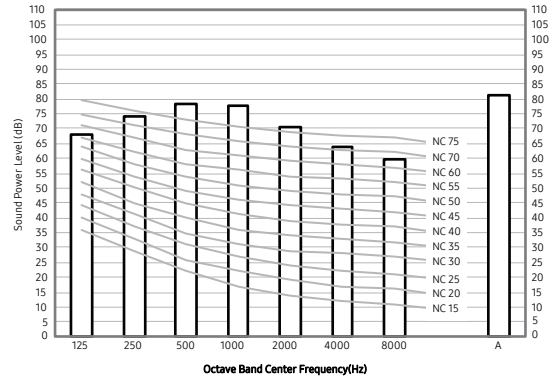
10) AM096BXVGJR/AA



11) AM120BXVGJR/AA



12) AM144BXVGJR/AA



NOTE

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 - Sound power level is an absolute value that a sound source generates.
 - dBA = A-weighted sound power level.
 - Reference power : 1pW.
 - Measured according to ISO 3741.

7. Sound Data

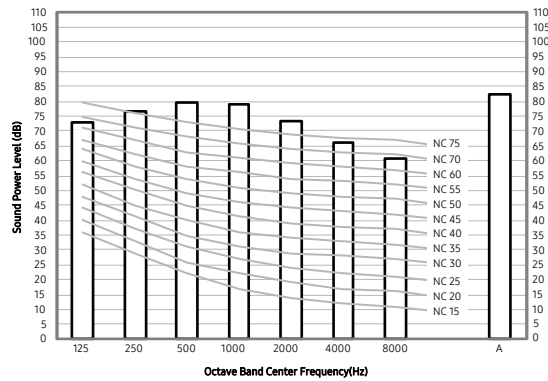
Sound Power level

Unit: dB(A)

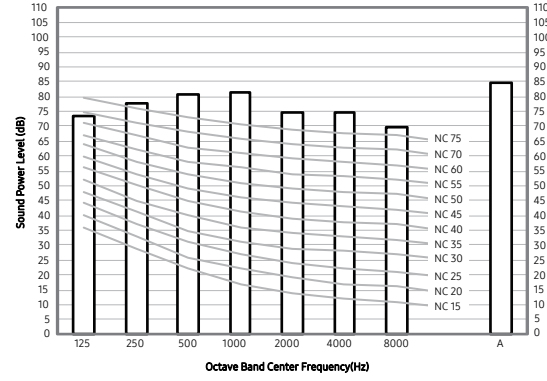
Model	Power
AM168BXVGJR/AA	83
AM192BXVGJR/AA	85
AM216BXVGJR/AA	85
AM240BXVGJR/AA	86.5

- NC Curve

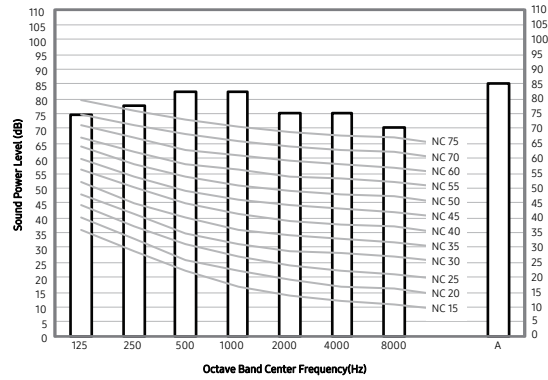
13) AM168BXVGJR/AA



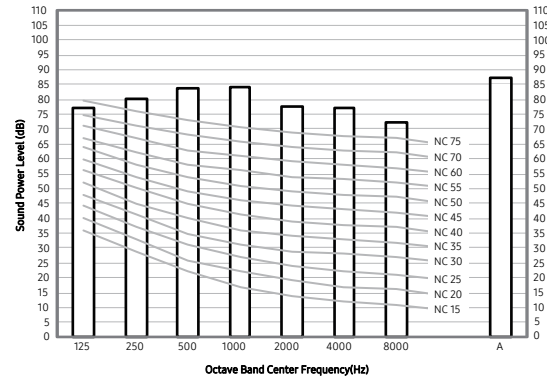
14) AM192BXVGJR/AA



15) AM216BXVGJR/AA



16) AM240BXVGJR/AA



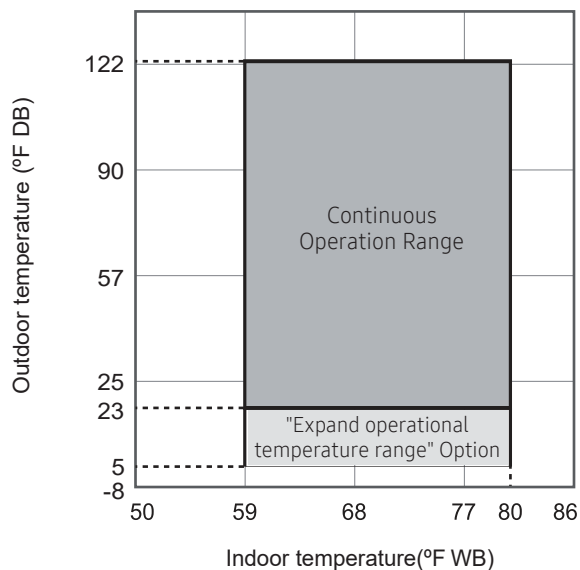
NOTE

- Specifications may be subject to change without prior notice.
 - Sound power level is an absolute value that a sound source generates.
 - dBA = A-weighted sound power level.
 - Reference power : 1pW.
 - Measured according to ISO 3741.

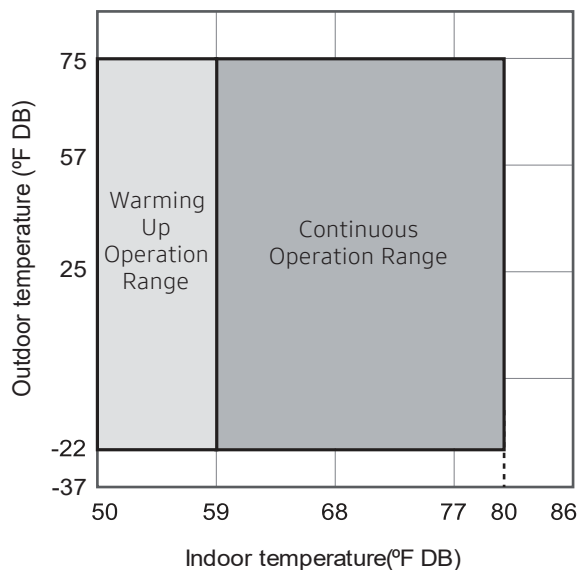
8. Operation Range

Outdoor unit

Cooling



Heating



- (1) The operating range is shown in these figures
- (2) The assumed installation conditions are as follows
 - Outdoor units and indoor units combination
 - The Pipe length(including elbow) is 5m (16.4ft)
 - The Level difference is 0m
- (3) In the low temperature expansion option application, the cooling operating is possible under expand operational range only for HR system
- (4) In case of heating mode, operating is possible under warming up operation range. However continuous operating is impossible due to a protection control

8. Operation Range

Outdoor unit

Defrosting correction factor

The heating capacity tables do not take account of the reduction in capacity, when frost has accumulated or while the defrosting operation is in progress.

The capacity values, which take these factors into account, in other words, the integrated heating capacity values, can be calculated as follows :

Formula : $A = B \times C$

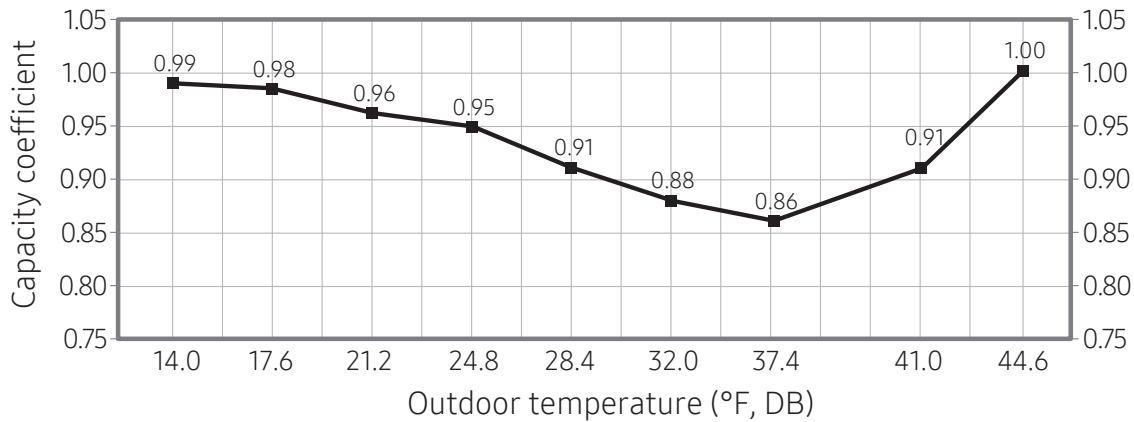
Integrated heating capacity = A

Value given in table of capacity characteristics = B

Integrating correction factor for frost accumulation (kW) = C

Outdoor temperature (°F, DB)	14	17.6	21.2	24.8	28.4	32	37.4	41	44.6
Capacity coefficient	0.99	0.98	0.96	0.95	0.91	0.88	0.86	0.91	1.00

Capacity coefficient of outdoor unit on defrost operation



On heating operation, frost can be formed on heat exchanger according to outdoor temperature.

(Frost on heat exchanger results in decreasing the performance.)

To remove frost on heat exchanger of outdoor unit, defrost operation is carried out periodically.

During defrost operation, capacity of outdoor unit may decrease.

The decrement is not considered to the individual capacity tables.

This figure shows an effect of intelligence defrost operation

It is actually the frost occurrence section from 0 °C(32 °F) or less.

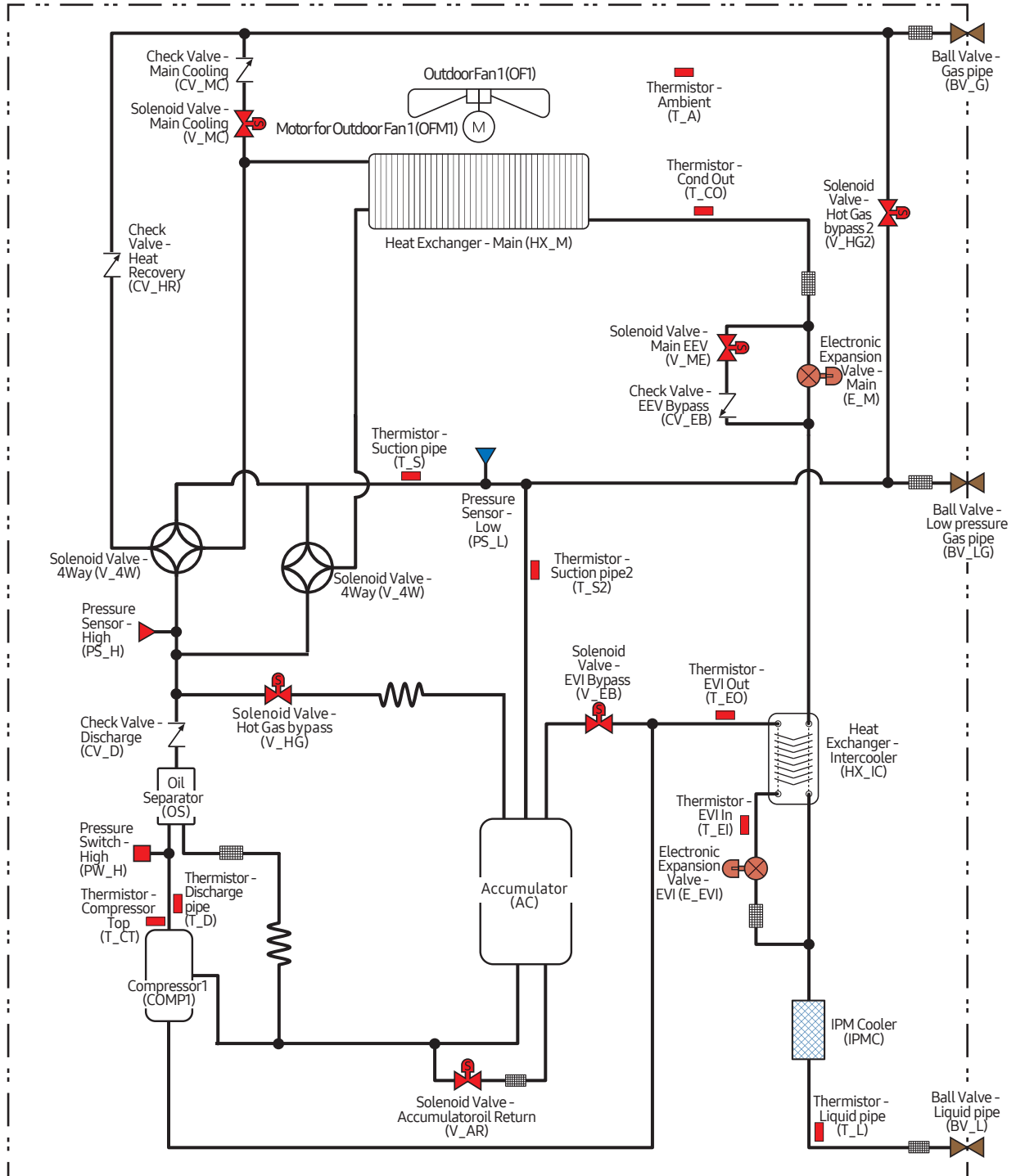
Since the outdoor temperature over 0 °C(32 °F), the heating performance is the same before and after applying intelligence defrost operation

In outdoor conditions below 0 °C(32 °F), frost conditions reflect the actual entering the defrost operation because heating performance is improved

9. Piping Diagram

Outdoor unit

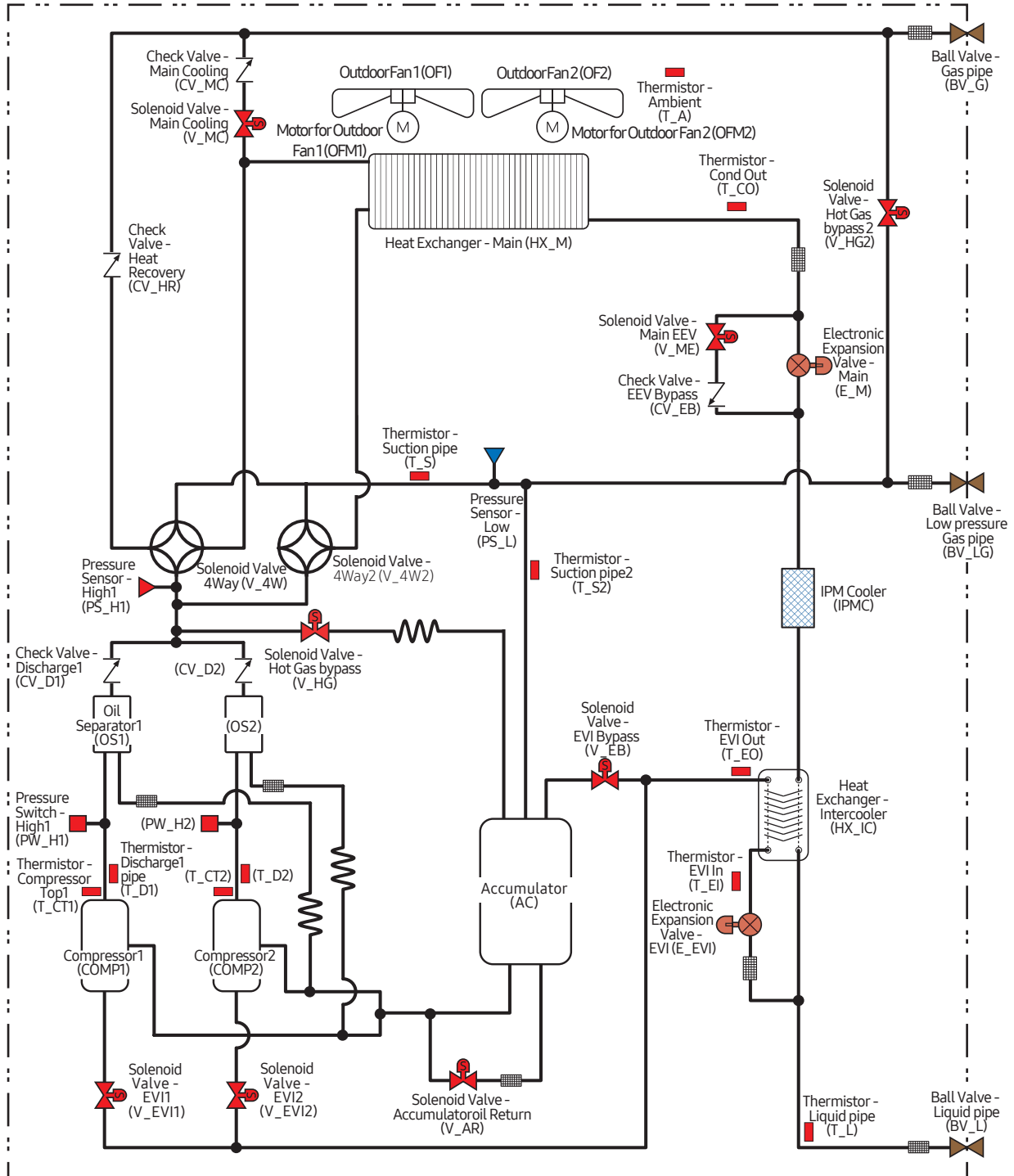
(1) AM072BXVGF/AA, AM072BXVGJR/AA



9. Piping Diagram

Outdoor unit

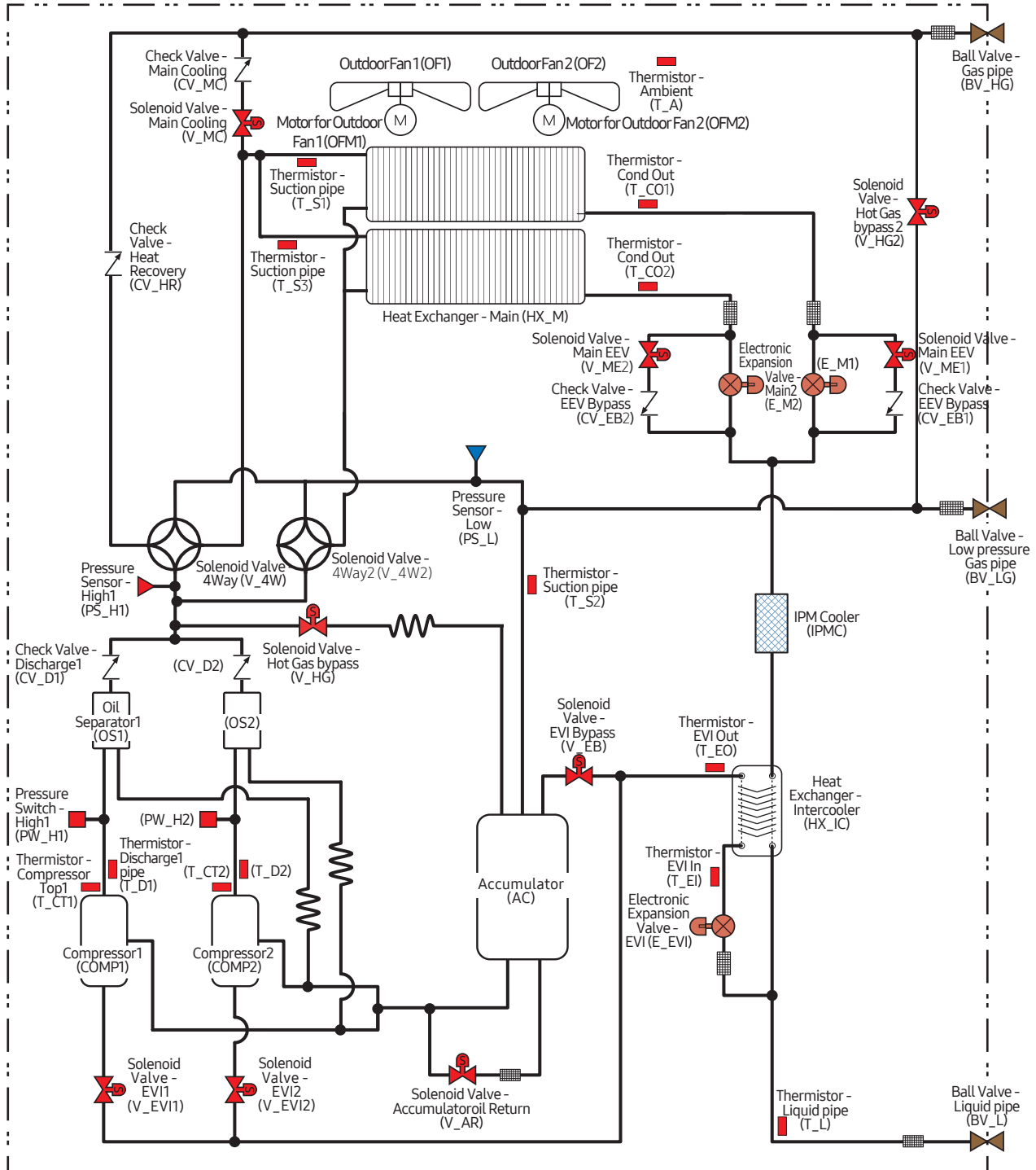
(2) AM096/120/144/168BXVGR/AA, AM096/120/144/168BXVGR/AA



