



**TECHNICAL GUIDE**

**80% AFUE MODULATING ECM RESIDENTIAL GAS FURNACES**

**MULTI-POSITION LOW NOx MODELS: LPLC**

**NATURAL GAS  
60 - 120 MBH INPUT**



**Due to continuous product improvement, specifications are subject to change without notice.**

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Additional rating information can be found at: [www.ahridirectory.org](http://www.ahridirectory.org)

**WARRANTY SUMMARY**

A 20-year limited warranty on heat exchangers in residential applications.  
A 10-year warranty on the heat exchanger in commercial applications.  
Standard 5-year limited Parts warranty.  
**Extended lifetime heat exchanger and 10-year limited parts warranty when product is registered online within 90 days of purchase for replacement or closing for new home construction.**  
See Limited Warranty certificate in Users Information Manual for details.

**DESCRIPTION**

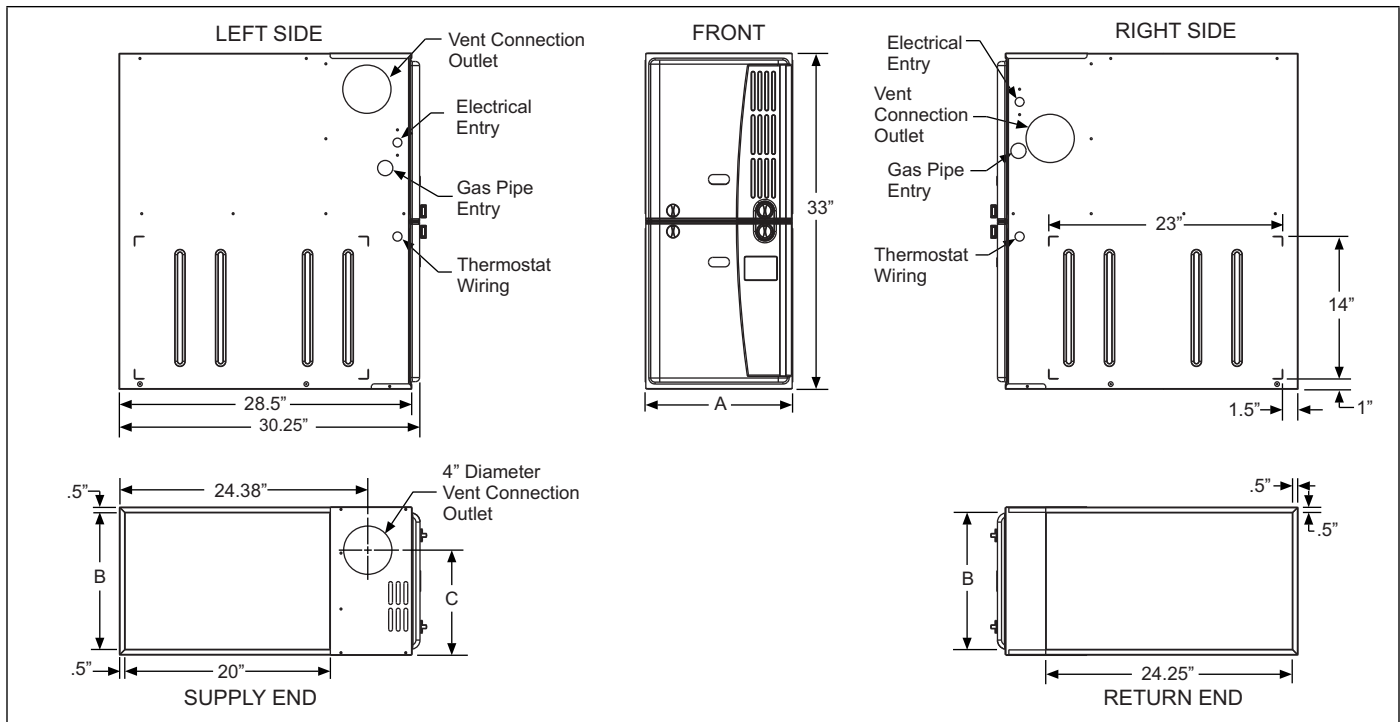
These compact units employ induced combustion, reliable hot surface ignition and high heat transfer aluminized tubular heat exchangers. The units are factory shipped for installation in upflow or horizontal applications and may be converted for downflow applications.