9. Piping Diagram

Outdoor unit

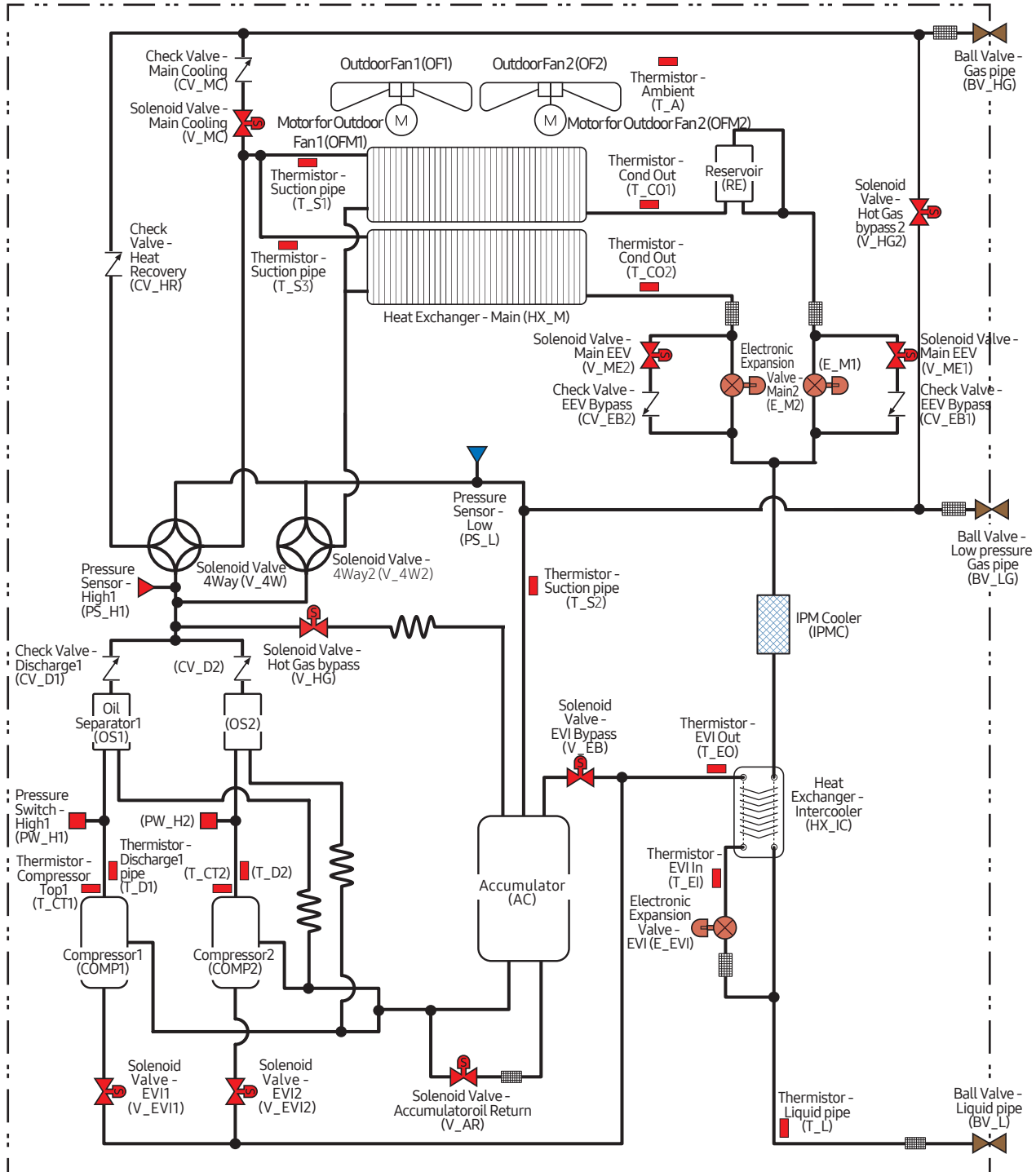
(3) AM192BXVGR/AA, AM192BXVJR/AA



9. Piping Diagram

Outdoor unit

(4) AM216/240BXVGFRR/AA, AM216/240BXVGJR/AA



10. Installation

Choosing the installation location

Outdoor unit location requirements

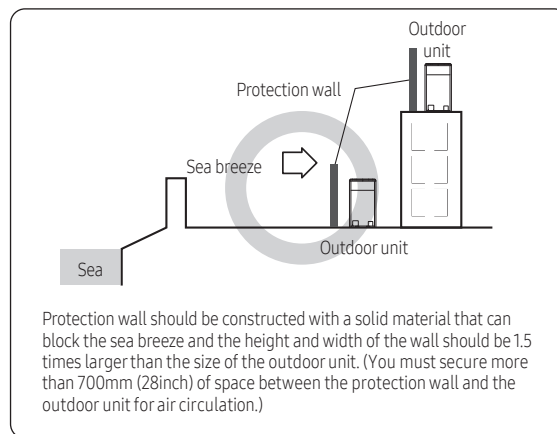
Decide the installation location, with the consideration of the following conditions, under user's approval.

- Place where hot discharge air or noise from the outdoor unit may not disturb the neighbor (Especially in residential areas, keep the operation hours in mind.)
- Place where structure can bear the weight and vibration of the outdoor unit.
- Place with flat surface where rainwater does not settle or leak.
- Place where it is not exposed to strong wind.
- Well ventilated place with sufficient service place for repairs and maintenance. (Discharge duct must be purchased separately in your local market.)
- Place where you can connect the refrigerant pipes between indoor and outdoor units within allowable distance.
- Place where it allows easy waterproofing and draining work for the condensation water generated from the outdoor unit during heating operation.
- Place where there is no risk of inflammable gas leakage.
- Place where there is no direct influence of snow or rain.
- Place where a large amount of water generated by external environment does not directly affect the top of the outdoor unit

Installation Guide at the seashore

Make sure to follow below guides when installing at the seashore.

- 1 Do not install the product in a place where it is directly exposed to sea water and sea breeze.
 - Make sure to install the product behind a structure (such as building) that can block sea breeze.
 - Even when it is inevitable to install the product in seashore, make sure that product is not directly exposed to sea breeze by installing a protection wall.



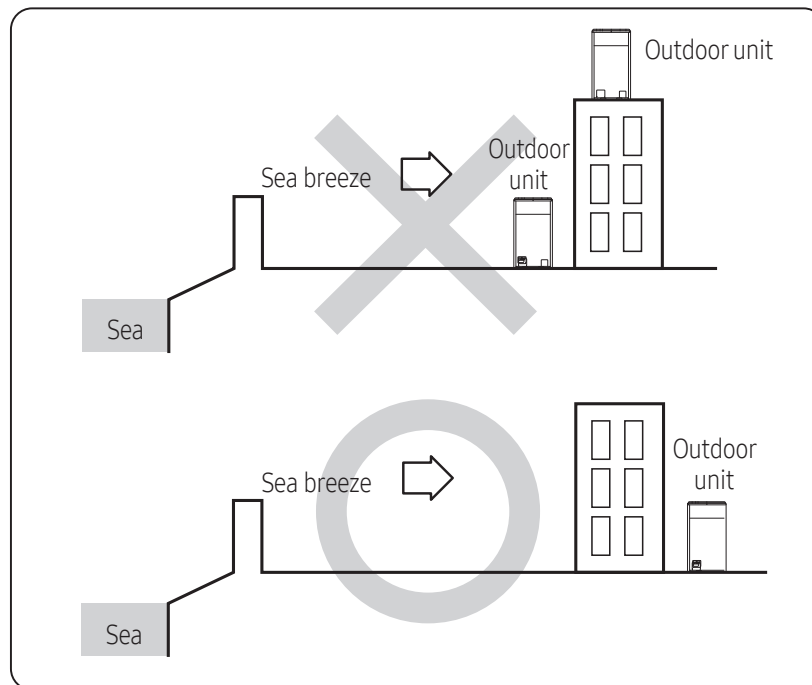
- 2 Consider that the salinity particles clinging to the external panels should be sufficiently washed out.
- 3 Because the residual water at the bottom of the outdoor unit significantly promotes corrosion, make sure that the slope does not disturb drainage.
 - Keep the floor level so that rain does not accumulate.
 - Be careful not to block the drain hole due to foreign substance
- 4 When product is installed in seashore, periodically clean it with water to remove attached salinity.
- 5 Make sure to install the product in a place that provides smooth water drainage. Especially, ensure that the base part has good drainage.
- 6 If the product is damaged during the installation or maintenance, make sure to repair it

10. Installation

Choosing the installation location

- 7 Check the condition of the product periodically.
 - Check the installation site every 3 months and perform anticorrosion treatment such as R-Pro supplied by SAMSUNG (Code : MOK-220SA) or commercial water repellent grease and wax, etc., based on the product condition.
 - When the product is to be shut down for a long period of time, such as off-peak hours, take appropriate measures like covering the product.
- 8 If the product installed within 500m (1640ft) of seashore, special anticorrosion treatment is required.
 - ※ Please contact your local SAMSUNG representative for further details.

If you cannot find a proper location to install the outdoor unit, consult with an expert or specialty store.



CAUTION

- System air conditioner may cause static noise when listening to AM stations. Therefore, select an installation location for indoor unit where electrical wiring can be done while keeping certain distance from a radio, computer and stereo equipment.
 - Especially, keep the unit at least 3m (9.84ft) away from the electrical equipment in an area with weak electromagnetic waves and put the main power cable and communication cables in a separately installed protection tube.
 - Make sure that there is no equipment that generates electromagnetic waves. If not electromagnetic waves may cause problem to the control systems which may lead to air conditioner malfunction. (Example: Remote control sensor of the indoor unit may not receive the signal very well, due to ballast stabilizer of the lighting equipment.)
- In regions with heavy snowfall, make sure to install the outdoor unit where there is no concerns of direct snowfall on the outdoor unit. Also, build higher base support so that accumulated snow does not block the air inlet or the heat exchanger.
- R-410A refrigerant is a safe, nontoxic and nonflammable refrigerant. However, if the place holds any concerns for exceeding dangerous level of refrigerant concentration in case of refrigerant leakage, extra ventilation system is required.
- When you install the outdoor unit in high places such as a roof, install fence or guardrail around it. When there is no fence or guardrail, service person could fall.

10. Installation

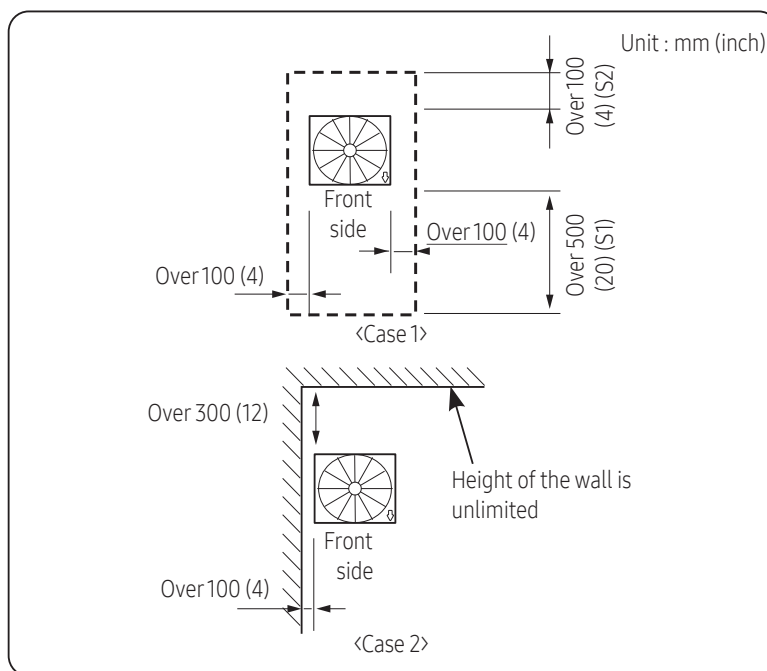
Choosing the installation location

- Do not install the product in places where corrosive gases such as sulfur oxides, ammonia, and sulfuric acid are produced. (e.g. Toilet outlet, ventilation opening, sewage works, dyeing complex, cattle shed, sulfuric hot spring, nuclear power plant, ship etc.) When installing the product in those places, contact an installation specialty store as the copper pipe and brazing part will need additional corrosion proof or anti-rust additive to prevent corrosion.
- Make sure not to keep any inflammable materials (such as wooden materials, oil etc.) around the outdoor unit. When there's fire, those inflammable material will easily catch the fire and may pass it on to the product.
- Depending on the condition of power supply, unstable power or voltage may cause malfunction of the parts or control system. (At the ship or places using power supply from electric generator...etc)
- Make sure to install MCU when using HR products.
- When you select the location to install the MCU, the location is far away from indoor rooms because the refrigerant running of MCU may create noise.

Outdoor unit space requirements

- Space requirement was decided based on following conditions; Cooling mode, outdoor temperature of 35°C (95 °F). Larger space is required if the outdoor temperature is higher than 35°C (95 °F) or if the place is heated easily by quantity of solar radiation.
- When you secure installation space, consider path for people and the direction of the wind.
- Secure installation space as shown in the below illustration, considering ventilation and the service space.
- If the installation space is narrow, installer or other worker may get injured during work and may also cause problem to the product.
- If you install multiple number of outdoor units in one space, make sure to secure enough ventilation space if there's any walls around the product that may disturb the air flow. If enough ventilation space is not secured, product may malfunction.
- You may install the outdoor units with 20mm (0.78inch) of space between the product, but product's performance may decrease depending on the installation environment.

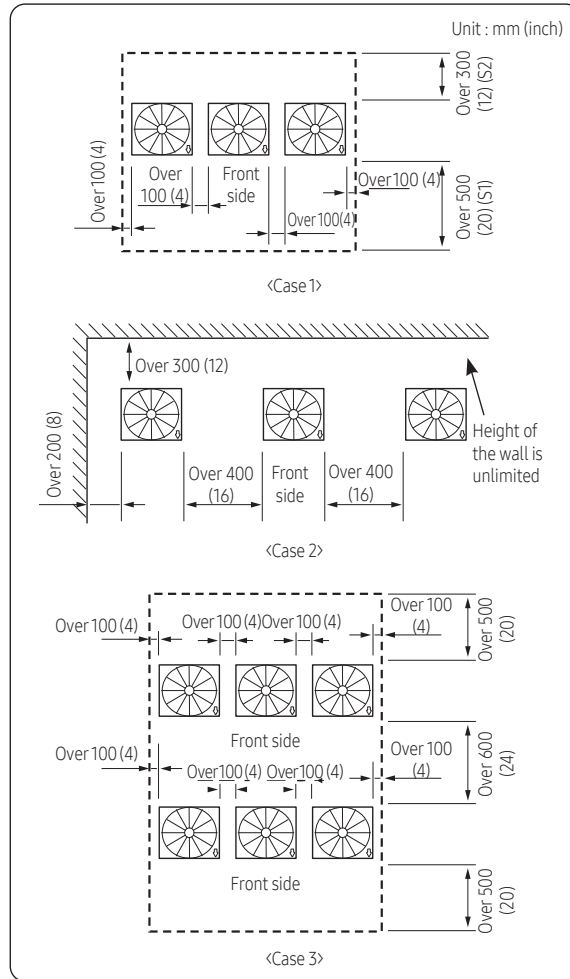
Single installation



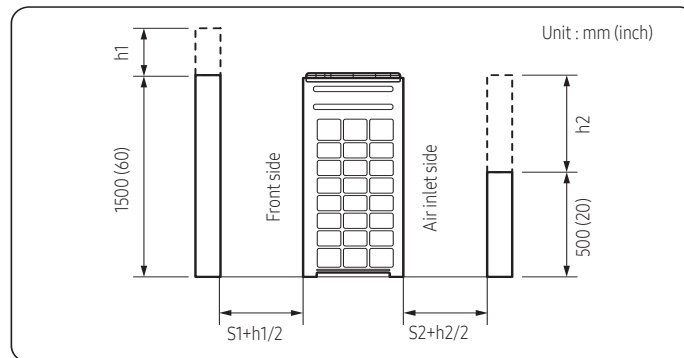
10. Installation

Choosing the installation location

Module installation



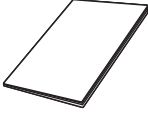

- For <Case 1> or <Case 3>
 - Height of the wall on the front side should not be higher than 1500mm (60inch).
 - Height of the wall on the air inlet side should not be higher than 500mm (20inch).
 - Height of the wall on the side is not limited.
 - If the height of the wall exceeds by certain value (h_1 , h_2), additional clearance $[(h_1)/2, (h_2)/2]$: Half of the exceeded height] should be added to the service space (S_1 , S_2).



10. Installation

Preparing materials and tools

- You must keep the installation manual until the installation is finished.
- Hand over the installation manual to the customer after finishing the installation.

Installation manual (1)	Packing socket (1)
	

※ Certain models are supplied with a packing socket. The socket type may differ, depending on the model.

Optional accessories

- Following optional accessories are needed for connecting pipes between the indoor and outdoor units.

Classification	Model Name	Specification	
		MBH	kW
Y-Joint	MXJ-YA1509M	51 and below	15.0 and below
	MXJ-YA2512M	52~136	15.1 ~40.0
	MXJ-YA2812M	137~154	40.1 ~45.0
	MXJ-YA2815M	155~240	45.1 ~70.3
	MXJ-YA3419M	241~336	70.4 ~98.4
	MXJ-YA4119M	337~461	98.5 ~135.2
	MXJ-YA4422M	Over 461	Over 135.2

Classification	Model Name	Specification	
		MBH	kW
Y-Joint (Only H/R)	MXJ-YA1500M	76 and below	22.4 and below
	MXJ-YA2500M	77~240	22.5 ~70.3
	MXJ-YA3100M	241~461	70.4 ~135.2
	MXJ-YA3800M	Over 461	Over 135.2
Distribution header	MXJ-HA2512M	154 and below (for 4 rooms)	45.0 and below (for 4 rooms)
	MXJ-HA3115M	240 and below (for 8 rooms)	70.3 and below (for 8 rooms)
	MXJ-HA3819M	241 ~ 461 (for 8 rooms)	70.4 ~ 135.2 (for 8 rooms)
Y-Joint - Outdoor unit	MXJ-TA3819M	461 and below	135.2 and below
	MXJ-TA4422M	Over 461	Over 135.2
Y-Joint (Only H/R) - Outdoor unit	MXJ-TA3100M	461 and below	135.2 and below
	MXJ-TA3800M	Over 461	Over 135.2

- ※ If you use an indoor unit with no internal EEV(Electric Expansion Valve), you will need an EEV kit.
- ※ Only use the genuine accessories listed in above table and do not use imitated accessories.

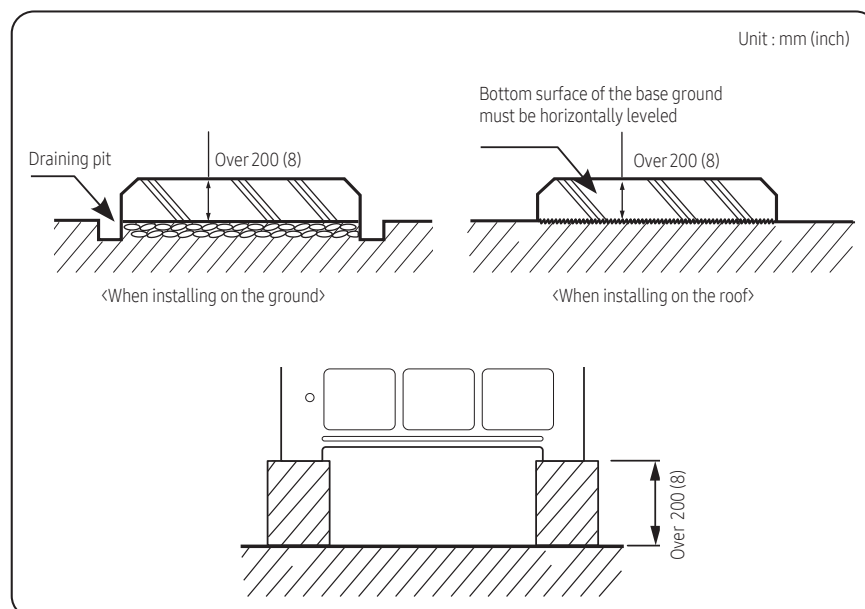
10. Installation

Outdoor unit installation

⚠ WARNING

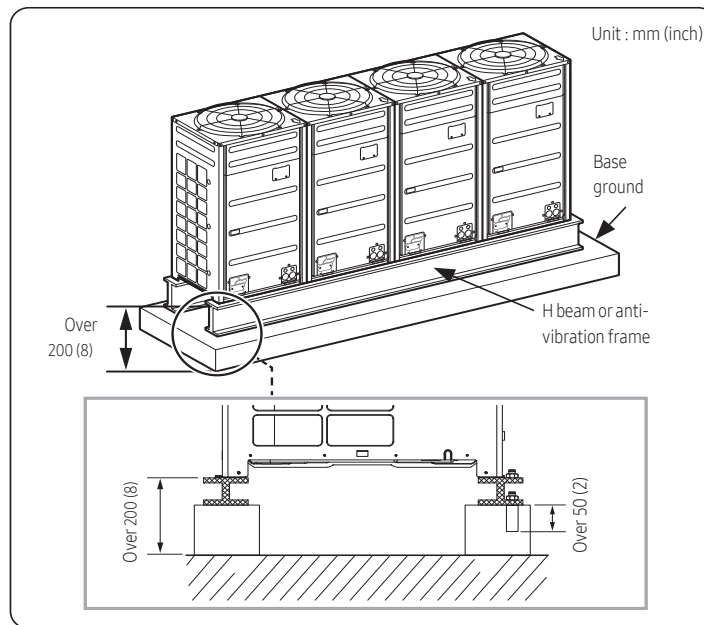
- Make sure to remove the wooden pallet before installing the outdoor unit. If you do not remove the wooden pallet, there is risk of fire during welding the pipes. If the outdoor unit is installed with wooden pallet on, and it was used for long period time, wooden palette may break and cause electrical hazard or high pressure may damage the pipes.
 - ※ Fix an outdoor unit firmly on the base ground with anchor bolts.
 - ※ Manufacturer is not responsible for the damage occurred by not following the installation standards.
- 1 Make sure that the height of the base ground is 200mm (8inch) or higher to protect the outdoor unit from rain water or othe external conditions. Also, install a draining pit around the base ground and connect the drain pipe to the drainage.
 - 2 Considering the vibration and weight of the outdoor unit, strength of the base ground must be strong to prevent noise and the top surface of it should be flat.
 - 3 Base ground should be 1.5 times larger than the bottom of the outdoor unit.
 - 4 Outdoor unit must be fixed firmly so that it can withstand the wind speed of 30m/s. If you cannot fix the outdoor unit on the base ground, fix it by side or use extra structure.
 - 5 In heating operation, defrost water may form so you must really care about the drainage and waterproofing the floor. To prevent defrost water from stagnating or freezing, construct a drainage with over 1/50 slope. (Ice may form on the floor in winter season.)
 - 6 It is necessary to add wire mesh or steel bar during concrete construction for the base ground to prevent damages or cracks.
 - 7 When installing multiple outdoor units at the same place, construct an H beam or an anti-vibration frame on the base ground to install the outdoor unit.
 - 8 After installing an H beam or an anti-vibration frame, apply corrosion protection and other necessary coating.
 - 9 When concrete construction for outdoor unit installation is completed, install an anti-vibration pad (t=20mm/0.78inch or more) or an anti-vibration frame to prevent vibration of the outdoor unit from transferring to the base ground.
 - 10 Place the outdoor unit on an H beam or an anti-vibration frame and fix it with the bolt, nut and washer. (The bearing force has to be over 3.5kN)

Base ground construction

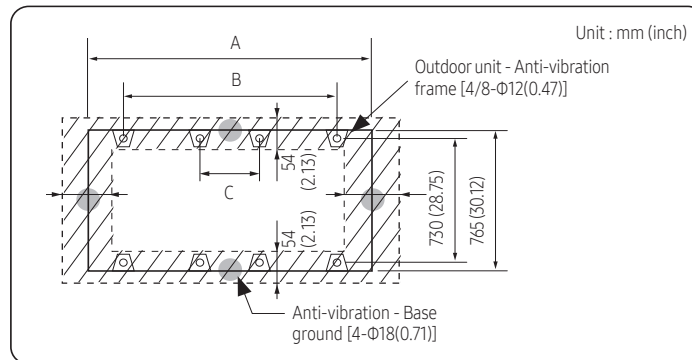


10. Installation

Outdoor unit installation



Outdoor unit base mount and anchor bolt position



Unit : mm (inch)

Classification	DVMS2 Small type	DVM S2 Large type	DVM S2 X-Large type
A	930 (36.6)	1295 (51)	1860 (73.2)
B	790 (31.1)	1155 (45.5)	1720 (67.7)
C	-	-	150 (5.9)

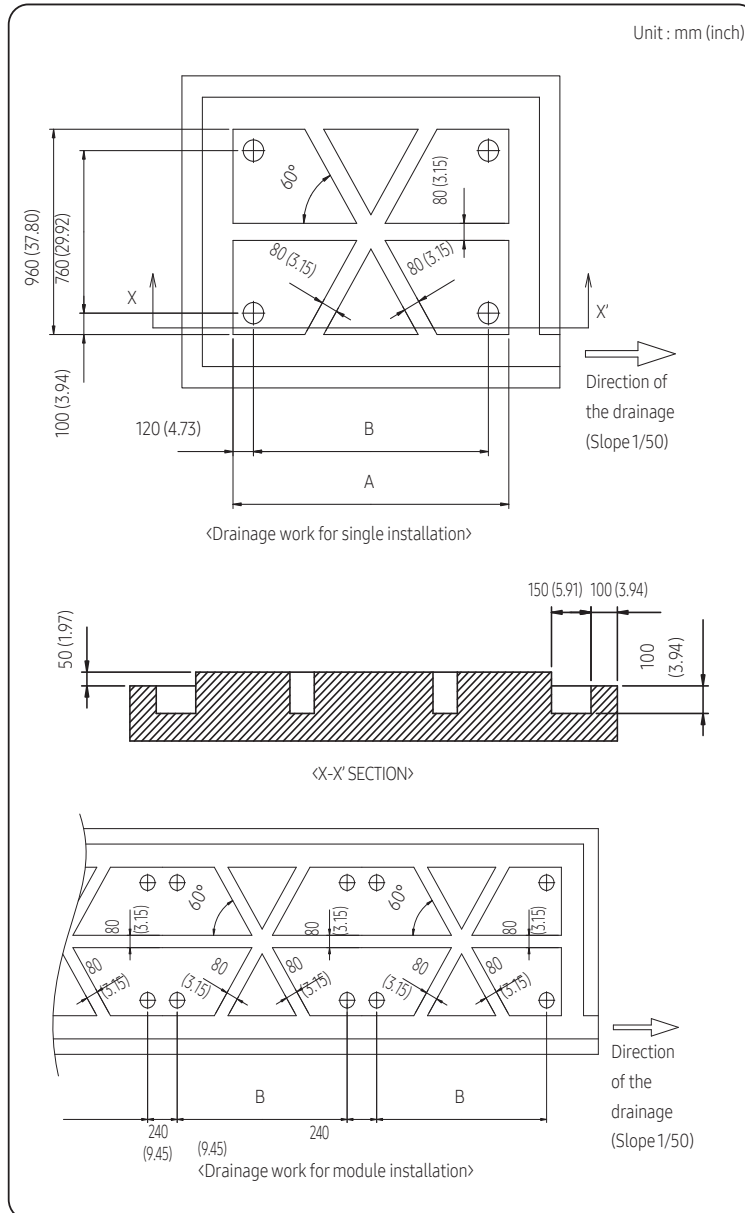
※ Refer to the blueprints in technical data book to make a holes for connecting the anti-vibration pad.

10. Installation

Outdoor unit installation

Examples of draining work

- Construct the drainage ditch with reinforced concretes and make sure that water-proofing work is done.
- For smooth draining of defrost water, make sure to apply 1/50 slope.
- Construct a drainage around the outdoor unit to prevent the defrost water (from the outdoor unit) from stagnating, overflowing or freezing near the installation space.
- When the outdoor unit is installed on the roof, check the strength and waterproof status of the roof.



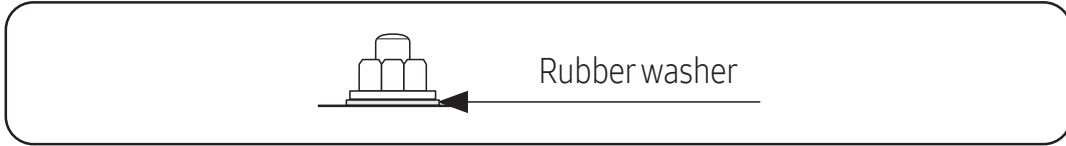
Unit : mm (inch)

Classification	DVM S2 Small type	DVM S2 Large type	DVM S2 X-Large type
A	1030 (40.6)	1395 (54.9)	1960 (77.2)
B	790 (31.1)	1155 (45.5)	1720 (67.7)

10. Installation

⚠ CAUTION

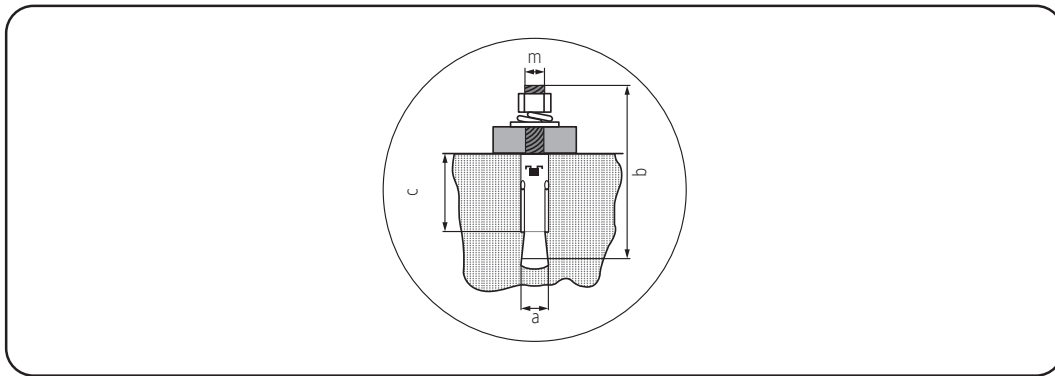
- Cautions regarding on connecting the anchor bolt
 - Tighten the rubber washer to prevent the bolt connection part of the outdoor unit from corroding.



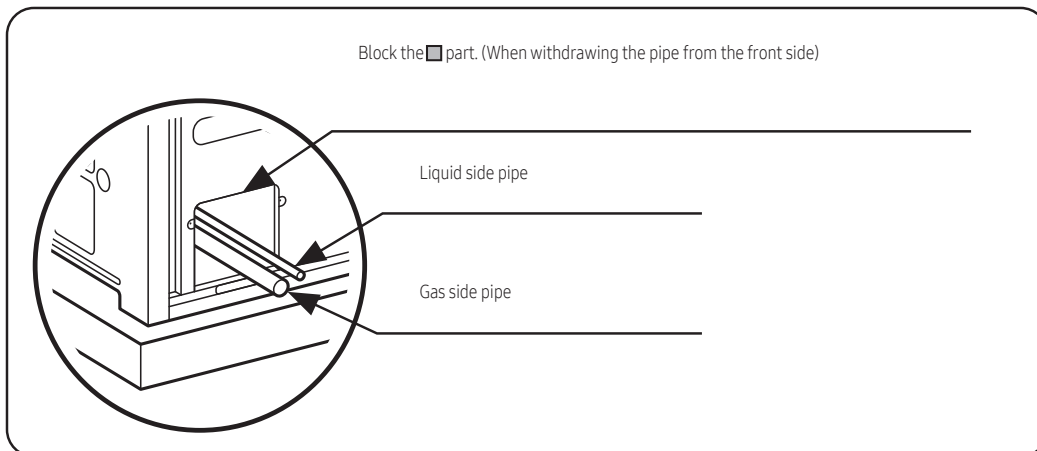
– Anchor specification

Size	Diameter of drill bit (a)	Anchor length (b)	Sleeve length (c)	Insert depth	Fastening torque
Ø 10	14mm (1/2")	75mm (3")	40mm (1-1/2")	50mm (2")	30 N·m

- ※ Use the anchor bolts and nuts that is zinc plated or made of STS material. Regular anchor bolts or nuts may get damaged by corrosion.

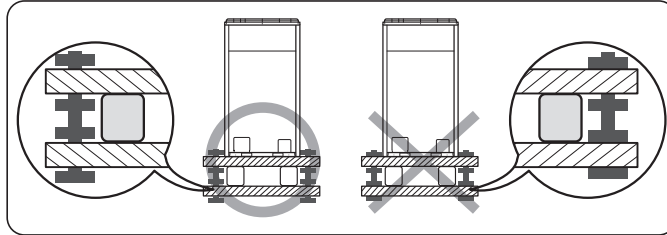


- Cautions regarding on connecting the pipe
 - If you install the outdoor unit on the rooftop, check the strength and make sure to waterproof the rooftop.
 - Construct draining pit around the base construction and pay attention to the drainage around the outdoor unit. (Condensation or defrost water may form during outdoor unit operation.)
 - If there's any possibility of small animals from entering the pipe outlet, block the outlet as shown in the illustration.



10. Installation

- Cautions regarding on anti-vibration frame installation
 - During installation, make sure there is no gap between the base ground and the supporting structures such as antivibration frame or H beam.
 - Base ground must be constructed strongly to support the bottom part of the anti-vibration mount.



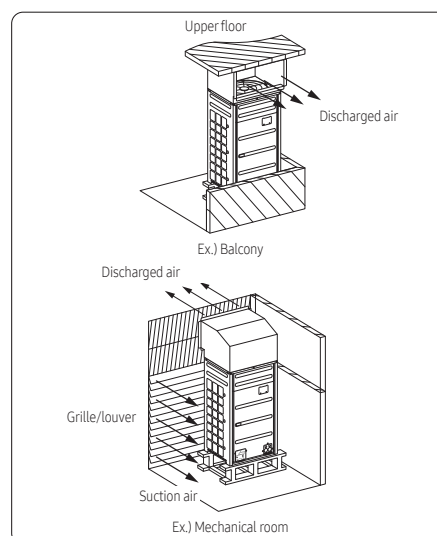
- After installing the anti-vibration frame, untighten the fixing part on the top and bottom part of the frame.
- Caution for installing discharge duct
 - Static pressure of the discharge duct should be within the standard specification when installing the duct.
 - If you remove the fan guard to install the discharge duct, make sure to install a safety net on the duct outlet. Foreign substance may enter into the product and there could be a risk of personal injury.
 - Wear protection equipment at all times when making galvanized sheet metal duct, since the worker may get injured by the sharp parts.
 - When installing the outdoor unit under the tree or near forest, leaves may get into the product and cause problems on the product. Therefore, install a discharge duct to prevent foreign substance infiltration.



Installing the outdoor unit in various environments

Installing the outdoor unit around the obstacles

- It is necessary to install a discharge guide duct (field supply) to direct exhaust from the fan horizontally, when it is difficult to provide a minimum space of 2m (6.56ft) between the air outlet and a nearby obstacle.

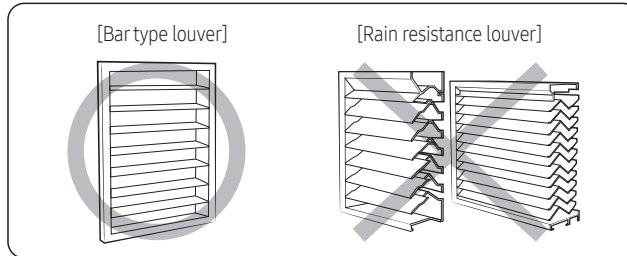


10. Installation

Outdoor unit installation

WARNING

- Should adopt bar type louver. Don't use a type of rain resistance louver.



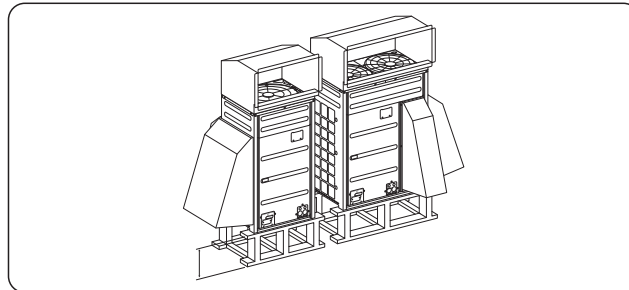
- Louver specifications.
 - Angle criteria : less than 20°
 - Opening ratio criteria : greater than 80%

Installing the outdoor unit in cold region

- In cold regions with lots of snowfall, install a snow prevention duct, as a sufficient countermeasure, to prevent snow from accumulating on the outdoor unit. When the snow prevention duct is not installed, frost may accumulate on the heat exchanger and heating operation may not work normally.
- Air outlet of the duct should not be directed to the enclosed space.

CAUTION

- Cautions regarding on installing the frame and selecting the base ground
 - Height (h) of the frame and the base ground should be higher than the “heaviest expected snowfall”.
 - Area of the frame and the base ground should not be larger than the are of the outdoor unit. Snow may accumulate if the area of the frame or the base ground is larger.