These furnaces are designed for residential installation in a basement, closet, alcove, attic, recreation room or garage and are also ideal for commercial applications. All units are factory assembled, wired and tested to assure safe dependable and economical installation and operation.

These units are Category I listed and may be common vented with another gas appliance as allowed by the National Fuel Gas Code.

**FEATURES**

- Modulating heating operation includes:
  - Modulating gas valve, inducer and circulating blower
  - Modulating operation from 100% input to 50% input in 100% increments or from 100% to 65% input with chimney kit S1-1CK0605
- Easily applied in upflow, horizontal left or right, or downflow installation with minimal conversion necessary.
- Compact, easy to install, ideal height 33" tall cabinet.
- ECM variable speed motor for cooling SEER enhancement, blower delay options for comfort, and continuous fan options for IAQ performance.
- Easy access to controls to connect power/control wiring.
- Built-in, high level self diagnostics with fault code display.
- Low amp requirement for easy replacement application.
- All models are convertible to use propane (LP) gas.
- Electronic Hot Surface Ignition saves fuel cost with increased dependability and reliability.
- 100% shut off main gas valve for extra safety.
- 24V, 40 VA control transformer and blower relay supplied for add-on cooling.
- Hi-tech tubular aluminized steel primary heat exchanger.
- Blower door safety switch.
- Solid removable bottom panel allows easy conversion.
- Low NOx models have been designed to meet specific code requirements.
- Airflow leakage less than 1% of nominal airflow for duct performance testing conditions.
- No knockouts to deal with, making installation easier.
- Movable duct connector flanges for application flexibility.
- Quiet inducer, burner and blower operation.
- Inducer rotates for easy conversion of venting options.
- Fully supported blower assembly for easy access and removal of blower.
- External air filters used for maximum flexibility in meeting customers IAQ needs.
- Venting applications - may be installed as a common vent with other gas-fired appliances.
- Insulated blower compartment for thermal and acoustic performance.
- 1/4 turn knobs provided for easy door removal.



**Cabinet and Duct Dimensions**

Models	Nominal CFM (m <sup>3</sup> /min)	Cabinet Size	Cabinet Dimensions (Inches)		
			A	B	C
LPLC060A12MP12C	1200	A	14 1/2	13 1/4	10.3
LPLC080B12MP12C	1200	B	17 1/2	16 1/4	11.8
LPLC080C16MP12C	1600	C	21	19 3/4	13.6
LPLC100C16MP12C	1600	C	21	19 3/4	13.6
LPLC100C20MP12C	2000	C	21	19 3/4	13.6
LPLC120C20MP12C	2000	C	21	19 3/4	15.8


**Ratings & Physical / Electrical Data**

Models	Input Max/Min	Output Max/Min	AFUE	Nominal Airflow	Total Unit Amps	Air Temp. Rise Max Input	Air Temp. Rise Min Input
	MBH	MBH		CFM		° F	° F
LPLC060A12MP12C	60/30	47/24	80.0	1200	7.0	30-60	20-50
LPLC080B12MP12C	80/40	62/32	80.0	1200	7.5	40-70	20-50
LPLC080C16MP12C	80/40	62/32	80.0	1600	10.0	35-65	20-50
LPLC100C16MP12C	100/50	78/40	80.0	1600	10.0	35-65	20-50
LPLC100C20MP12C	100/50	78/40	80.0	2000	12.0	35-65	20-50
LPLC120C20MP12C	120/60	95/48	80.0	2000	12.0	45-75	25-55
Models	Max. Outlet Air Temp	Blower		Blower Wheel Size	Max Over-Current Protect	Min. wire Size (awg) @ 75 ft one way	Approximate Operating Weights
	° F	HP	Amps				Lbs
LPLC060A12MP12C	190	1/2	4.8	11 x 8	15	14	94
LPLC080B12MP12C	190	1/2	4.8	11 x 8	15	14	103
LPLC080C16MP12C	190	3/4	7.5	11 x 10	15	14	114
LPLC100C16MP12C	190	3/4	7.5	11 x 10	15	14	118
LPLC100C20MP12C	190	1	14.5	11 x 11	20	12	122
LPLC120C20MP12C	190	1	14.5	11 x 11	20	12	129