Installing the outdoor unit in windy region

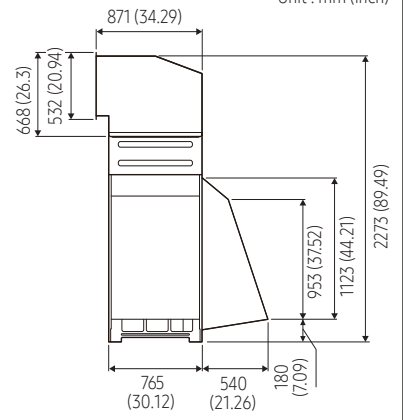
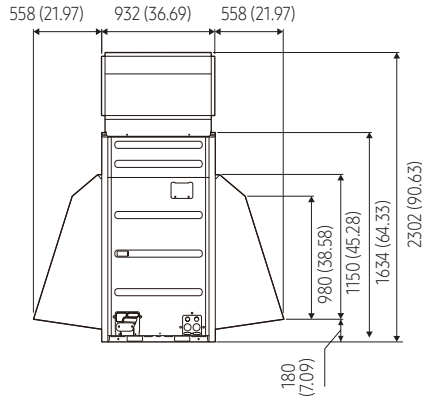
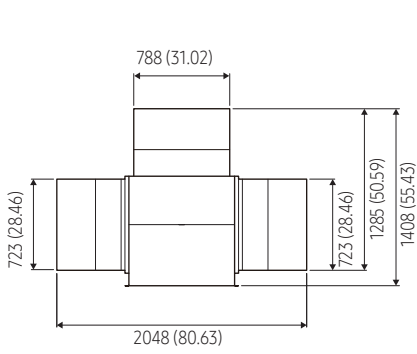
- In windy regions such as near sea shores, protection wall or wind protection duct must be installed for normal operation of the outdoor unit. (Refer to the illustration of the snow prevention duct, for installing the wind protection duct.)
- Install the wind prevention duct with the consideration of major wind direction. If the direction of the discharge part is same as major direction of the wind, it could cause product's performance decrease.

CAUTION

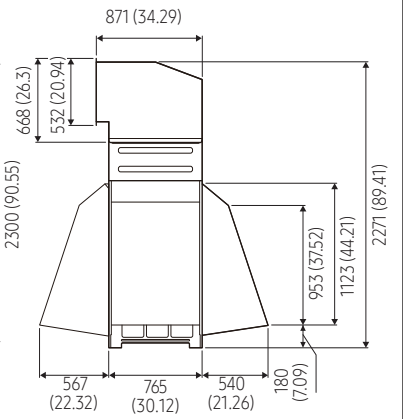
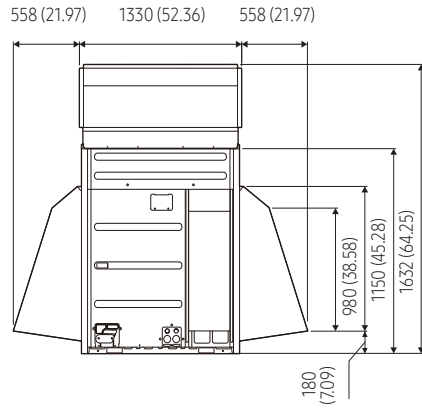
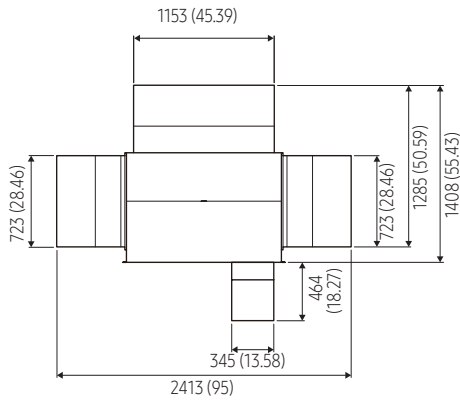
- Cautions regarding on installing the frame and selecting the base ground
 - The base ground must be solid and the outdoor unit must be fixed with anchor bolts.
 - Make sure to install outdoor unit in a place strong enough to withstand its weight. If the place cannot withstand the weight of the outdoor unit, outdoor unit may fall and cause personal injury.
 - When installing on a rooftop subject to strong wind, countermeasures must be taken to prevent the unit from falling down.
 - Use a frame that is resistant to corrosion.

10. Installation

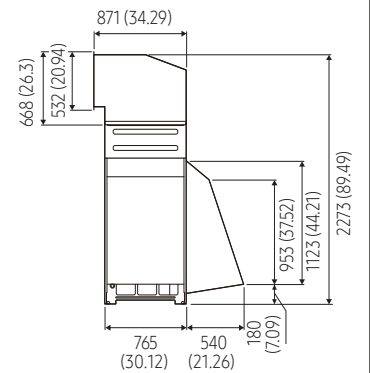
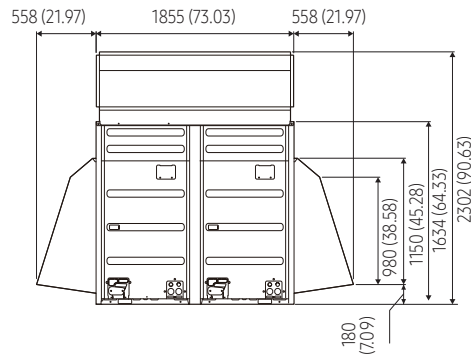
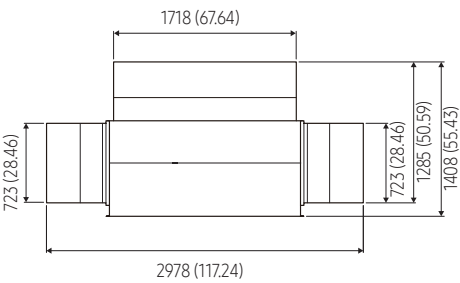
Unit : mm (inch)



DVM S2 Small type



DVM S2 Large type



DVM S2 X-Large Type

10. Installation

Refrigerant pipe installation

WARNING

- When installing, make sure there is no leakage. When collecting the refrigerant, stop the compressor first before removing the connection pipe. If the refrigerant pipe is not properly connected and the compressor works with the service valve open, the pipe inhales the air and it makes the pressure inside of the refrigerant cycle abnormally high which may lead to explosion and injury.

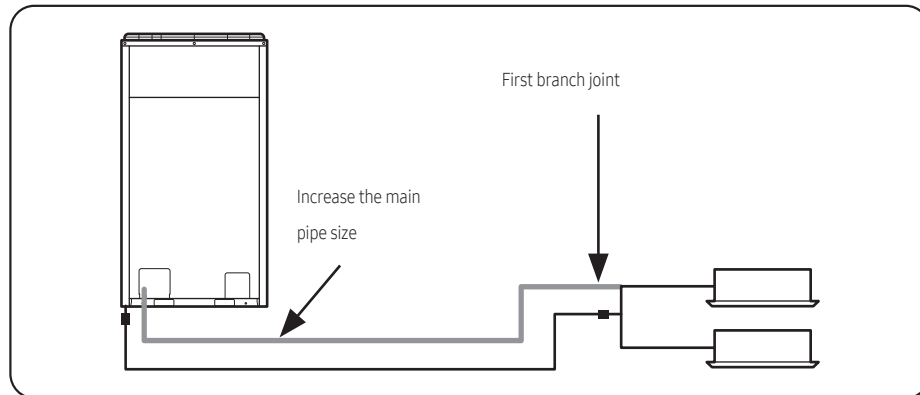
Refrigerant pipe work

- The length of refrigerant pipe should be as short as possible and the height difference between an indoor and outdoor unit should be minimized.
- Piping work must be done within allowable piping length, height difference, and the allowable length after branching.
- The pressure of the R-410A is high. Use only certified refrigerant pipe and follow the installation method.
- After installing the pipes, calculate the total length of the pipe to check if additional refrigerant is needed. When you need to charge the additional refrigerant, make sure to use R-410A refrigerant.
- Use clean refrigerant pipe and there shouldn't be any harmful ion, oxide, dust, iron content or moisture inside pipe.
- Use tools and accessories that fit on R-410A only.

Tool	Installation process/ purpose	Compatibility with conventional tool
Pipe cutter	Refrigerant pipe installation	Pipe cutting
Flaring tool		Pipe flaring
Refrigerant machine oil		Apply refrigerant oil on flared part
Torque wrench		Connect flare nut with pipe
Pipe bender		Pipe bending
Nitrogen gas	Air tightness test	Prevent oxidation within the pipe
Welder		Pipe welding
Manifold gage	Air tightness test - additional refrigerant charging	Vacuuming, charging refrigerant and checking operation
Refrigerant charging hose		Compatible
Vacuum pump	Pipe drying	Need exclusive one since there is risk of refrigerant leakage or inflow of impurities
Scale for refrigerant charging	Refrigerant charging	Compatible (Use products which contain the check valve to prevent the oil from flowing backward into the outdoor unit.) Use the one that can be vacuumed up to -100.7kpa(5Torr).
Gas leak detector	Gas leak test	Compatible
Flare nut	Must use the flare nut equipped with the product.	

10. Installation

Selecting refrigerant pipe



- Install the refrigerant pipe according to main pipe size of each outdoor unit capacity.
 - When the pipe length (including elbow) between an outdoor unit and the farthest indoor unit exceeds 90m (295ft), you must increase the size of the pipe (main pipe) by one grade which connects between the outdoor unit to the first branch joint.
 - For H/R model, When the pipe length (including elbow) between an outdoor unit and the farthest indoor unit exceeds 90m (295ft), you must increase the size of the liquid pipe by one grade among the pipes(main pipe) which connects between the outdoor unit to the first branch joint.
-

10. Installation

Refrigerant pipe installation

When all the following conditions are met, install the main liquid pipe that is one step smaller to reduce piping load and the amount of refrigerant.

Note that the refrigerant for the main liquid pipe must be added by the specified amount upon reduction.

Condition 1: The vertical piping length is less than 131 ft (40m)

Condition 2: For Imperial units, allowable length A (ft) \geq max. piping length (ft) / { 1 - (vertical piping length (ft) * 0.0046)}

※ Max. piping length : The equivalent length (ft) of piping from the outdoor unit to the farthest indoor unit
For SI units, allowable length A (m) \geq max. piping length (m) / { 1 - (vertical piping length (m) * 0.015) }

※ Max. piping length : The equivalent length (m) of piping from the outdoor unit to the farthest indoor unit

※ If the conditions above are satisfied and one-size smaller piping has been installed, set the "liquid pipe (main pipe) size reduction" option.

- Length allowed to reduce the diameter of liquid pipe, A (equivalent length)

Outdoor unit capacity (Ton)	Maximum pipe length within 90m (295.3ft)				Maximum pipe length over 90m (295.3ft)			
	Pipe diameter		Allowable length		Pipe diameter		Allowable length	
	mm	inch	m	ft	mm	inch	m	ft
6	This capacity is not supported.							
8	This capacity is not supported.							
10	9.52	3/8	50	164	12.7	1/2	200	656
12	9.52	3/8	30	98	12.7	1/2	160	525
14	12.7	1/2	90	295	15.88	5/8	200	656
16	12.7	1/2	90	295	15.88	5/8	200	656
18	12.7	1/2	80	262	15.88	5/8	200	656
20	12.7	1/2	60	197	15.88	5/8	190	623
22	15.88	5/8	90	295	19.05	3/4	200	656
24	15.88	5/8	90	295	19.05	3/4	200	656
26	15.88	5/8	90	295	19.05	3/4	200	656
28	15.88	5/8	90	295	19.05	3/4	200	656
30	15.88	5/8	90	295	19.05	3/4	200	656
32	15.88	5/8	80	262	19.05	3/4	200	656
34	15.88	5/8	70	230	19.05	3/4	200	656
36	15.88	5/8	60	197	19.05	3/4	190	623
38	15.88	5/8	60	197	19.05	3/4	170	558
40	15.88	5/8	50	164	19.05	3/4	150	492

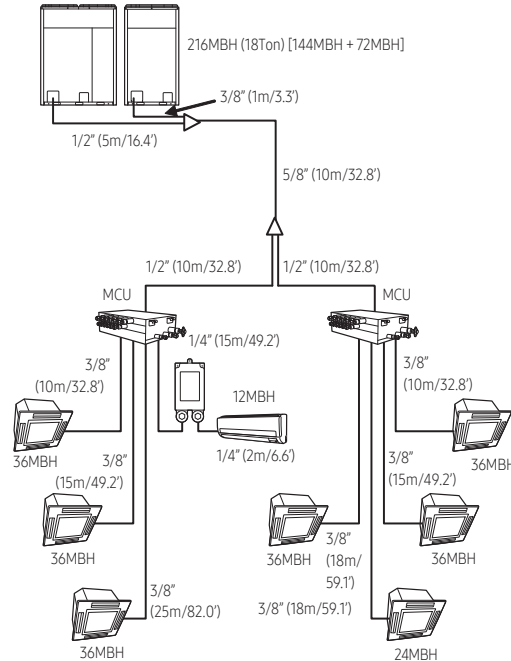
E.g.1 : For a site with 18 tons (BG units), max. piping length of 460ft (395 ft-long horizontal piping and 65ft-long vertical piping) condition, allowable length A \geq max. piping length / { 1 - (vertical piping length * 0.0046) }
 $656ft \geq 460ft / \{ 1 - (65 * 0.0046) \} = 460ft / 0.701 = 656ft$

E.g.2 : For a site with 18 tons (SI units), max. piping length of 140m (120m-long horizontal piping and 20m-long vertical piping) condition, allowable length A \geq max. piping length / { 1 - (vertical piping length * 0.015) }
 $200m \geq 140m / \{ 1 - (20 * 0.015) \} = 140m / 0.7 = 200m$

Accordingly, the max. piping length of 140m (120m-long horizontal piping and 20m-long vertical piping) is allowable.

10. Installation

Additional refrigerant



Refrigerant pipe installation

- Basic amount of refrigerant within the outdoor unit [lb(kg)]
 - Amount of additional refrigerant has to be calculated based on the sum of all liquid pipe length.

Classification	AM072BXVG**	AM096BXVG**	AM120BXVG**	AM144BXVG**
Basic amount [lb(kg)]	13.7 (6.2)	17.6 (8)	17.6 (8)	23.1 (10.5)
Classification	AM168BXVG**	AM192BXVG**	AM216BXVG**	AM240BXVG**
Basic amount [lb(kg)]	23.1 (10.5)	27.6 (12.5)	34.2 (15.5)	34.2 (15.5)

- Amount of additional refrigerant depending on the pipe size (a)
 - Amount of additional refrigerant has to be calculated based on the sum of all liquid pipe length.

Size of liquid pipe [mm (inch)]	X2.5 X7.16-	X4.9 X9.83-	X2.3 X2.3-	X6.9 X26.79-	X4.5 X29.76-	X8.9 X33.83-	X2 X3.6-	X22.9 X39.89-
Additional amount [lb/ft (kg/m)]	0.013 (0.02)	0.04 (0.06)	0.084 (0.125)	0.121 (0.18)	0.181 (0.27)	0.235 (0.35)	0.356 (0.53)	0.437 (0.65)
Amount of refrigerant added when the diameter of liquid pipe is reduced [kg/m (lb/ft)]	-	0.054 (0.08)	0.087 (0.13)	0.131 (0.195)	0.188 (0.28)	0.282 (0.42)	0.356 (0.53)	-

- For the indoor unit already connected to EEV kit, the additional refrigerant charging is 0.0067lb/ft (0.01kg/m) regardless of the pipe size.

10. Installation

- Amount of additional refrigerant for each indoor unit (㉞)

Unit : lb(kg)

Capacity Index (MBH)	5	6	7	9	12	15	18	20	24	27	28	41	43	47	42	48	54	60	72	76	96
1way cassette (AM****N1DCH/**)			0.55 (0.25)	0.55 (0.25)	0.55 (0.25)																
1way cassette (AM****N1PCH/**)	0.33 (0.15)		0.33 (0.15)	0.55 (0.25)	0.55 (0.25)	0.71 (0.32)	0.71 (0.32)		0.71 (0.32)												
4way cassette S (600x600) (AM****NNDCH/**)	0.64 (0.29)		0.64 (0.29)	0.64 (0.29)	0.64 (0.29)		0.82 (0.37)	0.82 (0.37)													
4way cassette S (AM****RN4DCH/**)		0.99 (0.45)		0.99 (0.45)	0.99 (0.45)		1.26 (0.57)		1.26 (0.57)			2.20 (1.00)		2.20 (1.00)		2.20 (1.00)					
4way cassette S (AM****BN4PCH/**)		1.61 (0.73)		1.61 (0.73)	1.61 (0.73)		1.61 (0.73)		1.61 (0.73)			1.94 (0.88)		1.94 (0.88)		1.94 (0.88)					
471 cassette (AM****KN4DCH/**)				0.99 (0.45)	0.99 (0.45)		0.99 (0.45)		0.99 (0.45)			1.52 (0.69)		1.52 (0.69)		1.52 (0.69)					
LSP duct (AM****FNLDCH/**)			0.77 (0.35)	0.77 (0.35)	0.77 (0.35)		0.99 (0.45)		0.99 (0.45)			0.93 (0.42)		0.93 (0.42)		1.37 (0.62)					
MSP duct (AM****ANMDCH/**)		0.99 (0.45)	0.99 (0.45)	0.99 (0.45)	0.99 (0.45)	0.99 (0.45)	1.50 (0.68)														
HSP duct (AM****ANHDCH/**)									1.50 (0.68)	1.50 (0.68)				1.85 (0.84)		1.85 (0.84)					
HSP duct (AM****FNHDCH/**) (AM****JNHDCH/**)																	2.01 (0.91)			2.60 (1.18)	2.60 (1.18)
OAP duct (AM****NE*CH/**)																			2.60 (1.18)		2.60 (1.18)
Floor Standing (AM****NFDCH/**) (AM****NGDCH/**)		0.26 (0.12)		0.49 (0.22)	0.49 (0.22)		0.71 (0.32)		0.71 (0.32)												
Ceiling (AM****NCDCH/**)							0.86 (0.39)		0.86 (0.39)					1.23 (0.56)		2.09 (0.95)					
MPAHU(V-AHU) (AM****NZDCH/**)					0.73 (0.33)		1.10 (0.50)		1.10 (0.50)			1.83 (0.83)		1.94 (0.88)		2.60 (1.18)	2.80 (1.27)	3.73 (1.69)	3.73 (1.69)		
Wall mounted (with EEV) (AM****NVDCH/**) (AM****NQDCH/**)	0.51 (0.23)		0.51 (0.23)	0.71 (0.32)	0.71 (0.32)	1.06 (0.48)	1.06 (0.48)		1.06 (0.48)		1.41 (0.64)		1.50 (0.68)								
MCU (MCU-S*NE**N)	1.10 (0.50)																				

- ※ If there is no additional refrigerant value for the indoor unit in the above table, refer to the indoor unit installation manual.
 - If AHU kit is included among the indoor units, you must add 0.018kg(0.04lb) of refrigerant for every 1MBH of AHU capacity increase.
Note1) In case the capacity conjunction of the Hydro Unit HT exceeds 50 % among the total indoor unit, please don't put the additional refrigerant.
 - Method to calculate total amount of additional refrigerant
 - Amount of additional refrigerant depending on th pipe length (㉞)
 - Amount of additional refrigerant for each indoor unit (㉞) = Σ (Amount of additional refrigerant for each connected indoor unit)
 - ※ Refer to the table
 - Total amount of additional refrigerant = ㉞ + ㉞
- ※ Sum of total amount of additional refrigerant and the basic amount of refrigerant should not exceed 100kg (220lb). If the refrigerant exceeds 100kg (220lb), separate the module so that weight of the refrigerant doesn't exceed 100kg (220lb).
Ex> If the outdoor unit's basic refrigerant amount is 8.7kg (19.1lb), the total amount of additional refrigerant(㉞+㉞) should not exceed 91.3kg (220.9lb)

10. Installation

- Example of refrigerant calculation for HR models

Classification	Size of liquid pipe [mm (inch)]	Length [m (ft)]	Unit amount of refrigerant [kg/m (lb/ft)]	Amount of additional refrigerant [kg (lb)]	Total amount of additional refrigerant [kg (lb)]
		①	②	①×②	√①×②
Liquid pipe (㉑)	Ø6.35 (Ø1/4)	15 (49.2)	0.02 (0.013)	0.3 (0.64)	㉑ 11.965 (26.24)
	Ø9.52 (Ø3/8)	112 (367.5)	0.06 (0.040)	6.72 (14.70)	
	Ø12.70 (Ø1/2)	25 (82.0)	0.125 (0.084)	3.125 (6.89)	
	Ø15.88 (Ø 5/8)	10 (32.8)	0.18 (0.121)	1.8 (3.97)	
	Ø 6.35 (Ø 1/4) (EEV Kit ≤ indoor unit)	2 (6.6)	0.01 (0.0067)	0.02 (0.04)	

Classification	Model name of indoor unit	Number of indoor units	Unit amount of refrigerant [kg/EA (lb/EA)]	Amount of additional refrigerant [kg (lb)]	Total amount of additional refrigerant [kg (lb)]
		①	②	①×②	√①×②
Indoor unit (㉒)	4way cassette (AM024RN4DCH)	4	0.73 (1.61)	2.92 (6.44)	㉒ 5.88 (12.97)
	4way cassette (AM036RN4DCH)	3	0.88 (1.94)	2.64 (5.82)	
	Wall mounted (AM012TNVDCH)	1	0.32 (0.71)	0.32 (0.71)	
	MCU	2	0.50 (1.10)	1 (2.20)	

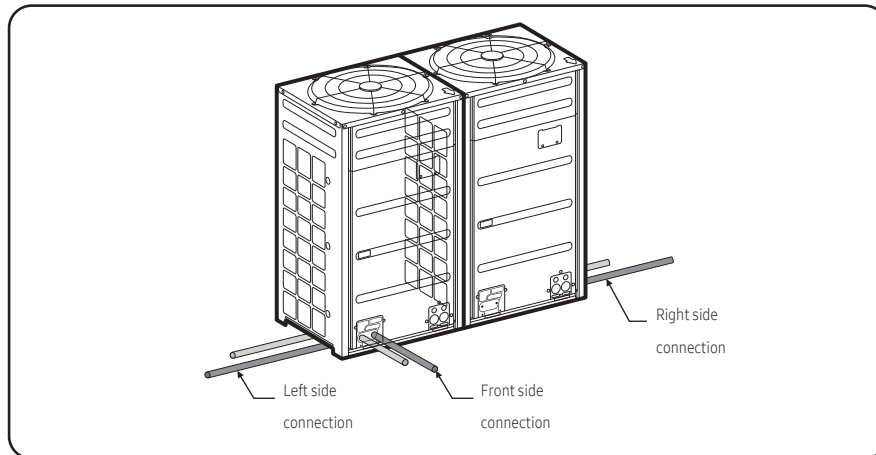
– Total amount of refrigerant (㉑ + ㉒) = 11.965 + 5.88 = 17.845(kg)
 = 26.24 + 12.97 = 39.21 (lb)

10. Installation

Refrigerant pipe installation

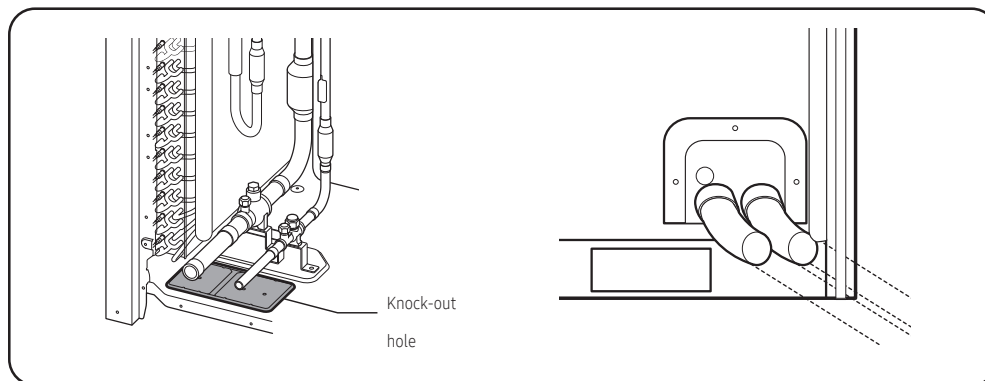
Pipe installation for an outdoor unit

- 1 Direction of the pipe Refrigerant pipe can be withdrawn from the front, left and right side. Take necessary method to install the pipes according to the condition of the installation site.



CAUTION

- Caution for using knock-out hole



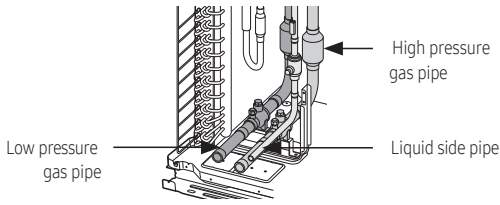
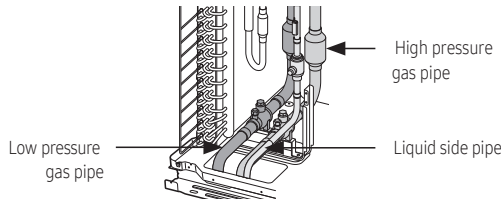
- Make sure to prevent any damages on the exterior of the outdoor unit.
- Remove all burrs around the knock-out hole and apply varnish on the cross section and edges of the knock-out hole to prevent rust.
- Use a cable protection tube and bushing to prevent a cable from being damaged when passing through a knock-out hole.

10. Installation

Refrigerant pipe installation

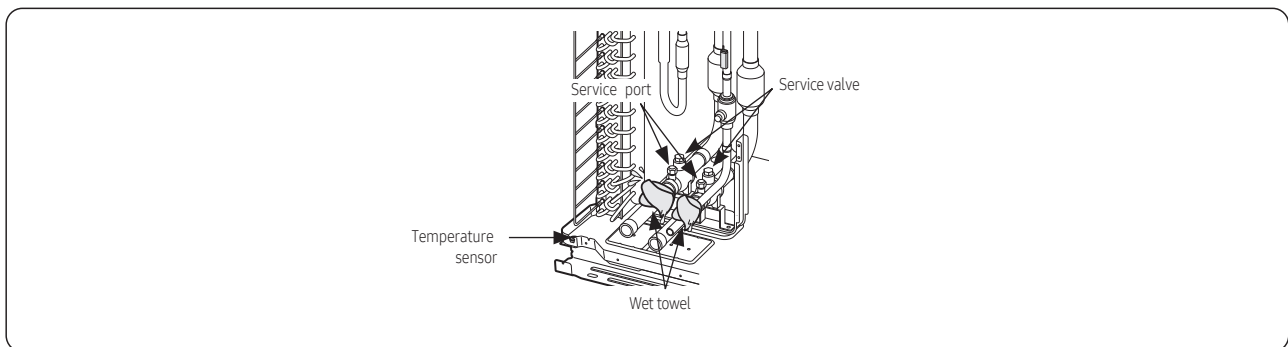
Pipe installation for an outdoor unit

2 Connecting refrigerant pipe for outdoor unit

Classification	Front side connection	Right/left (and bottom) side connection
Working process	<ul style="list-style-type: none"> First, remove the piping cover from the outdoor unit. Separate the knock-out hole that you are going to use. If you separate the knock-out hole that is going to be unused, small animals such as squirrels and rats may get into the unit through the hole. Fix the bottom side of the piping cover first and then fix the top part of it. 	<ul style="list-style-type: none"> Separate the knock-out hole at the bottom side of the unit and install the pipe. After installing and insulating the pipe, close up the remaining holes. If not, small animals such as rats and squirrels may get inside the unit.
H/R	 <p>High pressure gas pipe</p> <p>Low pressure gas pipe</p> <p>Liquid side pipe</p>	 <p>High pressure gas pipe</p> <p>Low pressure gas pipe</p> <p>Liquid side pipe</p>

CAUTION

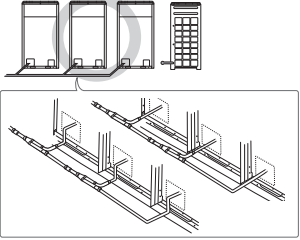
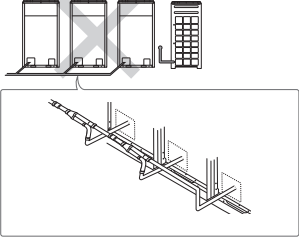
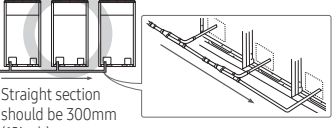
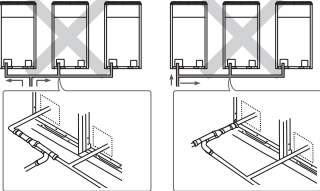
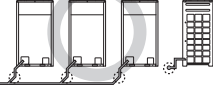
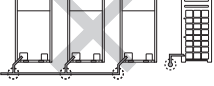
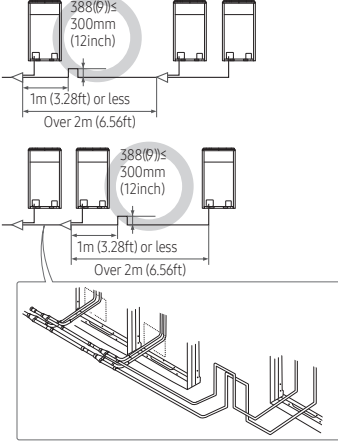
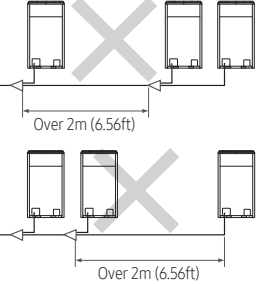
- Caution for welding the pipe to an outdoor unit
 - When welding the pipe, the unit may get damaged by the heat and flame from welding. Use a flame proofing cloth to protect the unit from a welding fire or flame. Sensor for detecting outside temperature is located on the left side of the welding part so be extra careful not to damage the sensor when welding.
 - The O-ring and Teflon packing inside service valve may get damaged by the heat from welding. Wrap the bottom side of the service valve with a wet cloth and weld it as shown in the illustration. Also, water dripping from the wet cloth may interrupt the welding. Make sure the water does not drip from the wet cloth.
 - Make sure that connected pipes does not interrupt each other or make contact with the product. (Vibration may cause damage to the pipes.)
 - When removing the sealed pipe on the bottom side of the service valve, cut it with a pipe cutter first and then start the welding.
- When the sealed pipe is welded without cutting, you may get injured by the refrigerant within the pipe.



10. Installation

3 Pipe installation between the outdoor units

- You will need branch joints, which is an optional accessory, for connecting in between outdoor units in order to combine outdoor units in module.
 - ※ For optimal distribution of the refrigerant, you must use Y-joint as branch joint for connecting outdoor units. (Do not use T-joint)
- When you install the outdoor units in module, there is no restriction of installation order among outdoor units.
- Height of the connection pipe should be same or lower than the ones connected to the outdoor units.
- Check the changes in comparison with the DVM II, III and IV.

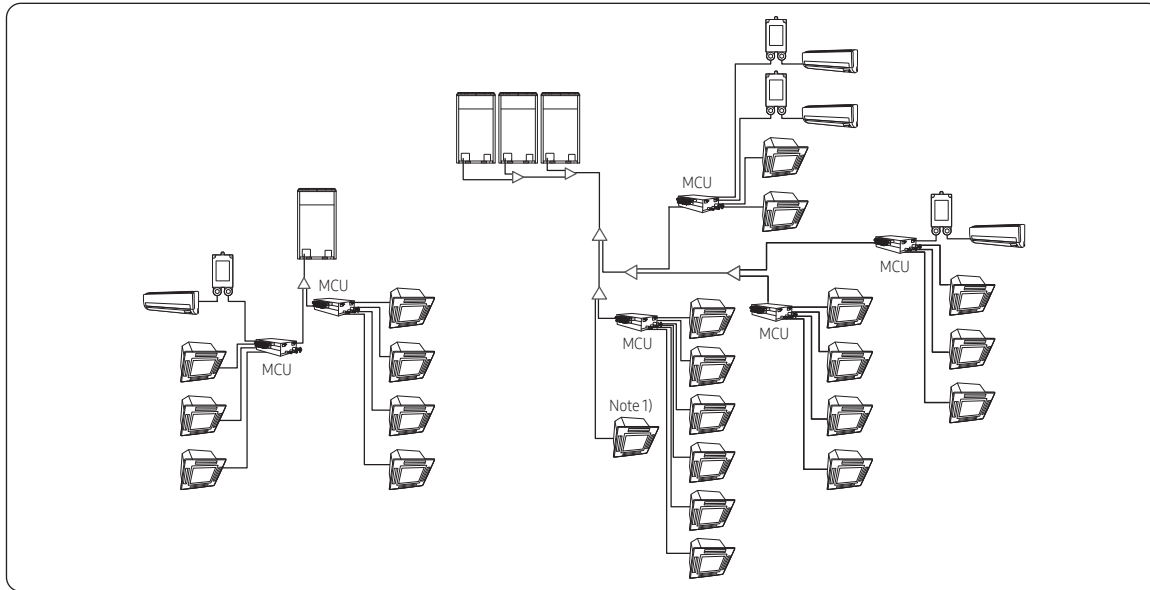
Caution	Correct installation	Incorrect installation
<p>Refrigerant pipes should be connected at the same or lower level than the ones connected to the outdoor unit.</p>		
<p>Refrigerant pipes must be connected by the side of the product.</p>	 <p>Straight section should be 300mm (12inch) or more</p>	
<p>Branch joint between outdoor units must be installed horizontally.</p>		
<p>Install a vertical trap in following cases as shown in the figure : Case1. Pipe length between outdoor unit branches exceeds 2m(6.56ft). Case2. Pipe length between outdoor unit and its branch exceeds 2m(6.56ft).</p>		

10. Installation

Refrigerant pipe installation

Examples of refrigerant pipe installation

Using Y-joint



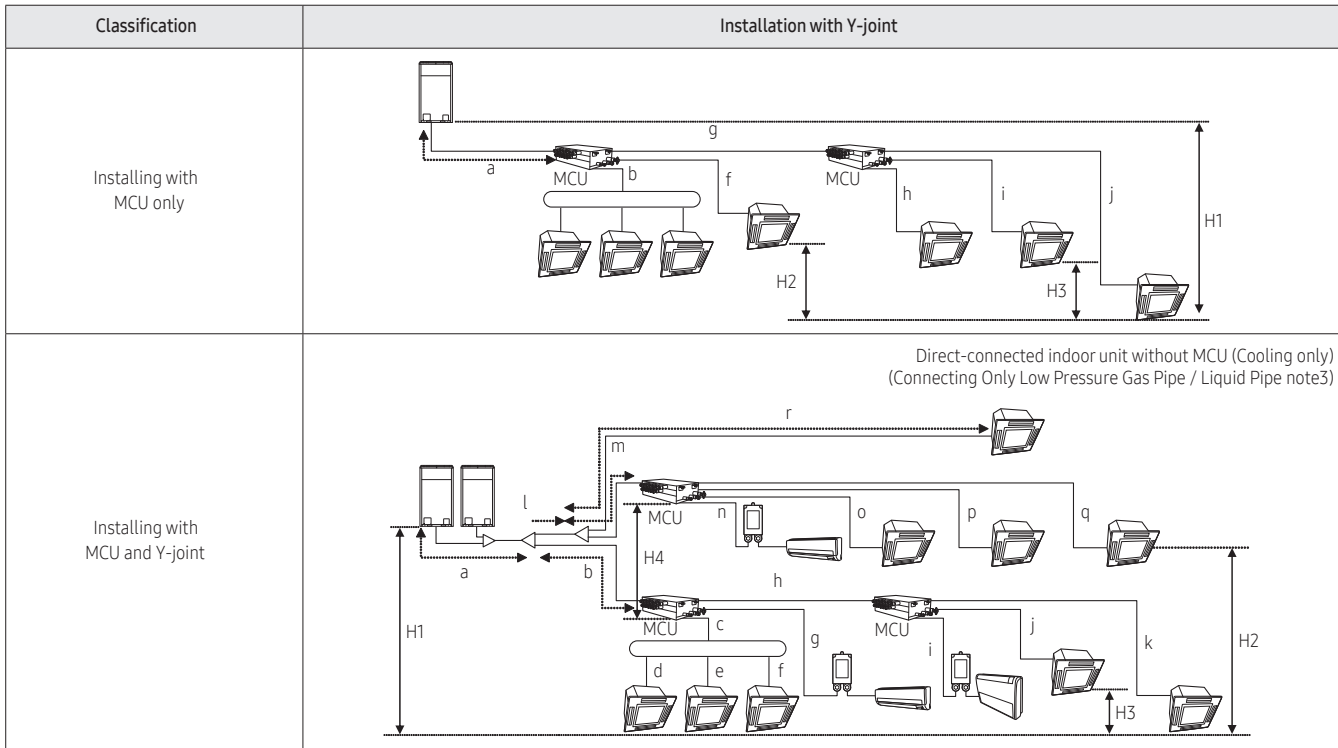
Note1) Direct -connected indoor unit without MCU (for HR only)

- This indoor unit can only be used for cooling operation (Heating operation is not possible)
- Connect indoor unit to liquid and low pressure gas pipe.
- Change the installation option for direct-connected indoor unit without MCU. (refer to the indoor unit installation manual)

10. Installation

Refrigerant pipe installation

Allowable length of the refrigerant pipe and the installation examples



Classification		Example		Remarks	
Maximum allowable pipe length	Outdoor unit ~ Indoor unit	Actual pipe length (Equivalent length)	200 m or less (220 m or less)/656'(722')	Equivalent length Y-joint: 0.5 m(1.64') Distribution header: 1 m(3.28') MCU: 1 m(3.28')	
		Total length of pipe	1000 m (3281') or less		
	Outdoor unit	Pipe length	10 m(33') or less	$x \leq 10 \text{ m (33')}, y \leq 10 \text{ m (33')}, z \leq 10 \text{ m (33')}$	
		~ Outdoor unit (Module installation)	Equivalent length	13 m(43') or less	
	MCU ~ Indoor unit	Pipe length	Installing only with MCU	$b+c \leq 45 \text{ m(148')}, b+d \leq 45 \text{ m(148')}, b+e \leq 45 \text{ m(148')}, f \leq 45 \text{ m(148')}, g+h \leq 45 \text{ m(148')}, g+i \leq 45 \text{ m(148')}, g+j \leq 45 \text{ m(148')}$	
			Installing with MCU and Y-joint	$c+d, c+e, c+f, g, h+i, h+j, h+k, n, o, p, q, r \leq 45 \text{ m(148')}$	
Maximum allowable height difference	Outdoor unit ~ Indoor unit	Pipe length	$110 \text{ m} / 110 \text{ m(361' / 361')}^{\text{Note 1)}$	$H1 \leq 110 \text{ m} / 110 \text{ m(361' / 361')}$	
	Indoor unit ~ Indoor unit		40 m(131') or less	$H2 \leq 40 \text{ m(131')}$	
	Indoor unit ~ Indoor unit (in one MCU)		15 m(49') or less	$H3 \leq 15 \text{ m(49')}$	
	MCU ~ MCU		30 m(98') or less	$H4 \leq 30 \text{ m(98')}$	
Maximum allowable length after branch joint	First branch joint ~ Farthest Indoor unit	Pipe length	Installing only with MCU	$g+j \leq 45 \text{ m(148')}$	
			Installing with MCU and Y-joint	$b+h+k \leq 45 \text{ m(148')}, l+m+q \leq 45 \text{ m(148')}, l+r \leq 45 \text{ m(148')}$	
			45 ~ 90 m (148'~295') ^{Note 2)}	Required conditions must be satisfied	

10. Installation

EEV Kit		Model name		Remarks
EEV kit - Indoor unit	Actual pipe length	2 m (6.6')	MEV-E24SA	1 indoor
			MEV-E32SA	
	20 m (66') or less		MXD-E24K132A	2 indoor
			MXD-E24K200A	
			MXD-E32K200A	
			MXD-E24K232A	3 indoor
			MXD-E24K300A	
			MXD-E32K224A	
		MXD-E32K300A		

※ Please refer to the EEV Kit manual.