**NOTES:**

Annual Fuel Utilization Efficiency (AFUE) numbers are determined in accordance with DOE Test procedures. Wire size and over current protection must comply with the National Electrical Code (NFPA-70-latest edition) and all local codes.

**FILTER PERFORMANCE**

 <b>CAUTION</b>
<p><i>In horizontal furnace arrangement, the filter must be located a minimum of 12" from the return air inlet of furnace.</i></p> <p><i>In downflow furnace arrangement, the filter must be located a minimum of 36" from the return air inlet of furnace.</i></p>

The airflow capacity data published in the "Blower Performance" table represents blower performance WITHOUT filters.

All applications of these furnaces require the use of field installed air filters. All filter media and mounting hardware or provisions must be field installed external to the furnace cabinet. **DO NOT** attempt to install any filters inside the furnace.

**NOTE:** Single side return above 1800 CFM is approved as long as the filter velocity does not exceed filter manufacturer's recommendation and a transition is used to allow use of a 20" x 25" filter.

**Unit Clearances to Combustibles**

Application	Top	Front	Rear	Left Side	Right Side	Flue	Floor/Bottom	Closet	Alcove	Attic	Line Contact
Upflow B-Vent	1	3	0	0	0	1	Combustible	Yes	Yes	Yes	No
Downflow B-Vent	1	3	0	0	0	1	1 <sup>1</sup>	Yes	Yes	Yes	No
Horizontal B-Vent	1	3	0	0	0	1	Combustible	No	Yes	Yes	Yes <sup>2</sup>

**NOTES:**

1. Special floor base or air conditioning coil required for use on combustible floor.
2. Line contact only permitted between lines formed by the intersection of the rear panel and side panel (top in horizontal position) of the furnace jacket and building joists, studs or framing.

**Recommended Filter Sizes**

CFM	Cabinet Size	Side (in)	Bottom (in)
1200	A	16 x 25	14 x 25
1200	B	16 x 25	16 x 25
1600	C	16 x 25	20 x 25
2000	C	(2) 16 x 25	20 x 25

**NOTES:**

1. Air velocity through throwaway type filters may not exceed 300 feet per minute (91.4 m/min). All velocities over this require the use of high velocity filters.
2. Do not exceed 1800 CFM using a single side return and a 16x25 filter. For CFM greater than 1800, you may use two side returns or one side and the bottom or one return with a transition to allow use of a 20x25 filter.

## ACCESSORIES

**Propane (LP) Conversion Kit** - This accessory conversion kit may be used to convert natural gas units for LP operation.

Do not use Conversion Kit S1-1NP0680 with these models, as the control/gas valve combination have been updated, and that Kit S1-1NP0680 will not function correctly with these models.

S1-1NP0681 - All Models

**LP Stainless Steel Burner Kit** - This accessory conversion kit may be used to convert existing burners to stainless steel burners for LP use only.

S1-32926889000 - All LP Models

**Natural (NAT) Gas Stainless Steel Burner Kit** - This accessory kit may be used to replace existing burners with stainless steel burners for NAT gas use only.

S1-32924441000 - All NAT gas Models

**Side Return Filter Racks** - The S1-1SR0200 Kit accommodates a 1", 2" or 4" filter. The S1-1SR0402 Kit accommodates a 1" filter only.