Note 1) When indoor unit is located at higher level than outdoor unit, allowable height difference is 110m(361'), (If the height difference is over 40m(131'), contact your local dealer for more information.) but when the indoor unit is located at lower level than outdoor unit, allowable height difference is 110m(361') (If the height difference is over 50m(164'), need to decide whether to install PDM kit or not.)
Model name of the PDM kit : MXD-A38K2A, MXD-A12K2A, MXD-A58K2A

Note 2) Required condition

Classification	Condition	Example
First branch joint ~ Farthest Indoor unit	$45\text{m}(148') \leq b+h+k, l+m+q, l+r \leq 90\text{m}(295')$: Size of the branch liquid and low pressure gas pipes (b, l, m) must be increased by 1 grade.	
Total length of extended pipe	If the size of pipe (main pipe), between the first branch joint and the outdoor unit, is not increased by 1 grade, $a+(b+l+m) \times 2+c+d+e+f+g+h+i+j+k+n+o+p+q+r \leq 1000\text{m}(3281')$ If the size of pipe (main pipe), between the first branch joint and the outdoor unit, is increased by 1 grade, $(a+b+l+m) \times 2+c+d+e+f+g+h+i+j+k+n+o+p+q+r \leq 1000\text{m}(3281')$	
MCU ~ Each indoor unit	$c+d, c+e, c+f, g, h+i, h+j, h+k, n, o, p, q, r \leq 45\text{m}(148')$	
Difference between the distance of the outdoor unit to the farthest indoor unit and nearest indoor unit	$\leq 45\text{m}(148')$ $(a+b+h+k) - (a+b+c+d) \leq 45\text{m}(148')$	

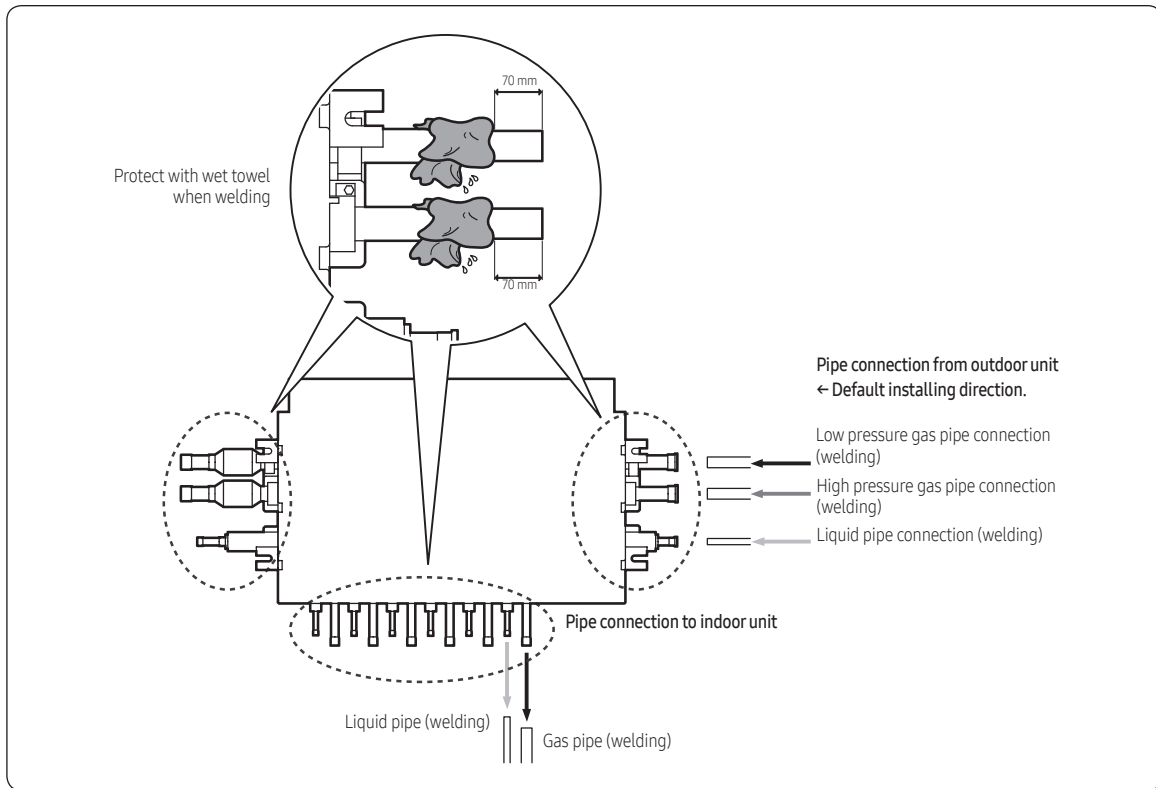
Note 3) For indoor units to which no MCU is connected, be sure to set their options to "Cooling only indoor unit," and then connect them to a low pressure gas pipe and a liquid pipe. Be sure to combine the cooling only indoor units so that their total capacity becomes 50% or less of the total capacity of all indoor units.

Note 4) In case of connecting more than one indoor unit in one MCU Port, the below indoor units cannot be combined.
ERV plus(AM****NK*C**), OAP duct (AM****NE*C*), Hydro Unit HE (AM****NBDC*), Hydro Unit HT (AM****NBFC*), AHU kit (MXD-K***AN, MCM-D****N)

Note 5) In case of connecting two MCU ports with Y-joint, the indoor units cannot be combined to more than one.

10. Installation

How to connect the pipes



- ※ When installing MCU, use the pattern sheet for installation that is provided with the product.
- ※ When welding the gas pipes, protect the product with the flame-proof sheet.
- ※ When connecting the MCU with outdoor units, default direction is set in the MCU.
If installing opposite direction, weld the enclosed copper cap in each high pressure, low pressure and liquid pipes.

10. Installation

Electrical wiring work

Electric Characteristics

1 Heat Pump / Heat Recovery (208~230V)

Nom. Ton	Model	Units		Module #1						Module #2						Module #4					
				RLA		FLA		Power Supply		RLA		FLA		Power Supply		RLA		FLA		Power Supply	
		Hz	Volts	Comp1	Comp2	FAN1	FAN2	MCA	MOP	Comp1	Comp2	FAN1	FAN2	MCA	MOP	Comp1	Comp2	FAN1	FAN2	MCA	MOP
6Ton	AM072BXVGF*	60	319≤341	18.7	-	4.6	-	28.0	35.0	-	-	-	-	-	-	-	-	-	-	-	-
8Ton	AM096BXVGF*	60	319≤341	12.2	12.2	4.2	4.2	36.0	40.0	-	-	-	-	-	-	-	-	-	-	-	-
10Ton	AM120BXVGF*	60	319≤341	14.4	14.4	4.2	4.2	40.8	45.0	-	-	-	-	-	-	-	-	-	-	-	-
12Ton	AM144BXVGF*	60	319≤341	19.6	19.6	4.2	4.2	52.6	60.0	-	-	-	-	-	-	-	-	-	-	-	-
14Ton	AM168BXVGF*	60	319≤341	20.4	20.4	4.2	4.2	54.4	60.0	-	-	-	-	-	-	-	-	-	-	-	-
16Ton	AM192BXVGF*	60	319≤341	22.5	22.5	4.6	4.6	60.0	70.0	-	-	-	-	-	-	-	-	-	-	-	-
18Ton	AM216BXVGF*	60	319≤341	24.3	24.3	4.6	4.6	64.0	80.0	-	-	-	-	-	-	-	-	-	-	-	-
20Ton	AM240BXVGF*	60	319≤341	26.1	26.1	4.6	4.6	68.0	80.0	-	-	-	-	-	-	-	-	-	-	-	-
22Ton	AM264BXVGF*	60	319≤341	12.2	12.2	4.2	4.2	36.0	40.0	20.4	20.4	4.2	4.2	54.4	60.0	-	-	-	-	-	-
24Ton	AM288BXVGF*	60	319≤341	12.2	12.2	4.2	4.2	36.0	40.0	22.5	22.5	4.6	4.6	60.0	70.0	-	-	-	-	-	-
26Ton	AM312BXVGF*	60	319≤341	12.2	12.2	4.2	4.2	36.0	40.0	24.3	24.3	4.6	4.6	64.0	80.0	-	-	-	-	-	-
28Ton	AM336BXVGF*	60	319≤341	12.2	12.2	4.2	4.2	36.0	40.0	26.1	26.1	4.6	4.6	68.0	80.0	-	-	-	-	-	-
30Ton	AM360BXVGF*	60	319≤341	14.4	14.4	4.2	4.2	40.8	45.0	26.1	26.1	4.6	4.6	68.0	80.0	-	-	-	-	-	-
32Ton	AM384BXVGF*	60	319≤341	22.5	22.5	4.6	4.6	60.0	70.0	22.5	22.5	4.6	4.6	60.0	70.0	-	-	-	-	-	-
34Ton	AM408BXVGF*	60	319≤341	22.5	22.5	4.6	4.6	60.0	70.0	24.3	24.3	4.6	4.6	64.0	80.0	-	-	-	-	-	-
36Ton	AM432BXVGF*	60	319≤341	24.3	24.3	4.6	4.6	64.0	80.0	24.3	24.3	4.6	4.6	64.0	80.0	-	-	-	-	-	-
38Ton	AM456BXVGF*	60	319≤341	14.4	14.4	4.2	4.2	40.8	45.0	19.6	19.6	4.2	4.2	52.6	60.0	22.5	22.5	4.6	4.6	60.0	70.0
40Ton	AM480BXVGF*	60	319≤341	14.4	14.4	4.2	4.2	40.8	45.0	20.4	20.4	4.2	4.2	54.4	60.0	22.5	22.5	4.6	4.6	60.0	70.0

2 Heat Pump / Heat Recovery (460V)

Nom. Ton	Model	Units		Module #1						Module #2						Module #4					
				RLA		FLA		Power Supply		RLA		FLA		Power Supply		RLA		FLA		Power Supply	
		Hz	Volts	Comp1	Comp2	FAN1	FAN2	MCA	MOP	Comp1	Comp2	FAN1	FAN2	MCA	MOP	Comp1	Comp2	FAN1	FAN2	MCA	MOP
6Ton	AM072BXVGJ*	60	460	10.0	-	2.3	-	15.0	20.0	-	-	-	-	-	-	-	-	-	-	-	-
8Ton	AM096BXVGJ*	60	460	6.0	6.0	2.1	2.1	18.0	20.0	-	-	-	-	-	-	-	-	-	-	-	-
10Ton	AM120BXVGJ*	60	460	6.6	6.6	2.1	2.1	19.4	25.0	-	-	-	-	-	-	-	-	-	-	-	-
12Ton	AM144BXVGJ*	60	460	9.6	9.6	2.1	2.1	26.2	35.0	-	-	-	-	-	-	-	-	-	-	-	-
14Ton	AM168BXVGJ*	60	460	11.0	11.0	2.1	2.1	29.0	35.0	-	-	-	-	-	-	-	-	-	-	-	-
16Ton	AM192BXVGJ*	60	460	13.0	13.0	2.3	2.3	34.0	40.0	-	-	-	-	-	-	-	-	-	-	-	-
18Ton	AM216BXVGJ*	60	460	14.8	14.8	2.3	2.3	38.0	50.0	-	-	-	-	-	-	-	-	-	-	-	-
20Ton	AM240BXVGJ*	60	460	15.6	15.6	2.3	2.3	40.0	50.0	-	-	-	-	-	-	-	-	-	-	-	-
22Ton	AM264BXVGJ*	60	460	6.0	6.0	2.1	2.1	18.0	20.0	11.0	11.0	2.1	2.1	29.0	35.0	-	-	-	-	-	-
24Ton	AM288BXVGJ*	60	460	6.0	6.0	2.1	2.1	18.0	20.0	13.0	13.0	2.3	2.3	34.0	40.0	-	-	-	-	-	-
26Ton	AM312BXVGJ*	60	460	6.0	6.0	2.1	2.1	18.0	20.0	14.8	14.8	2.3	2.3	38.0	50.0	-	-	-	-	-	-
28Ton	AM336BXVGJ*	60	460	6.0	6.0	2.1	2.1	18.0	20.0	15.6	15.6	2.3	2.3	40.0	50.0	-	-	-	-	-	-
30Ton	AM360BXVGJ*	60	460	6.6	6.6	2.1	2.1	19.4	25.0	15.6	15.6	2.3	2.3	40.0	50.0	-	-	-	-	-	-
32Ton	AM384BXVGJ*	60	460	13.0	13.0	2.3	2.3	34.0	40.0	13.0	13.0	2.3	2.3	34.0	40.0	-	-	-	-	-	-
34Ton	AM408BXVGJ*	60	460	13.0	13.0	2.3	2.3	34.0	40.0	14.8	14.8	2.3	2.3	38.0	50.0	-	-	-	-	-	-
36Ton	AM432BXVGJ*	60	460	14.8	14.8	2.3	2.3	38.0	50.0	14.8	14.8	2.3	2.3	38.0	50.0	-	-	-	-	-	-
38Ton	AM456BXVGJ*	60	460	6.6	6.6	2.1	2.1	19.4	25.0	9.6	9.6	2.1	2.1	26.2	35.0	13.0	13.0	2.3	2.3	34.0	40.0
40Ton	AM480BXVGJ*	60	460	6.6	6.6	2.1	2.1	19.4	25.0	11.0	11.0	2.1	2.1	29.0	35.0	13.0	13.0	2.3	2.3	34.0	40.0



NOTE

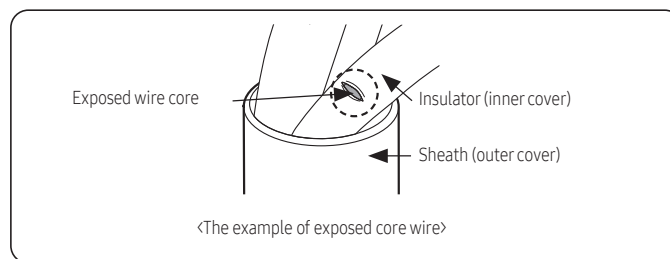
- RLA is based on AHRI 1230 Cooling Standard Condtn (Indoor Temp : 26.7°C / 80°F(DB) / 19.46°C / 67°F (WB), Outdoor Temp : 35°C / 95°F (DB))
- Voltage Tolerance is ± 10%
- Maximum allowable voltage between phases is 2%
- Refer to module combination table for independent units information
- Symbols :
 - RLA : Rated Load Ampere
 - FLA : Full Load Ampere
 - MCA : Minimum Circuit Ampere (A)
 - MOP : Maximum Overcurrent Protective Device (A)"

10. Installation

Electrical wiring work

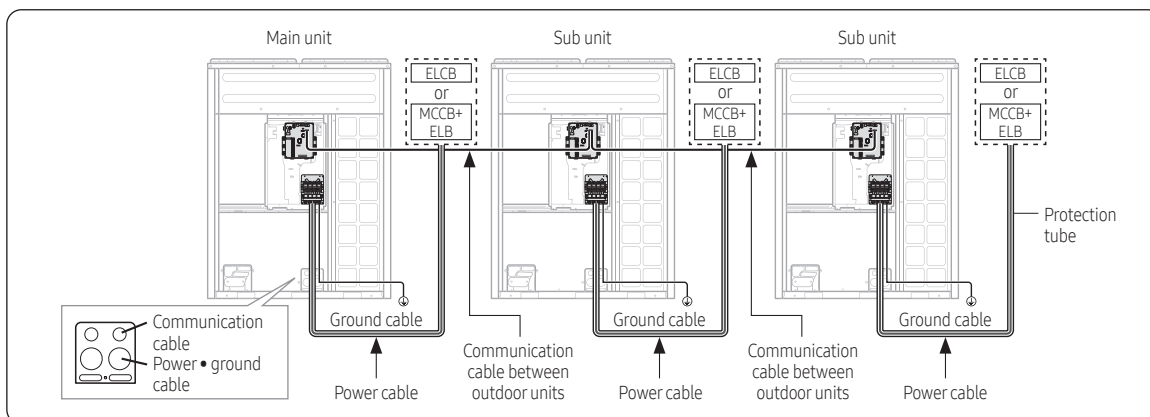
⚠ CAUTION

- Caution for electrical work
 - You must install ELCB or MCCB + ELB
 - ELCB: Earth leakage breaker
 - MCCB: Molded case circuit breaker
 - ELB: Earth leakage breaker
 - Do not operate the outdoor unit before completing the refrigerant pipe work.
 - Do not disconnect or change the cable inside the product. It may cause damage to the product.
 - Specification of the power cable is selected based on following installation condition; culvert installation/ ambient temperature 30 °C/ single multi conductor cables. If the condition is different from the ones stated, please consult an electrical installation expert and re-select the power cable.
 - If the length of power cable exceed 50m, re-select the power cable considering the voltage drop.
 - Use a power cable made out of incombustible material for the insulator (inner cover) and the sheath (outer cover).
 - Do not use the power cable with the core wire exposed due to insulator damage occurred during removal of the sheath. When the core wire is exposed, it may cause fire



Power and communication cable configuration

- Main power and the ground cable must be withdrawn through the knock-out hole on the bottom-right or right side of the cabinet.
- Withdraw the communication cable from the designated knock-out hole on the bottom-right side of the front part.
- Install the power and communication cable using separate cable protection tube.
- Fix a protection tube to the knock-out hole on the outdoor unit by using a CD connector or bushing. Make sure to use insulating bushing.



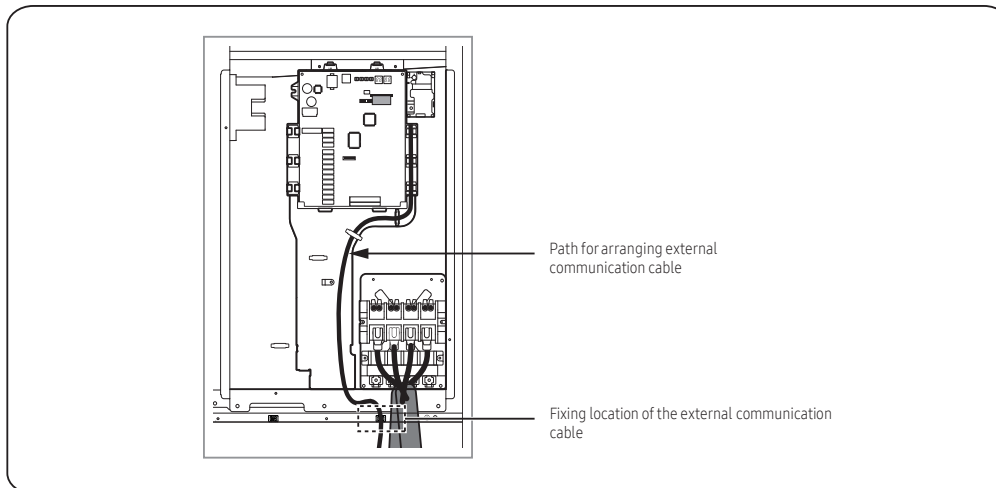
10. Installation

Specification of the protection tube

Name	Temper grade	Applicable conditions
Flexible PVC conduit	PVC	When the protection tube is installed indoor and not exposed to outside, because it is embedded in concrete structure
Class 1 flexible conduit	Galvanized steel sheet	When the protection tube is installed indoor but exposed to outside so there are risk of damage to the protection tube
Class 1 PVC coated flexible conduit	Galvanized steel sheet and Soft PVC compound	When the protection tube is installed outdoor and exposed to outside so there are risk of damage to the protection tube and extra waterproof is needed

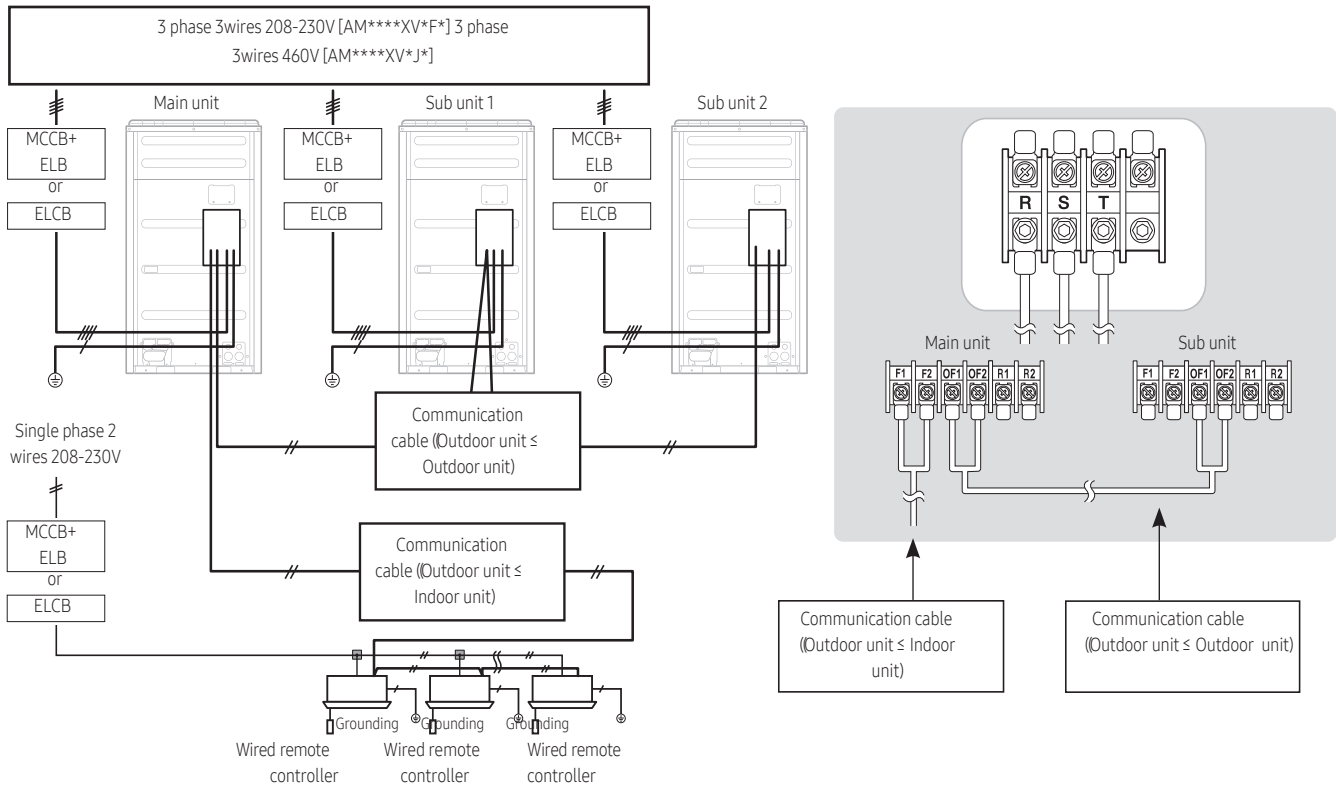
CAUTION

- Caution for perforating the knock-out hole
- Perforate a knock-out hole by punching it with a hammer
- After perforating the knock-out hole, apply rust resisting paint around the hole.
- When you need to pass the cables through the knock-out hole, remove burrs on the hole and protection the cable with a protection tape or bushing etc.
- Caution for installing communication cable
- When you connect the cable, it may sag and pressed by other parts. Therefore cables should be fixed to a clamp highlighted with a box on the illustration.



10. Installation

Power wiring diagram

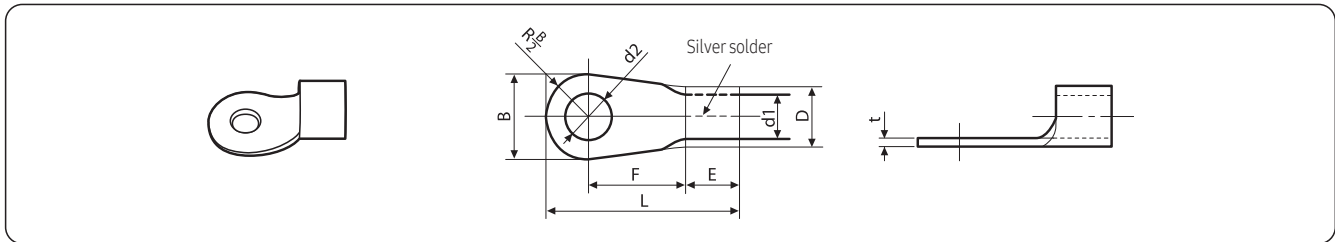


- Connect a power cable of the outdoor unit after checking that R-S-T (3 phase 3 wire) is properly connected.
- Malfunction may occur if one or more of the wires among R-S-T phases (3 Phases - 3 Wires) are not connected properly.
(*Malfunction : Turing on/off, occurrence of error, consecutive reset)
- Communication cable between indoor and outdoor units and communication cable between outdoor units has no polarity.
- Arrange the cables with a cable tie.
- ※ ELCB and ELB must be installed since there is risk of electric shock or fire when they are not installed.

10. Installation

Selecting solderless ring terminal

- Select a solderless ring terminal for a power cable according to the nominal dimensions for cable
- Apply insulation coating to the connection part of the solderless ring terminal and the power cable



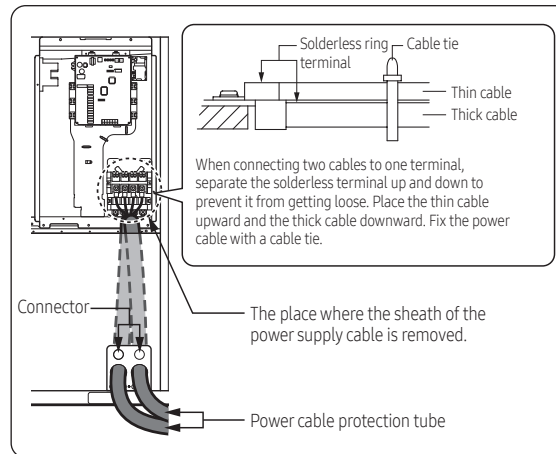
Nominal dimensions for cable [mm ² (inch ²)]		4/6 (0.006/0.009)		10 (0.01)	16 (0.02)	25 (0.03)		35 (0.05)		50 (0.07)	70 (0.10)
Nominal dimensions for screw [mm (inch)]		4 (3/8)	8 (3/16)	8 (3/16)	8 (3/16)	8 (3/16)	8 (3/16)	8 (3/16)	8 (3/16)	8 (3/16)	8 (3/16)
B	Standard dimension [mm (inch)]	9.5 (3/8)	15 (9/16)	15 (9/16)	16 (10/16)	12 (1/2)	16.5 (10/16)	16 (10/16)	22 (7/8)	22 (7/8)	24 (1)
	Allowance [mm (inch)]	±0.2 (±0.007)		±0.2 (±0.007)	±0.2 (±0.007)	±0.3 (±0.011)		±0.3 (±0.011)		±0.3 (±0.011)	±0.4 (±0.015)
D	Standard dimension [mm (inch)]	5.6 (1/4)		7.1 (1/4)	9 (3/8)	11.5 (7/16)		13.3 (1/2)		13.5 (1/2)	17.5 (1/2)
	Allowance [mm (inch)]	+0.3 (+0.011) -0.2 (-0.007)		+0.3 (+0.011) -0.2 (-0.007)	+0.3 (+0.011) -0.2 (-0.007)	+0.5 (+0.019) -0.2 (-0.007)		+0.5 (+0.019) -0.2 (-0.007)		+0.5 (+0.019) -0.2 (-0.007)	+0.5 (+0.019) -0.4 (-0.015)
d1	Standard dimension [mm (inch)]	3.4 (1/8)		4.5 (3/16)	5.8 (1/4)	7.7 (5/16)		9.4 (3/8)		11.4 (7/16)	13.3 (1/2)
	Allowance [mm (inch)]	±0.2 (±0.007)		±0.2 (±0.007)	±0.2 (±0.007)	±0.2 (±0.007)		±0.2 (±0.007)		±0.3 (±0.011)	±0.4 (±0.015)
E	Min. [mm (inch)]	6 (1/4)		7.9 (5/16)	9.5 (5/16)	11 (3/8)		12.5 (1/2)		17.5 (11/16)	18.5 (3/4)
F	Min. [mm (inch)]	5 (3/16)	9 (3/8)	9 (3/8)	13 (1/2)	15 (5/8)	13 (1/2)	13 (1/2)	13 (1/2)	14 (9/16)	20 (3/4)
L	Max. [mm (inch)]	20 (3/4)	28.5 (1-1/8)	30 (1-3/16)	33 (1-5/16)	34 (1-3/8)		38 (1-1/2)	43 (1-11/16)	50 (2)	51 (2)
d2	Standard dimension [mm (inch)]	4.3 (3/16)	8.4 (1-3/16)	8.4 (1-3/16)	8.4 (1-3/16)	8.4 (1-3/16)	8.4 (1-3/16)	8.4 (1-3/16)	8.4 (1-3/16)	8.4 (1-3/16)	8.4 (1-3/16)
	Allowance [mm (inch)]	+ 0.2 (+0.007) 0 (0)	+ 0.4 (+0.015) 0 (0)	+ 0.4 (+0.015) 0 (0)	+ 0.4 (+0.015) 0 (0)	+ 0.4 (+0.015) 0 (0)		+ 0.4 (+0.015) 0 (0)		+ 0.4 (+0.015) 0 (0)	+ 0.4 (+0.015) 0 (0)
t	Min. [mm (inch)]	0.9 (0.03)		1.15 (0.04)	1.45 (0.05)	1.7 (0.06)		1.8 (0.07)		1.8 (0.07)	2.0 (0.078)

10. Installation

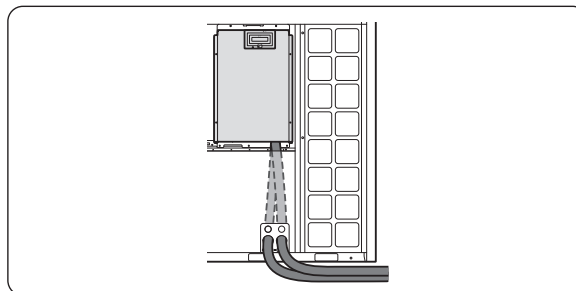
Connecting the power terminal

- Connect the cables to the terminal board with solderless ring terminals.
- Properly connect the cables by using certified and rated cables and make sure to fix them properly so that external force is not applied to the terminal.
- Use a driver and wrench that can apply the rated torque when tightening the screws on the terminal board.
- Tighten the terminal screws by complying rated torque value. If the terminal is loose, fire can occur due to arc heat generation and if the terminal is too tight, terminal board could get damaged.

1 Front connection



2 Closing the cover



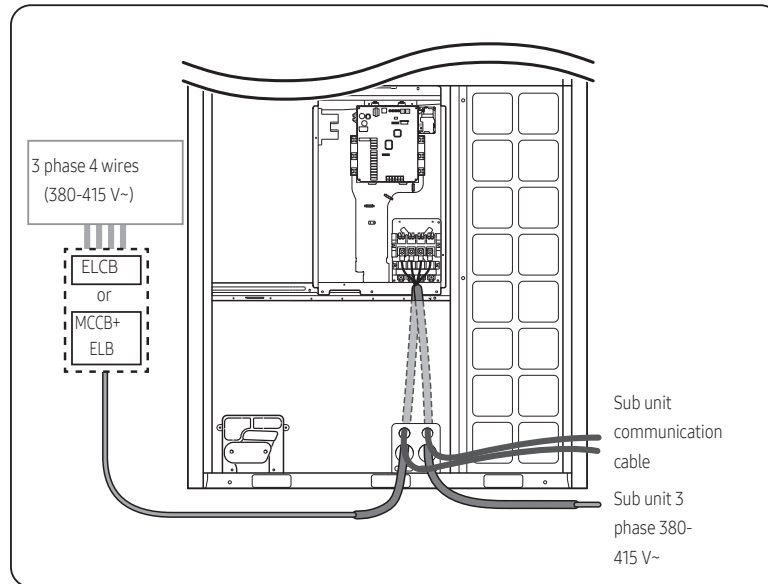
Screw	Tightening torque for terminal		Remarks
	N·m	lbf·ft	
M3.5	0.78~1.18	0.6~0.9	communication cable
M4	1.2~1.8	0.9~1.3	Single phase 208~230V power cable
M8	5.5~7.3	4.1~5.4	3 phase 208~230V / 460V power cable

CAUTION

- When removing the outer sheath of the power supply cable, be careful not to scratch the inner sheath of the cable.
- Make sure that more than 20mm (0.79inch) of the outer sheath of the indoor unit power and communication cable are inside the electrical component box.
- Install the communication cable separately from power cable and other communication cables.
- There is a risk of electric shock when power is applied. Close the cover of the control box before proceeding to work.
- To inspect the compressor or PBA, first make sure to turn off the system. Electricity may flow even in a compressor that has not been used recently. Exercise caution to protect yourself from an electric shock.

10. Installation

Fixing the power cable



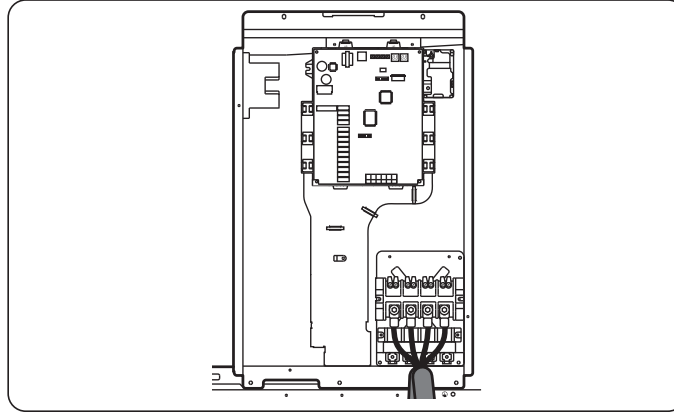
CAUTION

- Do not let the power cable come into contact with the pipes inside the outdoor unit. If the power supply cable touches the pipes, the vibration of the compressor is transferred to the pipes and can damage the power supply cables or pipes, creating the danger of fire or explosion.
- Make sure that the place where the sheath of power supply cable is removed is inside the power supply box. If it is impossible, you should connect the protection tube for power cable to the power supply box.
- After arranging the power cable into the power supply box, tighten the cover.

10. Installation

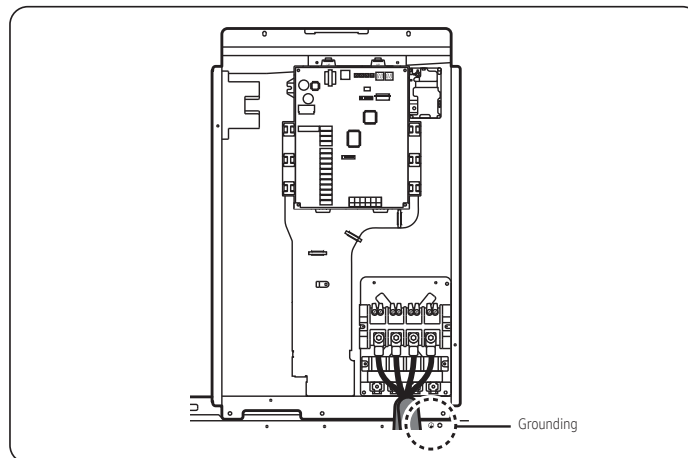
Connect the ring terminal of 3 phase cable

- 1 Cut the power cable to an appropriate length and connect it with the solderless terminal.
- 2 After connecting the power cable to the terminal as seen in the illustration, fix it with cable tie.
- 3 Fix the housing, which has an insulator, to the terminal board.



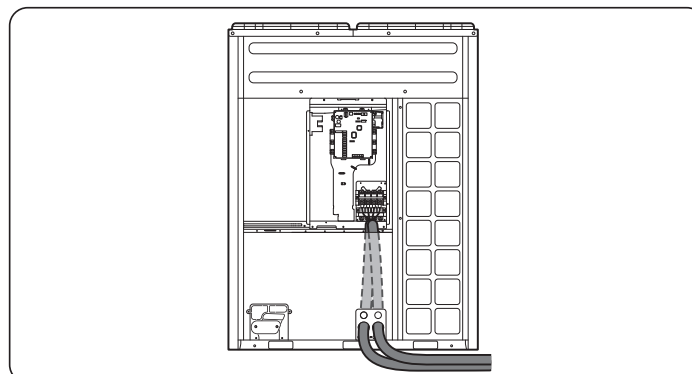
Fixing the ground cable

- Connect the ground cable to the grounding hole inside the power supply box



Withdrawing the power cable

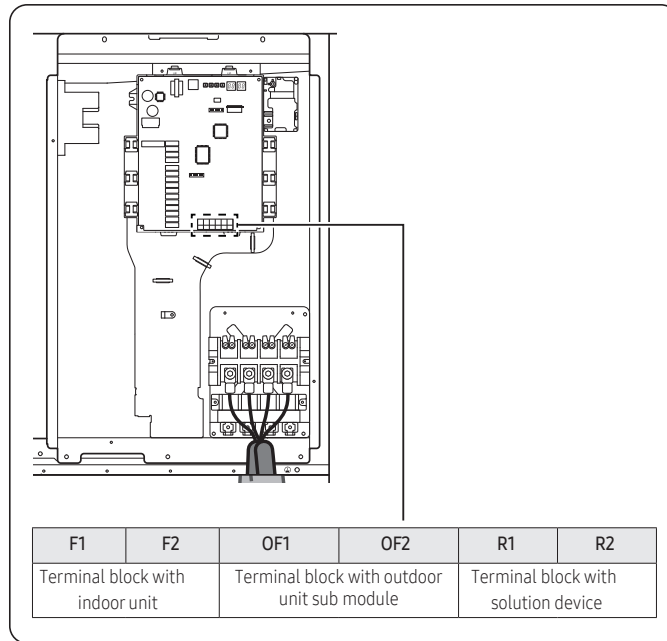
- Withdrawing from the front side
 - Connect the power cable protection tube into the power supply box as shown picture.
 - Be sure that the power supply cable is not damaged by burr on the knock-out hole.