S1-1SR0200 - All Models

S1-1SR0402 - All Models

**Bottom Return Filter Racks** - The S1-1BR05\* series are galvanized steel filter racks. The S1-1BR06\* series are pre-painted steel filter racks to match the appearance of the furnace cabinet. The S1-1BR05\* and S1-1BR06\* series filter racks accommodate a 1", 2" or 4" filter.

S1-1BR0514 or S1-1BR0614 - For 14-1/2" cabinets

S1-1BR0517 or S1-1BR0617 - For 17-1/2" cabinets

S1-1BR0521 or S1-1BR0621 - For 21" cabinets

**Masonry Chimney Kit** - This accessory kit allows the 80% modulating upflow models to be vented into a tile-lined masonry chimney.

S1-1CK0605 - All 80% Modulating Models

**Combustible Floor Base Kit** - These kits are required to prevent potential overheating situations when the furnaces are installed in downflow applications directly onto combustible flooring material. These kits are also required in any applications where the furnace is installed in a downflow configuration without an indoor coil and where the combustible floor base kit provides access for combustible airflow.

S1-1CB0514 - For 14-1/2" cabinets

S1-1CB0517 - For 17-1/2" cabinets

S1-1CB0521 - For 21" cabinets

**High Altitude** - No high altitude kits are required.

**Thermostats** - Compatible thermostat controls are available through accessory sourcing. For optimum performance, these units are fully compatible with our residential touch screen thermostat with proprietary (patent-pending) hexagon interface. For more information, see the thermostat section of the Product Equipment Catalog.

S1-THXU280 - All Models

## Blower Performance CFM - Any Position

High / Low Speed Cooling CFM					
060A12°C		080B12°C		Jumper Settings	
Hi Cool	Lo Cool	Hi Cool	Lo Cool	COOL Jumper	ADJ Jumper
1340	900	1290	790	H	B
1125	750	1065	660	MH	B
1225	820	1165	720	H	A
1050	680	960	600	MH	A
1100	740	1050	590	H	C
890	600	855	525	ML	B
920	615	875	540	MH	C
675	450	640	395	L	B
815	545	775	495	ML	A
600	440	580	380	L	A
720	499	700	430	ML	C
540	440	525	380	L	C
High / Low Speed Cooling CFM					
080C16°C		100C16°C		Jumper Settings	
Hi Cool	Lo Cool	Hi Cool	Lo Cool	COOL Jumper	ADJ Jumper
1715	1165	1600	1120	H	B
1520	1020	1450	980	MH	B
1575	1060	1500	1020	H	A
1395	930	1345	900	MH	A
1430	950	1315	930	H	C
1320	875	1265	845	ML	B
1260	840	1210	805	MH	C
1100	730	1080	700	L	B
1200	795	1165	765	ML	A
1000	665	980	635	L	A
1080	715	1050	695	ML	C
900	600	885	585	L	C
High / Low Speed Cooling CFM					
100C20°C		120C20°C		Jumper Settings	
Hi Cool	Lo Cool	Hi Cool	Lo Cool	COOL Jumper	ADJ Jumper
2110	1360	1990	1290	H	B
1670	1085	1760	1030	MH	B
1900	1235	1900	1210	H	A
1515	990	1510	935	MH	A
1710	1130	1800	1095	H	C
1465	950	1540	900	ML	B
1370	890	1440	845	MH	C
1255	815	1320	790	L	B
1330	865	1400	835	ML	A
1140	740	1200	725	L	A
1195	780	1260	750	ML	C
1025	665	1080	650	L	C

## NOTES:

All CFM's are shown at 0.5" w.c. external static pressure. These units have variable speed motors that automatically adjust to provide constant CFM from 0.0" to 0.6" w.c. static pressure. From 0.6" to 1.0" static pressure, CFM is reduced by 2% per 0.1" increase in static. Operation on duct systems with greater than 1.0" w.c. external static pressure is not recommended.

At some settings, LOW COOL airflow may be lower than what is required to operate an airflow switch on certain models of electronic air cleaners. Consult the instructions for the electronic air cleaner for further details.

# NOTES