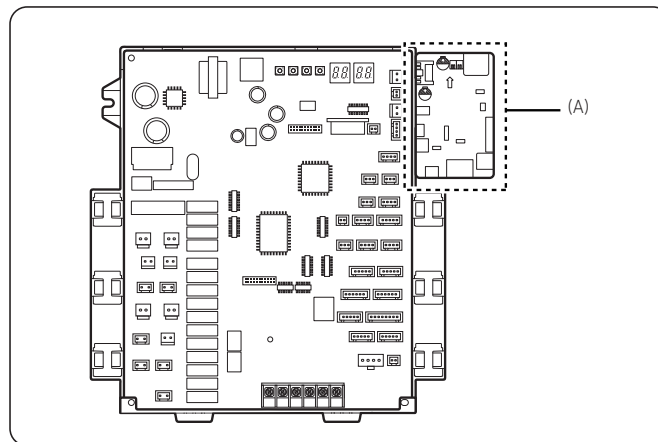
10. Installation

Installing the Solution device

When the number of indoor units installed with the outdoor unit is 16 or less



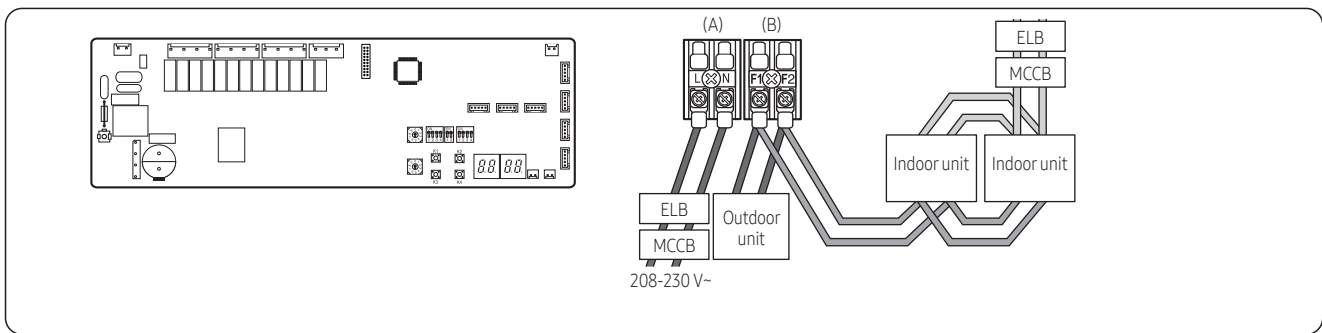
Where to install the interface module



- Install the interface module in location (A), considering the installation conditions.
 - For details on how to install, refer to the interface module installation manual.

10. Installation

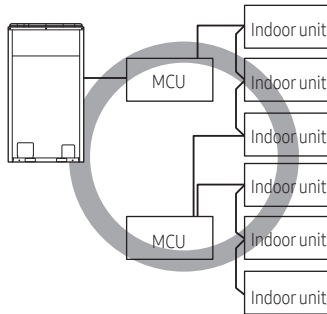
Connecting the MCU (MCU-S6NEK2N, MCU-S4NEK3N, MCU-S2NEK2N, MCU-S1NEK1N) Example



- (A) Power must be supplied to the MCU separately from the outdoor unit.
- (B) Connect the communication cable of the outdoor unit (F1, F2) to the communication cable of the MCU (F1, F2)

⚠ CAUTION

- Power cable connection should be done with the solderless ring terminal.



- When installing the MCU, communication cable can be connected as shown above.

Grounding work

Grounding must be done by a qualified installer for your safety.

Grounding the power cable

- The standard of grounding may vary according to the rated voltage and installation place of the air conditioner.
- Ground the power cable according to the following table.

Installation place	Power condition	Voltage to ground is lower than 150V		Voltage to ground is over 150V	
High humidity		Must perform the grounding work 3. ^{Note 1)} (Including the case where earth leakage breaker is installed)			
Average humidity		Perform grounding work 3. ^{Note 1)}		Must perform the grounding work 3. ^{Note 1)} (Including the case where earth leakage breaker is installed)	
Low humidity		Perform grounding work 3, if possible, for your safety. ^{Note 2)}			

Note 1) About grounding work 3.

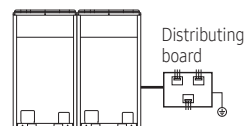
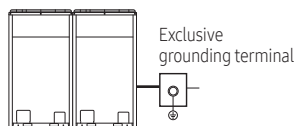
- Grounding work must be done by an expert (with qualification).
- Check if the grounding resistance is lower than 100Ω. When installing an earth leakage breaker (that can cut the electric circuit within 0.5 second in case of a short circuit), allowable grounding resistance should be 30~500Ω.

Note 2) Grounding at dry place

- The grounding resistance should be lower than 100Ω. Even in worst case, grounding resistance should be lower than 250Ω.

Performing the grounding work

- Use a rated grounding cable by referring to the specification of the electric cable for the outdoor unit.
 - ※ When using the exclusive grounding terminal (When the grounding terminal is already built on the house)
 - ※ When using grounding of the switch board



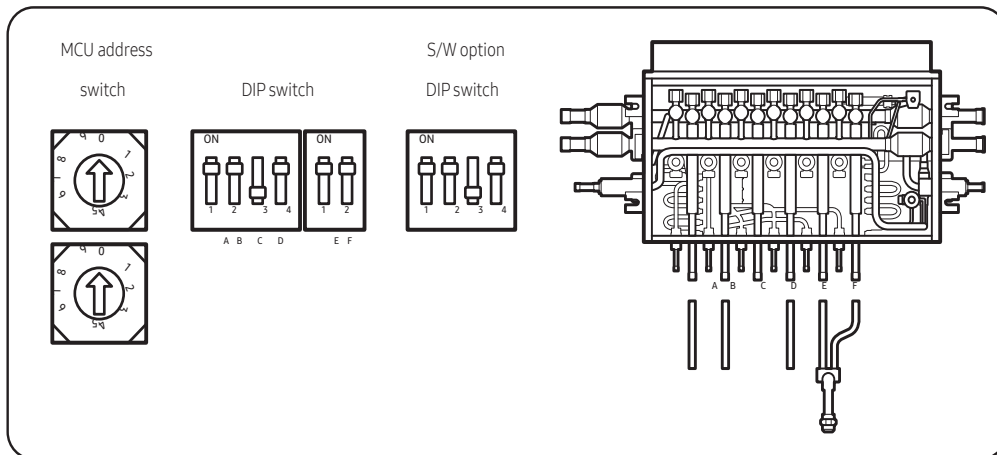
10. Installation

Optional: Setting the MCU and Pipe Addresses (for HR Only)

You can set the MCU address, the MCU ports to use, and the address for each MCU port connected to each indoor unit. It is for 2nd-generation MCU only. (MCU-S*NEK2N, MCU-S4NEK3N, MCU-S1NEK1N)

Setting the MCU address and the MCU ports to use

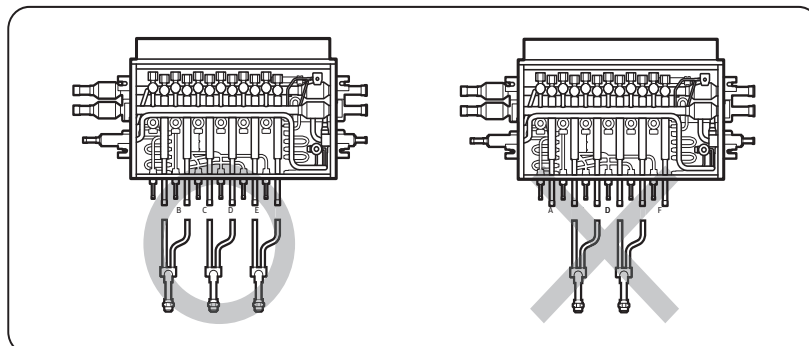
You can set the MCU address and the MCU ports on the MCU PBA.



- 1 Set the MCU address switch to a value. If two or more MCUs are installed, be sure to set a unique value for each MCU. For the MCU address, you can set a value from 0 to 15.
- 2 For each MCU ports that are connected to an indoor unit through piping, set their DIP switch to ON. For other MCU ports, set their DIP switches to OFF.
You can find the address (A to F) of an MCU port on the indoor unit piping connection.
- 3 If two MCU ports are connected to an indoor unit through a Y-joint, set the relevant S/W option DIP switch to the settings given in the following table:

S/W option DIP switch No.	ON (Individual connection)	OFF (Shared connection)
1	Each of ports A and B	Both ports A and B
2	Each of ports C and D	Both ports C and D
3	Each of ports E and F	Both ports E and F

- You cannot make a shared connection for the two ports B and C, and D and E at the same time.



- 4 Set the address of each MCU port that is connected to an indoor unit by taking the procedures in Setting the Pipe Addresses Manually or Setting the Pipe Addresses Automatically. (Auto pipe pairing operation)

10. Installation

Optional: Setting the MCU and Pipe Addresses (for HR Only)

CAUTION

- If the following models are connected, set the pipe addresses manually by referring to Setting the Pipe Addresses Manually.
 - ERV plus (AM****NKDE*), OAP duct (AM****NEPE*), Hydro Unit (AM****NBDE*, AM****NBF**), AHU kit (MXD-K***AN, MCM-D***N)
- If 1st-generation MCU (MCU-S*NEE*N, MCU-S2NEK1N) is installed, refer to the corresponding install manual.

Setting the Pipe Addresses Manually

You can use the wired or wireless remote control or the S-NET Pro 2 to set the pipe addresses for each indoor unit.

Setting by using the wired or wireless remote control (For how to operate the remote control buttons, see the remote control user manual.)

- Turn on both the indoor unit and the remote control.
- Enter the “Option setting mode” on the remote control.
- Set the address of each MCU port that is connected to an indoor unit by referring to the following table. (You can also set the address of each indoor unit.)

Option	SEG1	SEG2	SEG4	SEG4	SEG5	SEG6
Value	0	A: Address setting mode	0: The address of the indoor unit will not be set. 1: The address of the indoor unit will be set.	0 to 9: Hundreds digit of the indoor unit address	0 to 9: Tens digit of the indoor unit address	0 to 9: Units digit of the indoor unit address
Option	SEG7	SEG8	SEG9	SEG10	SEG11	SEG12
Value	1	0	0: The RMC address will not be set. 1: The RMC address will be set.	0	0 to F: RMC group channel	0 to F: RMC group address
Option	SEG13	SEG14	SEG15	SEG16	SEG17	SEG18
Value	2	0	0: The MCU address will not be set. 1: The MCU address will be set.	0 to 1: Tens digit of the MCU address	0 to 9: Units digit of the MCU address	A to F: MCU port address
Option	SEG19	SEG20	SEG21	SEG22	SEG34	SEG24
Value	3	0	0	0	0	0

Examples> If the indoor unit whose address is not yet set is connected to port A on the MCU 1, set 0A0000-100000-20101A-300000.
If the indoor unit whose address is set to 9 is connected to port B on the MCU 2, set 0A1009-100000-20102B-300000.

10. Installation

Optional: Setting the MCU and Pipe Addresses (for HR Only)

Setting by using S-NET Pro 2

- Set the pipe addresses by using Add-on > Change address on S-NET Pro 2. (For more information, see the S-NET Pro 2 Help.)

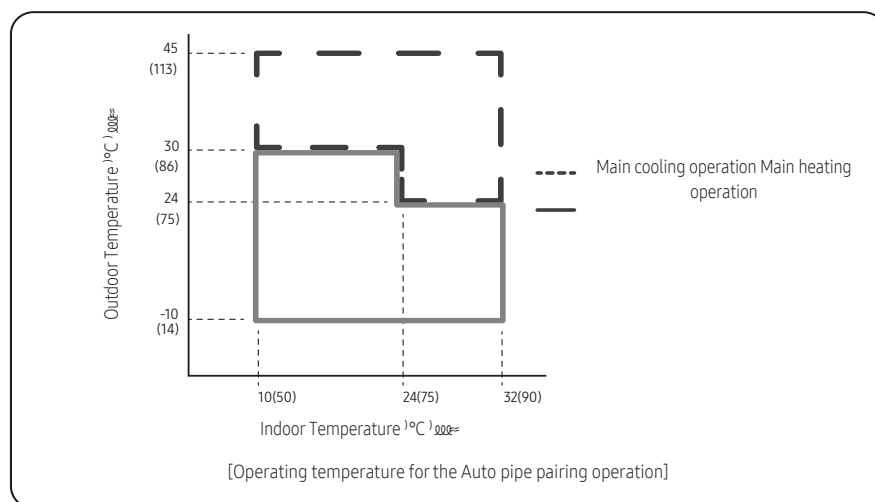
Setting the Pipe Addresses Automatically (Auto pipe pairing operation)

You can use the Automatic pipe-address setting operation to automatically set the address of each MCU port that is connected to an indoor unit.

If an MCU port is set incorrectly or a pipe between an MCU and an indoor unit is connected incorrectly, that indoor unit is indicated.

Check items before running the Auto pipe pairing operation

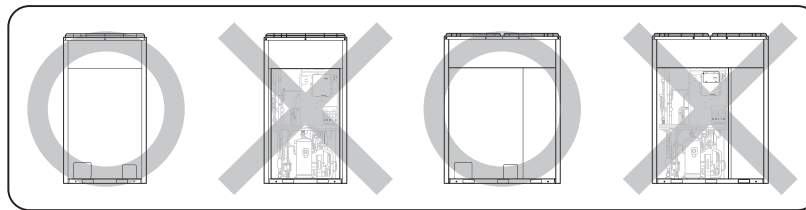
- 1 Ensure that the service valve of the outdoor unit is open.
- 2 Ensure that the power cables and communication cables of the indoor and outdoor units are correctly connected.
- 3 Turn on the indoor and outdoor units 6 hours before running the Automatic pipe-address setting operation to warm up both units sufficiently.
- 4 Before turning on the power, check whether the voltages and phases are correct by using a voltmeter and a phase tester.
 - Check for the R, S, T, and N terminals: ensure that 380-415V is read between lines (R-S, S-T, T-R) and 200-240V (R-N, S-Z, T-N) between phases.
- 5 After the power is turn on, set the devices (indoor unit, MCU, and others) that are connected to the outdoor unit, and set the options. Note that, before the MCU port addresses are set, MCU port setting errors (E216, 217, 218) may occur. You can run the Automatic pipe-address setting operation regardless of MCU port setting errors.
- 6 If the OAP(Outdoor Air Processing) Duct or Hydro unit is connected, set the pipe addresses manually referring to [Setting the Pipe Addresses Manually].
- 7 Check the operating temperature for the Automatic pipe-address setting operation: If this operation is run at a temperature out of the operating temperature range, the addresses set automatically may be incorrect. Set the pipe addresses manually by referring to Setting the Pipe Addresses Manually.
- 8 Auto pipe-pairing operation does not work within 3 minutes after power on and reset due to communication check.



- Before running the Auto pipe pairing operation, be sure to close the front cabinet. If this operation is run with the front cabinet open, the product may be damaged and the pipe addresses cannot be correctly recognized.

10. Installation

Optional: Setting the MCU and Pipe Addresses (for HR Only)



To run the Auto pipe pairing operation, take the following steps:

- 1 Press the K2 button 13 times on the main PBA of the outdoor unit to start the Auto pipe pairing operation. (Display : **FH00**.)

	Outdoor temperature < 35°C (86°F)	35°C (86°F) ≠ Outdoor temperature < 41°C (97°F)	41°C (97°F) ≠ Outdoor temperature
Indoor temperature < 24°C (75°F)	Main heating operation	Main heating operation	Main cooling operation
Indoor temperature × 24°C (75°F)	Main heating operation	Main cooling operation	Main cooling operation

Each step is indicated on the outdoor unit display. (The whole operation takes about 25 to 55minutes normally, depending on the number of indoor units connected. However, it can be operated for up to 2 hours to protect the compressor.)

– Step 1 (Start **FH01**) → Steps 2 to 8 (Setup **FH08**) → Step 9 (Check **FH09**) → Step 10 (Confirmation **FH10**)

- 2 When the Auto pipe pairing operation finishes, the following data is shown on the outdoor unit display.

Result	Outdoor unit display	Description
Setting completed	End	
Setting error	E191 ← Indoor unit data (displayed alternately)	<p>Indoor unit data</p> <ul style="list-style-type: none"> • SEG1,2=indoorunitaddress/SEG3,4=errorstatus <p>00: An MCU port is not disabled, or a pipe is not connected. 01: Cooling only indoor unit is connected to MCU. 02: The shared setting for two ports is incorrect.</p> <p>Example) When the MCU port connected to the indoor unit 12 is disabled, E191 and 1200 are displayed alternately</p> <ul style="list-style-type: none"> • If two or more indoor units have setting errors, the data about the next indoor unit is displayed each time you press the K2 switch.

CAUTION

- If the MCU ports to use are set incorrectly, the Auto pipe pairing operation may stop due to high-pressure or low-pressure protection control or the data about the indoor unit that has a MCU port setting error may be incorrect. Ensure that the MCU ports to use are set correctly.
- Depending on the indoor and outdoor temperatures, the Auto pipe pairing operation may stop due to protection control.
- If an error occurs while the Auto pipe pairing operation is running, check the error code and take actions.
- If you cannot finish the Auto pipe pairing operation because of the previous reasons, set the pipe addresses manually by referring to Setting the Pipe Addresses Manually.

11. AHRI Data

Model	Rated Capacity (Btu/h)		EER (Btu/h)		IEER (Btu/h)		High COP(47F) (W/W)		Low COP(17F) (W/W)		SCHE (Btu/h /W)	
	Cooling	Heating	Non-Ducted	Ducted	Non-Ducted	Ducted	Non-Ducted	Ducted	Non-Ducted	Ducted	Non-Ducted	Ducted
AM072BXVG**	69,000	77,000	13.55	11.50	34.60	24.20	4.11	3.80	2.68	2.55	28.60	26.40
AM096BXVG**	92,000	103,000	13.70	12.40	35.00	25.10	4.20	3.83	2.91	2.73	32.10	27.20
AM120BXVG**	114,000	129,000	12.90	12.00	31.85	24.60	4.13	3.80	2.79	2.80	31.10	26.50
AM144BXVG**	138,000	154,000	12.00	12.10	29.30	25.70	3.85	3.68	2.67	2.70	27.80	26.00
AM168BXVG**	160,000	180,000	11.20	11.10	28.80	24.83	3.60	3.65	2.45	2.55	27.30	25.50
AM192BXVG**	184,000	206,000	11.90	11.80	25.90	26.00	3.61	3.55	2.48	2.65	27.00	25.30
AM216BXVG**	206,000	232,000	11.20	10.90	24.80	23.70	3.53	3.45	2.31	2.60	26.40	23.90
AM240BXVG**	228,000	258,000	10.60	10.60	22.60	23.30	3.35	3.25	2.12	2.45	26.40	23.70
AM264BXVG**	252,000	282,000	11.80	11.50	26.30	21.50	3.61	3.55	2.52	2.40	25.70	24.80
AM288BXVG**	274,000	308,000	11.90	11.40	25.90	22.50	3.60	3.50	2.50	2.40	24.50	23.70
AM312BXVG**	298,000	334,000	11.10	11.10	24.30	21.70	3.60	3.45	2.50	2.35	24.40	21.20
AM336BXVG**	320,000	360,000	10.80	10.90	23.70	21.50	3.52	3.40	2.40	2.30	23.60	20.70
AM360BXVG**	342,000	386,000	10.50	10.40	23.50	21.30	3.52	3.40	2.35	2.30	23.40	20.40
AM384BXVG**	366,000	412,000	10.70	10.50	21.80	21.00	3.42	3.30	2.45	2.35	23.20	19.70
AM408BXVG**	388,000	438,000	10.00	9.80	21.60	20.50	3.35	3.30	2.45	2.35	22.40	19.20
AM432BXVG**	412,000	462,000	9.60	9.60	21.00	20.00	3.30	3.25	2.45	2.35	22.40	19.60
AM456BXVG**	436,000	488,000	9.50	9.50	20.00	19.80	3.20	3.20	2.35	2.25	22.30	19.50
AM480BXVG**	458,000	514,000	9.50	9.50	19.10	19.60	3.20	3.20	2.25	2.20	22.20	19.50

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